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TECHNOLOGY INSERTION-ENGINEERING SERVICES PROCESS CHARACTERIZATION TASK ORDER NO. 1 (BLOCK II)

DATABASE DOCUMENTATION BOOK

OC-ALC

MATPAT

CONTRACT SUMMARY REPORT **11 SEPTEMBER 1989**

CONTRACT NO. F33600-88-D-0567 **CDRL SEQUENCE NO. B008**

A-1



MCDONNELL DOUGLAS

McDonnell Douglas Missile Systems Company St. Louis, Missouri 63166-0516 (314) 232-0232

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1.0 INTIFICATION OF RCC

RCC MATPAT HAS BEEN IDENTIFIED

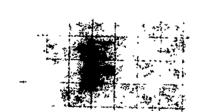
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FOR PROCESS CHARACTERIZATION

MATPAT IS THE AIR ACCESSORIES TESTING UNIT UNDER MATPA, THE AIR ACCESSORIES SECTION OF THE AIR ACCESSORIES DIVISION (MAT) AT OC-ALC.

MATPAT ACCOMPLISHES THE FINAL TESTING OF ITEMS THAT ARE RE-MANDFACTURED IN THE PNEUDRAULICS PRODUCTION SHOPS, NAMELY MATPAR AND MATPAB.

ALL THREE ROGES) ARE LOCATED IN BUILDING # 210.



2.0 GENERAL INFORMATION

N. Se

MATPAT IS A RESOURCE CONTROL CENTRE.
WITH THE MATPA- AIR ACCESSORIES SECTION
OF THE AIR ACCESSORIES DIVISION. MAT AT
OC-ALC.

MATPAT IS LOCATED IN BLDG "ZIO

THIS UNIT PERFORMS THE FINAL TESTS
ON ALL TYPES OF PNEOMATIC DRIVEN
ACCESSORIES, GAS TURBINES, COMPRESSORS
ALTERNATOR DRIVES, UALVES AND
PUMPS THAT ARE RE-MANIFACTURED
IN UNITS MATPAA AND MATPAB

THE Unit IS OPRISTED ON A 3-SHIFT BASIS WITH A SKELETON CROW ON THE 3RD SHIFT

MATPATIS SUPRRUISED AS FOLLOWS:

Unit Suprevisor - D. McDANIEL

UNIT FOREMAN - F. RESPISCIO

LEADER - V. STRONSKI

MANATISUPPONT PORSONNEL:

SCHEDULING - ELDISE BRUCE - MATSAA

ENGINERRING - MARK THORNTON - MATEE

PLANNING - PERRY POLING - MATERB

2.4

Αğ.

THE DRINCIPAL UTILITY FOR TEST PROCESURES
IN MATPAT IS HEATED AND DRIED COMPRESSED
AIR WHICH IS SUPPLIED BY (6) WORTHINGING - 1955
MODEL UNITS. COMPRESSOR OUT PUT 15 150 # PER
MINUTE AT 300 PSI

THE COMPRESSONS ARE OPERATED AND MAINTAINED BY MAD AND IT SHOULD BE NOTED THAT MAINTENANCE IS HIGH. INITIAL OBSERVATIONS SHOWED 3 OF G. DOWN FOR REPAIRS ALSO, THRU THE YEARS THE LINES HAVE BEEN. TAPPED TO PROVIDE AIR TO OTHER ARRAS THEREBY REDUCING MATIPAT SUPPLY.

TWO MAJOR LINES EXTEND FERUM THE COMPYESSERS
TO THE OVERHEAD BETWEEN THE TRET CEILS.

ONE HOT AUD ONE COLD TO EACH CEIL, WHICH DER

CONTROLLED BY BLEND VALUES AND ORIFICE
PLOTES, THE REGULATING VALUES ARE ANTIQUATED.

THE ORIFICE PLATES DATE BACK TO 1943 AND THE
ATTACHED COPPER SENSING LINES AND FITTINGS ARE
IN POOR SHAPE. THIS PRODUCES MANY PROBLEMIS
IN ATTAINING THE PRESCRIBED MASS AIR FLOW,
WHILE IS FORMULATED BY THE DIFFERENTIAL
IT THE MANOMETERS FED BY THE

CONSOLE CONTROLS ARE PREUMATICALLY

OPERATED AND ARE VERY SLOW OPERATING (1968 MODELS)

THERE ARE 25 TEST CEILS IN THE FACILITY; HOWEVER ONLY 19. ARE IN USE DUE TO LACK OF DROPER AIR FLOW, FIXTURES, TOOLING, PROTYPES AND SHOPS USAGE. IN ADDITION, THE CEILS ARE LIMITED TO SPECIFIC ITEMS ONLY; THEREFORE, MEGATING ANY FLEXIBILITY OF TEST CEIL UTILIZATION

Z.O GEN'L INFO (CON'T)

MATERIA INTO THE MATERY FROM MATERIAL AND
MATERIAL INTO THE MATERY STUGING AREA WHERE THE
TEST OPERATOR PEKS UP THE SCHEDULED ITEM
AND SETS IT UP IN THE PRESCRICED TEST RIG.

.

CALICRATION AUD FUNCTIONAL TESTS ARE COMPLETED AS FOLLOWS!

REGULATORS - APPLY SET FLOW (UP & DOWN STREAM pressure)

VALUES - SET PRESSURE TO PROVIDE PROPER FLOW

TURBINE - AIR FLOW-CHECK COOLING EFFICIENCY

DRIVES - ELECTRIC & HY PROULIC LOND BANKS TO
APPLY DRIVE LOADS TO ASSURE ALTERNATOR
OPERATION.

THE TESTED UNITS ARE RETURNED TO THE STAGING AND ARTER FOR PICK-UP, COMPLETION, TAGGING AND HOUR, TO SUPPLY BY HATPAR F HATPAB PERSONNEL.

SUMMARY



F TEST Cell FLEXIBILITY

- 2. Lack OF THST OPERATOR FLEXISILITY
- 3. LACK OF REJECT DEFINITIONS IS PERPETUATING A "REVOLUTING DOOR" POSTURE OF ITEMS THAT FAIL TESTS.
- 4. SCHEDULING IS PERFORMED ON A CHRONOLOGICAL
 BASIS NOT MANDOWER/CAPACITY BASIS THE REBY
 PRODUCING EXCESSIVE SET-UPS AND LONGER
 FLOWTIMES,

EECOMMUNDATIONS!

1. CELL FLOXIBILITY:

- ANALYZE AND MUDIFY AIR FLOW PIPING / VALUING TO PROVIDE MORE AUDICABLE CELLS FOR HIGH VOLUME ITEMS
- DEUELOP HORE FLEXIBLE TOOLING (ROLL.IN RIGS,
 ADAPTORS ETC) TO PROVIDE GREATER CEN UTILIZATION.
- UTILIZE VACAUT CEIIS
- PROVIDE CONTROL PAUEL FLEXIBILITY.

2. OPRIATOR FLEXIBILITY:

- INITIATE CROSS TRAINING OF TEST OPRIBATORS
- DEURLOP TEST OPRIATOR'S "HAND BOOK" WHICH WOULD COMPLIMENT AND SUPPLEMENT T.O. (6)

3. TREJECT DEFINING :

EVELOP'AND IMPLEMENT QUALITY REJECT ERITIFICALS, REPAIR PROCEDURES, AND THE GENT COMMUNICATIONS.

4. SCHEDULES;

- DEUTLOP AND IMPLEMENT A QUARTLY "BLOCK"
SCHEDULE SYSTEM WHICH IS BASED ON
MANDOWER AND EQUIDMENT CAPACITY.

2.0 GEN'L INFO (CON'T)

Conclusions:

- IH PLEMENTION OF THE AFOREMENTIONED RECOMMENDATIONS WILL RESULT IN:
 - (A) REDUCTION OF FLOW DAYS.
 - (B) ELIMINATION OF 3VD SHIFT AND DOSSIBLE REDUCTIONS ON SHIFT TO.
 - (C) SAULINGS POTENTIAL (MATPAT ONLY)
 *480,000 PLL YT.
- WITH THE IMPLEMENTATION OF THESE
 RECOMMENDATIONS ADDITIONAL SAUINGE.
 WOULD BE INCURRED IN MATPAR & MATPAR.



2.1 FACILITY LAYOUT DRAWING

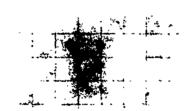
THE FACILITY LAYOUT DRAWINGS ARE NOT REPRESENTATIVE OF MATPAT TESTING UNIT

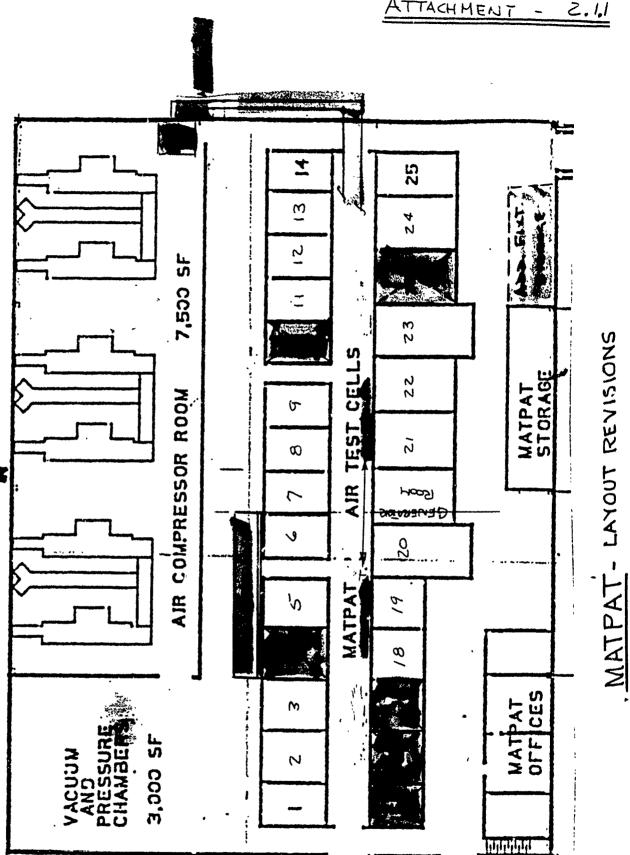
٤.

FURTHER RESEARCH INDICATED THAT UPDATED "RED LINE" DRAWINGS WERE ALSO UNAURILABLE

ATTACHMENT (Z.I.) IS AN OVERALL REVISION OF THE TEST UNIT.

In ADDITION MARKED UP 14" SCALE
DRAWINGS ARE TO BE FOUND IN THE FLOOR PLAN
APPENDIX OF THIS TERPOYT. THAT SHOW
THE Proposed CHANGES IN MATURIAL AND
TOOLING STOVAGE





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AUAILT FOR PROD. Note:

Z.Z EQUIPMENT

TEST STATION DESCRIPTION:

TEST STATIONS (CNSIST OF:

CENTROL PANELS, LOAD BANKS, MANDMETERS, HEAVILY CONSTRUCTED CEIL STRUCTURES, TEST RIGS OF HOLDING FIX TURES AND ANCICLARY PARTS SUCH AS VARIOUS SIZED COUPLING, ORIFICE POATES, ADAPTRES RTC.

OTHER SPECIALIZED EQUIPMENT SUCH AS!

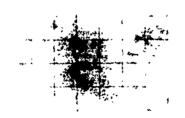
CHICCER UNIT, DUEN, VACUUM CHAMBER RIG.

AND POTTAGLE HYDAULIC UNIT ARE USED

FOR SPECIFIC ITEMS ONLY.

A LISTING OF EQUIPMENT USED IN THE CHAPACTIREIZATION OF MATPAT IS LOCATED IN SECTION 5.0 - EQUIPMENT PROFICE.

ALL EQUIPMENT CAN BE FOUND IN THE APPENDIX EQUIPMENT, .:



2.2 EQUIDMENT (con't)

AIR SUPPLY TO THE TEST CEILS IN MATPAT IS SUPPLIED BY (6) WORTHINGTON COMPRESSORS AND PIPED TO THE INDIVIDUAL TEST CELLS AFTER PASSING THROUGH LINE HEATERS TO PROVIDE HI-TEMPERATURE AIR,

THE COMPRESSORS ARE APPROXIMATELY 35
YEARS OLD AND REQUIRE CONSIDERARCE
MAINTRNANCE

IN ADDITION, OTHER UNITS HAVE BEEN
TAPPED IN TO THE OUTPUT THEREBY AFFECTING
THE AIR SUPPLY TO THE TEST CRIS.

DUER THE YRARS, NUMEROUS MODIFICATIONS
HAVE BEEN MADE TO THE OVERHEAD PIPING
AND VALVING WHICH DETER CEIL FLEXIBILITY
FOR TESTING VARIOUS ITEMS OF DIFFERENT
CONFIGURATIONS. (See TEST STA. LIMITATIONS-BELLY)

THERE ARE (26) TEST STATIONS IN MATPAT

OF THE 26 STATIONS ONLY (20) ARE OPERABLE: (See ATTACHMENT 2.2.1)

URCE FOR COILS #3 \$5

- 2. Cell #10 DOES NOT HAVE ELECTRIC AND HYDRAUCIC LOAD BANKS
- 3, Cell # 15 IS USED FOR SHOP TESTS
- 4 Cell # 16 USED BY ENGINEERING (PROTOTYPES etc.)
- 5. Cell 17 USED AS A LOCKER ROOM
- 6. Cell # 23A "Suprix Cell" Development & Expriximent.

Z.Z EQUIPMENT (CONTINUED)

TEST STATION LIMITATIONS;

- THE PRINCIPAL CIMITATION IS THE AMOUNT OF AIR FLOW IN EACH CEII. THIS IS PRECIDITATED BY THE OVERHEAD PIPING AND VALVING LEADING TO TRACH CEII.
- DUE TO THE LOCATION OF THE HEATERS, "N. TRAST CORNER OF TREST AREA, THOSE ITEMS REQUIRING HI TEMP, PAIR ARE RELEGATED TO THE FAST END:

Cells #8 THRU#14 Cells #21 THru#25

ITEMS REQUIRING ONLY AMISTRUT TRAPRESTURE RRE.
COVERED IN THE WEST END!

Cells = 1 THEU = 7, Cells = 15 THRU = 20

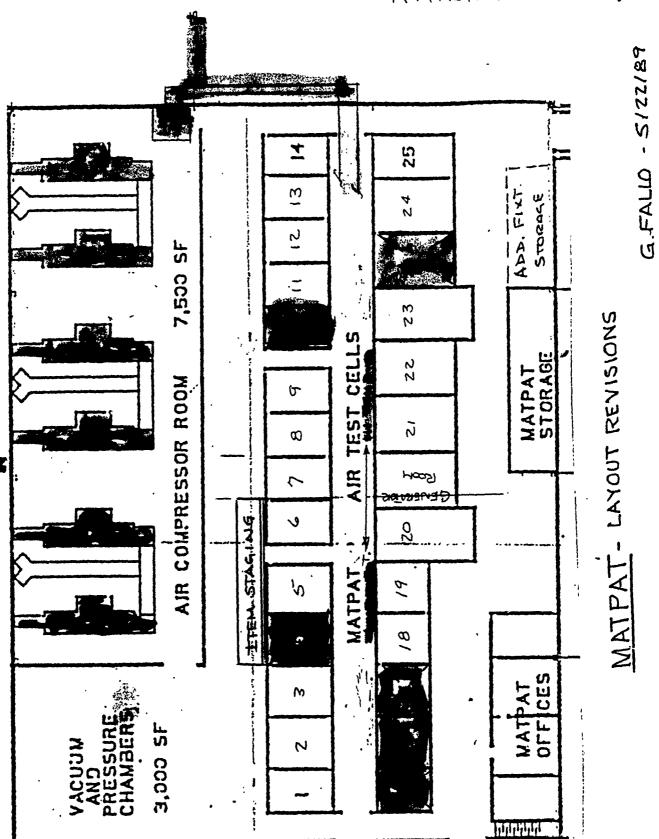
- THOSE ITEMETHAT BEQUIRE TEST RIGGING OR
FIXTURING THAT IS EXCESSIVE IN LENGTH ARE
LIMITED TO:

Cell # 20 (Long Cells)
Cell # 23 ("")

- THOSE ITEMS REQUIRING Z-SOURCES OF AIR ARE

Cell # 16 \$ 18

- Cell # 9 15 WIRED FOR Drives, Exclusively
 - Cel " 19 CAN BE USED TO TEST LEAD AGE ONLY.
- Cell ZI Need FIXTURE & TOOLING TO INCURASE
 WORKLOAD FROM ONLY (3) ITEMS POSSIBLE.
 - Cell #14 WATER PUMPS EXCLUSIVELY
 - THOSE ITEMS REQUIRING LARGE AIR FLOWS (8")
 ARE LIMITED TO CRIISTS & 15.



; .

NoT AUAil-For Oach

Z.3 WORK FORCE

A SKELETON CREW ON THE 3VD SHIET

THE WORK FORCE IS COMPRISED OF:

1 - SUPERVISOR

1- FOREMAN

1 - Work Leaber.

27 - PNEUDRAULIC SYSTEMS MECHANICS

NOTE:

IT MUST BE POINTED OUT THAT ALTHOUGH THE !

EXPERIENCE LEUCL AND EXPERTISE IS USEY

HIGH IN MATPAT THE OPERATOR ARE

EXTREMELY SARCIALIZED.

CRETAIN ITEMS ARE TESTED ONLY BY CERTAIN OPERATORS THEREBY REDUCING MAN DOWNLE FLEXIBILITY.

SKILL	Edice LEVEL			1/5H	TOTAL	YRS. OF AVG Experience
WL	10	-	1	en p	1	23
OP	10	13	7	6	26	14
OP	8	1	-	-	1	6
		14	8	6	28	

2.4 REPAIR WORK TECHNOLOGIES

THERE ARE NO REPAIR WORK TECHNOLOGIES WITHIN MATPAT OTHER THAN MINIOR TIGHTENING OF BOCTS ETC. WHICH ARE OBVIOUS PRODUCTION OURRSIGHTS

MATPAT'S MAIN FUNCTION IS TO ACCOMPLISH FINAL TESTS OF ALL TYPES OF PNEUMATIC DRIVEN ACCESSORIES, GAS TURBINES, COMPRESSORS AND ALTERNATOR DRIVES.

SPECIFICALLY:

REGULATORS - CHECK FLOW FOR UPSTREAM AND DOWNSTREAM PRESSURES

VALUES - CHECK PRESSURES TO PERMIT PROPER FLOW

TURBINE - CHECK AIR FLOW AND
COOLING EFFICIENCY

DRIVES - (C-5 & C-130) Apply ELECTRIC

AND HYDRAULIC LUADS TO

ASSURE PROPER OPERATION OF

THE ALTERNATORS

5 - CHRCK OUTPUT

Z.5 WORK LOAD MIX & VOLUME

THE WORK LOAD IN MATPAT CONSISTS OF 95.90 MISTR AND 5 % PDM.

THE WORK LOAD VARIES DEPENDENT UPON THE PRODUCTION OF MATPAR.

DUE TO THE PRESENT SCHEBUCING SYSTEM
THE MIX AND VOLUME PRODUCE INEFFICIENCIES

BLDG. 210 (MATPAR-AB-AT) SCHEDUCES ARE BASED.

ON THE NO. OF WORK DAYS - QRTLY. (64) EXPRESSED AS

A DAILY % (1.5625), THE SCHEDUCES ARC RELEASED

FOR A 10 DAY PERIOD, THE 10TH DAY % IS APPLIED

TO THE REQUIREMENT AND THE RESULTANT TOTAL

15 SPREAD EVENLY OVER THE 10 DAY PERIOD.

(SEE ATTRICK A)

IN EFFECT, SCHEDWING IS DONE ON A CHRONOLOGICAL BASIS NOT MANDOWER AND EQUIPMENT CAPACITY

(ATTACHHENT B) - INDICATES IPON 92041 A WILL REQUIRE -(5) SET Ups FOR AN 8 pc RUM.

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## 2.6 MATERIAL HANDLING - MATPAT

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AMARTERIAL HANDLING IS DONE MANUALLY AND IN MOST CASES ONE ITEM AT A TIME.

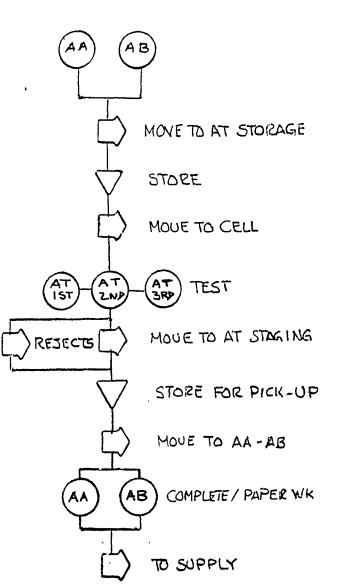
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MATPAA & AB MECHANICS
MOUE THE COMPLETED ITEMS
TO THE DESIGNATED STAGING
ARRA IN MATPAT.

THE TEST OPERATORS MOVE THE ITEMS INTO THE CEILS AND TEST THEM

REJECTS ARE DEPOSITED IN
IN THE STAGING AREA BY THE
TEST MECHANICS AND RETREINED
BY AA-HB MECHANICS

AA-AB MECHANICS ALSO
TRANSFORM THE GROWN ITEMS
BACK TO BENCHES FOR
COMPLETION



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## 2.7 STORAGE

THE STORAGE FACILITIES OF MATPAT CONSIST
OF 36" X36" STAND ALONE BACKS WITH AN AMERAGE
OF (4) SHELVES PER RACK WHICH VARIES IN SPACING
TO ACCOMMODATE THE UARIETY OF INTERA SIZES

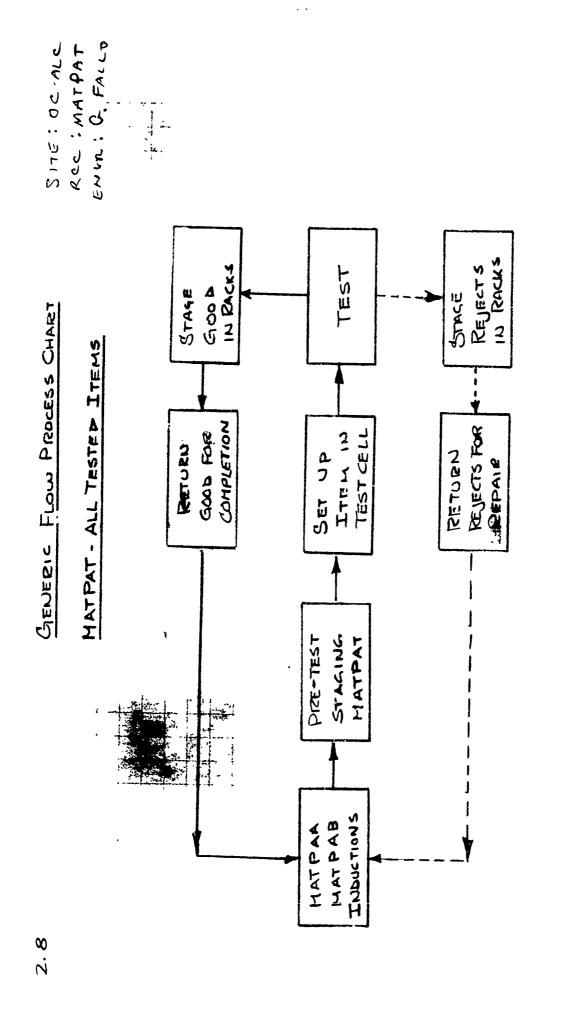
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PRESENT RACK STORAGE - 12 PAULS - 648 SQ. F-T

PROPOSED RACK STORMAR - 18 PACKS - 972 SA. FT

THE PROPOSED STORAGE WILL BE NECESSARY WHEN BLOCK SCHEDULING IS IMPLEMENTED

IN ADDITION, THERE IS PRESENTLY 648 SQ FT OF FROOM SPACE AUDICABLE FOR THE STUMPE OF TEST RIGS. WITH PROPER HOUSE KEEPING THIS AREA APPRIES TO BE ADEQUATE



## 3.0 80/20 WORK LOAD ANALY SIS

THE 80/20 ANALSIS FOR MATPAT CONSISTS

OF (45) PCN(5) WHICH ACCOUNT FOR 80 % OF FY 88

LABOR HOURS IN MATPAT

ALL PON(S) ARE MISTR ITEMS.

4.

THECE PON(S) WERE ELIMINATED FROM THE 80/20 LIST BECAUSE OF WORK TRANSFERS.

THEIR IMPACT ON THE 80/20 WAS (1025) WORK-LOAD HOURS

PCN - 39014A - EXCHANGER PCN - 39220A - EXCHANGER PCN - 49228A - VALVE

THE BOIZD WORK LOAD WAS SUPPLEMENTED BY
ADDING SIX PEN(5) FOR A TOTAL OF (1013) HOURS

PCN - 93009 A - TURBINE PCN - 95339 A - VALUE PCN - 95333 A - VALUE PCN - 93978 A - VALUE PCN - 92033 A - CONTROL PCN - 49381 A - VALUE

807-23 Sac	4 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
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#### 93.1 (CT'D) PEPLACING MISSING (PCNS) FROM SUBJECT: 80/20 WORK LOAD WITH ALTERNATIVES.

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V 1025	49228 A (VALUE) ATEOR) "	
V. 1025.	•	
	ALTERNATIUES -	ACC N U. M. Town U
(425)	FILMENATIONS	NCD HISTORY
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	(180 500)	-
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166	95333 A ( VALUE )	64
. 3	(VA0082)	
حيس سامدين سامدين يسادي	(88288)	
Additional state and the state of the state		
157	93978 A (VALUE)	5.7
	(CR0094)	
e annual description to the decreption of the contract of the	(84214)	t war or a second
ا من المحمد		
/30	92033A (CONTROL)	54
	(CR0043)	
	(86283)	
134	49381 A (VALUE)	48
•	( VA 0228 )	-
V 1013	(88140)	
•••		

NOTE: - ALTERNATIUE HRS MUST EQUATE TO MISSING HRS. - SELECT ALTERNATIVES WITH 30 WCD HISTORIES TO ELIMINATE PUCCING WED(S) [APPENDIX G-ZB PEPENT

L. MAUROS DISTR!

A.SINGH S. HOFARIAND

H. JOHNSON

R BOLANOS

B. HISCOX

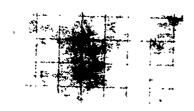
WERE UTILIZED IN THE DATA GATHERING

PROCESS. THESE SHEETS ARE:

.

OPERATION PROFILE
EQUIPMENT PROFILE
IMANPOWER PROFILE
MANPOWER FACTOR PROFILE
DISASSEMBLY/ ASSEMBLY PROFILE
IN-DATE PROFILE
OUT-DATE PROFILE
ENVELOPE PROFILE
WORK LOAD PROFILE

EXAMPLES OF THE ABOVE PROFICE SHEETS AND THE CORRESPONDING INSTRUCTIONS FOR GATHERING THE DATA CAN BE FOUND IN THE APPENDIX SECTIONS OF THIS REPORT.



### 4.1 DITA COCIECTION PRICESS

EAGH PEN ON THE BOIZO LIST WAS LISTED ON THE PESPECTIUS PROFILE SHEETS PRIOR TO GATHERING THE DATA.

IN ADDITION, THE TYPE OF TEST BY OPERATION WAS EXTRACTED FROM THE WCD(S) AND NOTED IN THE COMMENTS COLUMN ALONG WITH THE AIRCRAFT NO.

THE Unit Suppruisor - D. McDANIEL WAS
CONSULTED AS TO WHICH TEST PRESONNEL
WERE MOST FAMILIAR WITH SPECIFIC PONCES

THE SELECTED MECHANIC WAS INTERVIEWED IN DETAIL AS TO THE SEQUENCE OF OPERATIONS, OCCURENCE FACTOR, NO OF OPERATORS, THE Process HAS. INCLUDING MIN-MEAN-MAX TIMES. AND ITEM FLOW AND HANDLING.

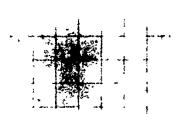
THEIR WERE NO TRIANGULATION INSTANCES.

ADDITIONAL NOTES WERE PUT ON THE Profice SHEETS CONCERNING THE CORRECTION OF CEIL NO.(5)

PRESONNEL AND ROUTENED/COMPLETED BY ALC
BY MOMSC EnginERES.

THEY WERE:

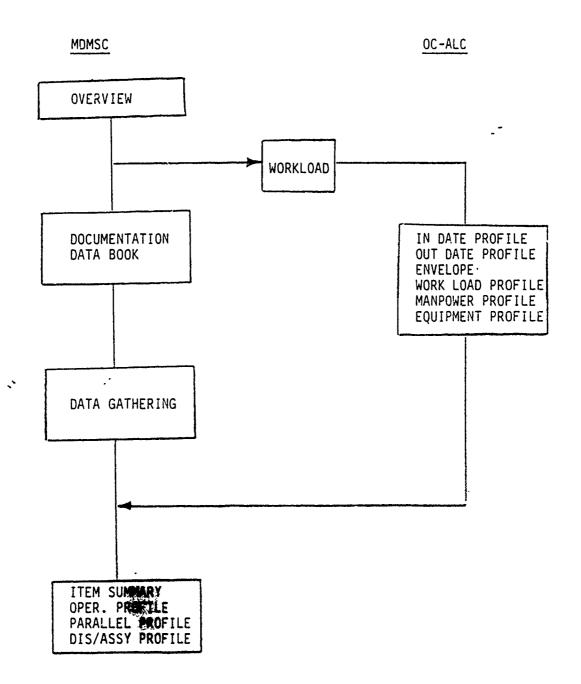
ENUCLOPE Profice
WORK LUAD PROFICE
EQUIPMENT PROFICE
MAN POWER PROFICE
IN DATE PROFICE
OUT DATE PROFICE



13 APRIL 1989

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#### TECHNOLOGY INSERTION PROGRAM - RESPONSIBILITIES



·57

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## AFLC TECHNOLOGY INSERTION PROGRAM OPERATION PROFILE INSTRUCTIONS

<b>OPERATION PR</b>	

DESCRIPTION

NAME OF PERSON COLLECTING DATA

NAME OF ALC WHERE THIS DATA IS COLLECTED

ALC

١,

DATE START DATE OF DATA COLLECTION

NAME OF RCC WHERE THIS DATA IS COLLECTED (6 CHARACTERS)

ITEM CODE

RCC

LIST ONLY ONE ITEM CODE FROM THE FOLLOWING:
PCN = PRODUCTION CONTROL NO.
NSN = NATIONAL STOCK NO.

P/N = PART NO. SHOULD BE SAME ITEM CODE AS ON 80/20 LISTING (18 CHARACTERS) CIRCLE ITEM CODE USED. NAME/NUMBER OF WORK CONTROL DOCUMENT (THE PRESENT WCD IN USE BY PRODUCTION) (8 CHARACTERS)

WCD

WORK CONTROL DOCUMENT REVISION DATE (6 CHARACTERS)

A THREE DIGIT NUMBER THAT SEQUENCE THE STEPS OF WORK BEING PERFORMED AS LISTED IN WCD (4 CHARACTERS)

OPERATION NO.

WCD DATE

SOURCE

SM = McCLELLAN AIR BASE OC = TINKER AIR BASE SA = KELLY AIR BASE WR = WARNER ROBINS AIR BASE

OO - HILL AIR BASE

1

I

• 80/20 LISTING • ITEM 14, 15 OR 16 OF WCD

• G037E (PDM) • FORM 206 (T&M) • TOP LEFT CORNER OF THE 1ST PAGE OF THE WCD.

• G037E WCD (PDM) • FORM 206 (T&M)

· ITEM NO. 1 OF WCD.

• G037E

FORM 206 PLAN DATE

LISTED IN COLUMNS UNDER ITEM 19 OF WCD.

### OPERATION PROFILE INSTRUCTIONS (CONTINUED) AFLC TECHNOLOGY INSERTION PROGRAM

DATA TEM

DESCRIPTION

ENTER RCC NAME FOR THAT OPERATION

į,

SOURCE

ACC WILL BE LISTED COLUMN 19 OF WCD OPERATION NO. IN UNDER THE

ITEM 20 OF WCD

DESCRIPTION **OPERATION** 

PERFORMED. LIMIT FOUR CHARACTERS. USE THE FOLLOWING ABBREVIATIONS AND CREATE ADDITIONAL ABBREVIATIONS AS ENTER AN ABBREVIATED DESCRIPTION OF WORK BEING REQUIRED.

DESCRIPTION **ABBREVIATION** 

DISASSEMBLY ASSEMBLY Sign

NON-DESTRUCTIVE INSPECTION TRAVEL BETWEEN OPERATIONS MOVE

PROCESS OPERATION REPAIR PROC

REPLACE REPL REP

UNLOAD OAD

MANUFACTURE

NSPECTION **TEST** MFG LOAD UNLD TEST INSP REC SHIP

MACH NFO P

SHIPMENT OF ITEM RECEIVE OF ITEM

NCITAMAOAN

MACHINING CLEAN CLN

INDUCTION SELL DATE

RCC

# AFLC TECHNOLOGY INSERTION PROGRAM OPERATION PROFILE INSTRUCTIONS (CONTINUED)

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2

MANDATORY OCCURRENCE FACTOR OPERATION TYPE TRANSIENT (T) SETUP (S) PROCESS (P)

DESCRIPTION

ENTER MANDATORY OCCURANCE FACTOR FOR ALL THE OPERATIONS.

INTERVIEWEE

INTERVIEWEE

SOURCE

TRANSIENT - THE MOVEMENT BETWEEN OPERATIONS.
SETUP - MAKING READY OR PREPARING FOR THE PERFORMANCE
OF A JOB OR OPERATION. MACHINE SETLING INVOLVES EQUIDING

OF A JOB OR OPERATION. MACHINE SETUP INVOLVES EQUIPING
A MACHINE WITH APPROPRIATE ACCESSORIES, TOOLS AND
FIXTURES, SETING THE PROPER FEED, SPEED AND DEPTH OF CUT

AND SO FORTH. IN MANUAL WORK, SETUP IS THE ARRANGEMENT PRIOR TO COMMENCING THE WORK, OF THE TOOLS, ACCESSORIES, COMPONENT PARTS AND DETAILS INVOLVED. IT ALSO INCLUDES THE TEARDOWN TO RETURN THE MACHINE OR WORK AREA TO ITS

ORIGINAL OR NORMAL CONDITION.

PROCESS - ACTUAL WORK PERFORMED ON THE ITEM. A PLANNED SERIES OF ACTIONS WHICH ADVANCES A MATERIAL OR PROCEDURE FROM ONE STAGE OF COMPLETION TO ANOTHER.

MANDATORY FLOW HOURS

MANDATORY FLOW HOURS REQUIRED TO COMPLETE AN OPERATION (INCLUDE TRANSIT TIME) (i.e., WAITING 24 HOURS MINIMUM FOR SEALANT TO CURE. (5 CHARACTERS WITH ONE DECIMAL PLACE) ALL BACK SHOP MUST HAVE FLOW HOURS.

SKILL CODE/LEVEL

INDICATE THE SKILL CODE/LEVEL REQUIRED TO PERFORM THE OPERATION (8 CHARACTERS) (i.e., SHEET METAL MECHANIC = SAWG 10 ENTER SA10)

INTERVIEWEE

INTERVIEWEE

SUPERVISOR

INTERVIEWEE

ΩTΥ

QUANTITY OF MANPOWER AT THE SKILL CODE/LEVEL REQUIRED TO PERFORM THE OPERATION (3 CHARACTERS)

# AFLC TECHNOLOGY INSERTION PROGRAM OPERATION PROFILE INSTRUCTIONS (CONTINUED)

<b>DATA ITEM</b> TIME REQUIRED	DESCRIPTION THE THE MANPOWER IS REQUIRED TO PERFORM THE OPERATION.	SOURCE
····	IF THE TIMES ARE CONSTANT, ENTER TIME WITHOUT A PERCENT.  IF THE TIMES ARE VARIABLE DUE TO A CHANGING LEVEL OF EFFORT, ENTER VARIABLE TIMES WITH A PERCENT. IF AN OPERATION IS PERFORMED:  20% OF THE TIME IN 1 HOUR 80% OF THE TIME IN 2 HOURS ENTER: TIME REQUIRED 20 1 80 2 80 2	•
EQUIPMENT CODE	ENTER ALPHANUMERIC CODE OF EQUIPMENT NEEDED TO PERFORM THE OPERATION. USE ALC CODES AND SHORTEN TO 8 CHARACTERS. THIS CODE WILL ALSO BE USED ON THE EQUIPMENT PROFILE SHEET. (8 CHARACTERS)	INTERVIEWEE LOCATION OF EQUIP. EQUIPMENT LIST
ατγ	INDICATE THE QUANTITY OF EQUIPMENT NEEDED TO PERFORM OPERATION (3 CHARACTERS)	INTERVIEWEE
TIME REQUIRED	SEE TIME REQUIRED FOR MANPOWER	INTERVIEWEE
DATA SOURCE	PLEASE INDICATE THE SOURCE OF INFORMATION (I.e., PERSONNEL DATABASE, PAPER REPORT) ALSO LIST ANY PECULIARITIES ASSOCIATED WITH AN OPERATION NUMBER.	INTERVIEWEE

	To to to to		Soij	480	2.19	250	1/2	200	275	2:65	25	J. 1	20.	7.7.5	25.75
75.0	-   -														
SHEET 1	NO. OF	ENVELO: URHTS													
S		1	34	243	2.0	69	9/0	28	38	11	33	081	25	98	09
	ION BY QUARTER	1	41	159	102	) ]]	23	171	36	120	27	08	<i>bh</i>	15	98
RCC	ACTUAL PRODUCTION BY QUARTER	2	16	233	136	9/1	39	9/	87	86	49	89	55	57	62
ps how		1	18	25	5/2	77	/3	9	9/	Lh	, 81	38	20	10	33
PATE SHWAY 89	FLOATING	STOCK	150.	819	332	348	Ш	53	27	09	89	138	23	9	243
	WORKLOAD	TYPE	12	in	M	M	M	M	, m	M	M	W	W	W	M
ALC OC-ALC		<b>6</b> 5#	02.70 DR <del>02.52</del>	0498	9500 SN	1500V	Drogge	0890 91	C 130 V 50240	CR 0237	VACOST	780605	VARDO3	VS0241	182100
AL	ARCRAFT	MODEL	CS	C135 DA 0498	C/4/I	F4	C136	FIII	C 130	C130 CR 020	CS	FY	FIS	FIS	F16
P. Poling		HEM NUMBER	37716A	93008H	95135A	92062A	930311	930714	61184H	920404	95100A.	93030#	49450#	4193841	50162A
NAME			1	PSN NSN	PCN NSN P/N	PCN NSN P/N	PCN NSN PN	PCN NSN P3N	PSN NBN	PCN NSN P/N	PCN NSN P/N	PSN PSN	PCN NSN PN		PCN NSN PN

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			MC	WORKL DF	D PROFILE				
	ALC.	.c		DATE		RCC		¥5	SHET Z
	ABCRAFT	6011	WORKLOAD	FLOATING		ACTUAL PRODUCT	ACTUAL PRODUCTION BY QUARTER		NO. OF
5	MODEL	3	TYPE	STOCK	-	2	•	+	ENVELOP
H ha	410	782150	M	37.	0	20	29	43	
H H	C130	C130 00000	M	121	23	99	58	29	
# hb	94# J79	14029410	М	136	15	90	103	06	
H1C	C130	21A C130 TBOY10	M	415	0	24/	43	37	
03A	03A C130 18 0480	08/20 91	M	315	$\infty$	0/2	5/5	39	
Mh	14/A C130 DRESTE	0550 D <b>R</b> <del>corr</del>	M	73	11	27	20	39	
460	F-15	005/91	M	80	7	27	25	38	
466	99H CS	VAPOBSO	M	18	17	24	817	25	

₹	NAME	ALC.	၁		DATE		RCC		S	SHET 2 OF.	7 7	1
	TEM NUMBER	ABCRAFT	go _A	WORKLOAD	FLOATING	-	ACTUAL PRODUC	ACTUAL PRODUCTION BY QUARTER	-	NO. OF ENVELOP	MAXIMUM	STANDARD
PSN PSN	NSN SOO94A	4/0	182150	M	37.	9	90%	29	43			5.50
PCH NSN P/N	PEN 92041 A	C130	C130 00000	M	101	23	60	55	29			S.
PCN PSN	38694H	179	0465041	M	136	51	9	103	99			69.1
PCN NSN	PCH 93001A C130 780470	C130	780470	M	- 15	0	778	43	37			20
PSN NSN	93003A C130		0840 91	M	315	9	07	5/2	39			Sign
PSN PSN		C130	0550 0 <b>630</b>	M	7.3	//	27	200	39			1/2
S E S		F15	005/91:	M	80	7	27	25	28			1/2/0
PCN NSN P/N	45099M	50	VADOSO	M	18	17	75	817	50			17
PCN NSN P/N	50226# E3		V#0020	M	7	91	9/	28	34			8.
NSN NSN	95131A	1712	V50054	M	32	17/	69	85	99			1/20
PCR NSN PSN	49234A	FIS	112041	M	82	9	27	42	15			3
PSN NSN	97308A	FIII	1781360	M	es'	4	36	W	//			CS'X
NS E	NSH 92052# CHI VACO24	CHI	V#0024	n	25	4	53	43	4/6			7.22

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NAME	<b></b>	X	ALC.		DATE		RCC		ਤੱ 	SHEET 3 OF	7	
	TEN NIMBER	ARCRAFT	G S	WORKLOAD	FLOATING		ACTUAL PRODUC	ACTUAL PRODUCTION BY QUARTER		NO. OF	MAYUMEN	STANDABL
	TIPE NAMES.	MODEL		TYPE	STOCK	-	2		•	UNKTS	W1P.	HOURS
NSK Park	93043A	0/4/	180660	M	156.	0	17	78	28	,	•	3.3
PCN NSN P.N	95115A	FIII	F111 : 150048	M	77	6	13	$\omega$	16			333
P. S.	49386A	15/5	CR0227	m	96	7	/3	2	40			38
	HH6COS	F16	HD30/0	121	333	8	0	18	9/			79
PSN NSN	31953M	852	180170	M	18	/	11	28	Ø			S
PCN NSN PN	93018H	CS	178 0520	101	6	0	2/	0	13			20%
S S S	952691A C130	6130	VR 2015	M	76	6	53	15	28			N.
PCN NSN P3N	92063#	FH	VS 00/5	W	147	7	49	2	39			2.4%
PSN PSN PSN	92051#	C14/	VACZSS	M	103	2/	24	7	37			2.17
PSN MSN	95731H	S	VS0057	M	47	9	38	38	29			95%
PCN NSN P/N	41 9764B	E3#	E34 CRO245	W	52	9	23	8	75			S. J.
NSN Par	430094	KC 135	780500	M	Ь	0/	38	25	38			3.09
NSN PN PN	95339A	FIII	1/50087	W	68	$\sim$	26	39	4/6			81
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	ALC.	1 1 1	1.1	DATE		RCC ACTUAL PRODUCTION BY QUARTER	ION BY QUARTER	<del> </del>	SHEET 4 OF	74		in a Bullet Marie	
	MODEL	WCD	TYPE	PLOAING STOCK	-	2	3	+	ENVELOP	MAXIMUM W.J.P.	STANDARD HOURS	** Hr &	
95333A	FY	VA0082	in	81.	61	89	58	88		. •	180	مهودن الآلهاب	
	KC135,00004	1760000	M	35	0	35	49	24			1/5/	g in the same	
	FIIÌ	CR0043	M.	-00	7	e	33	3/			1.5%	****	
	10	VA0228	M	32	8	30	81	30			B	. ••••	
50000H	E3H	CR0252	M	30		2	6	0			Gago	NoT. 110 :	
1	C 141	V.A 0252	4	171	12	3.4	5.5	57			787	<b>4</b> 2.	
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### MANPOWER PROFILE

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SOUL CODEALIVEL	. NOLLANDES BOT	OUAMER	WORK	WORK WEEK	-	WEEKEND		HOLIDAYS		WORK WEEK		WEEKEND		HOLIBAYS	2	ALTERNATE SIGIL CODEAEVEL
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	Meu. Sys. Mech	-	12	26	5	5	\	 	<u>ف</u> ا	16.16.	/إو/	19	6.1			mr/8/
Ø/0 U	-	<b>, 4</b>	13/	7	7	5	1		1.9	9/2/	1/3/	1/2/	74			00008
· -		•	(3)	7	5	7	-	<del>                                     </del>	13	1/2/1/	7		1/0	<u> </u>	 	
		•		76	7	7	<u> </u>	<del>                                     </del>	<u>। ७</u>	11/2/10	1/6.1	13/		1		
	Grey Sus, Mach	-	_		_	-	_		فد	16.66		\ \ \ \ \	ۆ	_		
	Work Leader	-			~		_	<del>                                     </del>	<u>ک ا</u> ا		1/6,1	1/3/	17	1		
WL 10		-	. ~	: ~	<u> </u>	4 -	<u> </u>	<del> </del> 	<u> </u>	19	/			<u> </u>	<u>i</u>	
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28 People Assigned.
26 DD 10
26 DD 10
1 DD 108
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box 315,000	SHEET 1 OF 1	ALTERIATE. EQUIPMENT CODE	000741 000742 000743 000744	0740 0742 07443 00745		20745 20745 20745 20747 20747	CC0740 CC0740 CC0743 CC0743	(00740 (00742 (00742 (00743	2.0	C 6030	65093		
3	THAT	ENVELOP UNITS MAN MAX	# 1	00000	00000	100000	<b>1</b> 00000	20000	NA O	00	00:		
	RCC WH	PERCENT USED FOR OTHER RCC. (*g. TIME NOT AVALLABLE)	0					<u> </u>	•		-0		odel Id
OFILE		DULED REPARTIME NTTR	56.0					56.0	240		 240		1956 mode
EQUIPMEN, PROFILE	,	TIME UNSCHEDULED BREAKDOWN REPAIR TIME NTB NTTR	365					365	365		365	•	4. 19 01 2
MIP	DATE	DOWNTIME E MAINT.  T DOWN TIME	56.0					56.0	240		240		
	77H	PREVENTIVE MANT. FREQ. SHET DO	365 3	3	ω.	3	3	365 3	20 3	3	20 3		Isd
	ALC OC A.	OUANTITY PER SIGET IM 2nd 2nd	1 1 1		1 1 1	7 1 1	)   1   1	1111	1 1 1 1	1 1 1 1	1 1 1	 	1min at 300ps
	P. Poling M	EQUIPMENT TYPEDESCHIPTION	(Culpressor	1955ad 1000	Compressor_	Com pressor	Countre 550r	Gonn pressor	HEATER	HEALEE	HEGIER		* 150 16/min at 3
;	NAME	CODE			000	000	7	0 e 0745	000		A 00C		

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### EQUIPMENT PROFILE

NAME	P. Poling	Alc OC		DATE	5-30	-89	RCC	MATPAT	SHEET Z	2 or 4
		QUANTITY		DOWNTIME	TIME		PERCENT USED	ENVELOP		
CODE	EQUIPMENT TYPE/DESCRIPTION	PER SHET	PREVENTIVE MAINT.	MANT. DOWN	UNSCHEDULED BREAKDOWN REPAIR THE		FOR OTHER RCCS (e.g. TIME NOT AVAILABLE)	MEN	ALTERNATE EQUIPMENT CODE	SOURCE
00	TEST COUST		90 3	7	730		0	NA	C 1017	1
F // 38		1			2	7		X A	F 1017	3
1077	TESTCONST.				,				2101 20	
101.1	RE								F.1012 F.1017	
000/	Ol #									
1008	EL									
0101										
F 1010	FLXTURE				-					
0c 1012	TEST50454			ه د جوړو ه	•				00,00	
F 1012	[LX [URE		. ,		,				F.017	
0 C 1013	TESTCONSE									•
F 1013	FIXTURE		2 06	- +	30	211	1	4		<u>×</u>
61013	CONT PANEL	1 1 1	90 3	4	30	211	0		١	

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NAME	P. Pouns	ALC OC	J		DATE	5-30	2-84	36. 1	HATPAT	SHET 3	4.0
FOURMEN		OUANTITY			DOWNTHE	TIME		PERCENT USED	ENVELOP		
300c	EQUIPMENT TYPE/DESCRIPTION	PER SHET	PR CHE	PREVENTIVE MAINT.	ANT. DOWN	UNSCHEDULED BREAKDOWN REPAIR TIME	OULED REPAIR TIME	FOR OTHER RCCs (e.g. TMME NOT	LAN	ALTERNATE EQUIPMENT	SOURCE
0	ナト・ナイシュー		+-	- -	TIME	MTBF	MTTM	AVAILABLE)	MAX		
1015	CEU #11		90	$\frac{\sim}{\sim}$	77	30	5	0	MIN		<u> </u>
L.	FIXTURE	ノニン					-	-	200		14
5101	CELL# !!	X							7		
00	TESICONSL	-  -  -	F		-		-				
9/0/									+		
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7/0/								<del></del>	+		
20	TESTCOMSE	-	L		F	-				20	
1012	CELL#13			-					+	1077	
K	FLXIURE				-						
1017									+	71017	
გ :	TESTCONSC		_		-						+
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### **EQUIPMENT PROFILE**

COUNTY FOUNDAMENT TYPEDESCRIPTION  OC	DATE 5-30 -89	RCC MATPAT	SHEET	4 or 4
TESTCOMENT THEOREGIANTON  TESTCOMETER  CELL 20  HADREL RIG  CELL 20  CELL 21  ELXTURE —  CELL 22  CELL 21  CELL 22  CELL 23  CELL 24  CELL 23  CELL	DOWNTIME	PERCENT USED	ENVELOP . ALTERNATE	
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FL 1025   FIXTURE CELL#20   1 1 90 3 FL 1025   FILTER ASSY CEI124 1 5 617		0 7 7	72017-1 HA	C LSC-20094B

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3" SHUT OFF VALUE

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## AFLC TECHNOLOGY INSERTION PROGRAM MANPOWER PROFILE INSTRUCTIONS

DATA ITEM	DESCRIPTION	SOURCE
NAME	NAME OF PERSON COLLECTING DATA	I
ALC .	NAME OF ALC WHERE THIS DATA IS COLLECTED	1
DATE	START DATE OF DATA COLLECTION	1
PCC	NAME OF RCC WHERE THIS DATA IS COLLECTED (6 CHARACTERS)	
SKILL CODE/ LEVEL	IDENTIFY SKILL CODES AND THE LEVELS WITHIN RCC. ALL SKILL CODES AND LEVELS LISTED ON OPERATION PROFILE SHEETS MUST BE ENTERED. (EIGHT CHARACTERS) (e.g., SA = SKILL CODE, 08 = LEVEL - ENTER SA08)	SUPERVISOR
JOB DESCRIPTION	BRIEF DESCRIPTION OF JOB TO BE PERFORMED. e.g., AIRCRAFT SHEET METAL MECHANIC (9 CHARACTERS)	
QUARTER	FY88 - AFLC's CALENDER WHICH STARTS OCTOBER (FOUR QUARTERS)	•
QUANTITY AVAILABLE	THE MANPOWER QUANȚITY FOR EACH SKILĹ CODE AND LEVEL. ENTER THE QUANTITY AVAILABLE FOR WORK WEEK, WEEKENDS, AND HOLIDAYS PER SHIFT. (3 CHARĄCTERS)	RCC SECTION CHIEF
MANPOWER AVAILABLE (HOURS)	THE WORK STANDARD/MANPOWER FACTOR (WHICH ALCS USE FOR WORKLOAD NEGOTIATION) FOR EACH SKILL CODE AND LEVEL PER SHIFT. NUMBER OF HOURS AVAILABLE PER PERSON PER DAY, EXCLUDING TRAINING, TDY, ETC. (4 CHARACTERS WITH ONE DECIMAL PLACE)	RCC SECTION CHIEF

# AFLC TECHNOLOGY INSERTION PROGRAM MANPOWER PROFILE INSTRUCTIONS (CONTINUED)

#### DATA ITEM

#### ALTERNATE SKILL CODE/LEVEL

#### DESCRIPTION

# MANPOWER SKILL CODE/LEVEL THAT CAN BE USED IN PLACE OF THE SPECIFIED MANPOWER SKILL CODE/LEVEL. USE THE SAME CODE AS IN OPERATION PROFILE. IN A SITUATION WHERE A SKILL/LEVEL CAN SUBSTITUTE FOR ANOTHER SKILL/LEVEL FOR SAME OPERATIONS BUT NOT FOR OTHERS, THE TECHNIQUE AS SHOWN IN THE FOLLOWING EXAMPLE CAN BE USED.

RCC SECTION CHIEF

SOURCE

EXAMPLE: SA08 IS USED IN 4 OPERATIONS (10, 20, 30, 40) AND CAN BE SUBTITUTED BY SA10 IN OPERATIONS (10, 20 AND 40). THIS CAN BE CODED BY USING SA08 AS THE SKILL CODE FOR OPERATIONS 10, 20 AND 40 AND USING A PSENDO NAME SA08A FOR OPERATION 30. THEN IN YOUR MANPOWER TABLE, THE FOLLOWING WOULD BE FNTERED.

SKILL CODE/LEVEL

ALTERNATE SKILL CODE/LEVEL

> SA08 SA08A (LEAVE QTY BLANK OR 0)

SA10 SA08. SINCE SA08A IS ENTERED WITH A OTY OF O, IT WILL IMMEDIATELY USE THE ALTERNATE WHICH IS SA08.

#### MANPOWER PRUFILE

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## AFLC TECHNOLOGY INSERTION PROGRAM WORKLOAD PROFILE INSTRUCTIONS

DATA ITEM	DESCRIPTION	SOURCE
NAME .	NAME OF PERSON COLLECTING DATA	
ALC :	NAME OF ALC WHERE THIS DATA IS COLLECTED	l
DATE	START DATE OF DATA COLLECTION	-1
RCC	NAME OF RCC WHERE THIS DATA IS COLLECTED (6 CHARACTERS)	1
ITEM CODE	USE SAME ITEM CODE AS IN OPERATION PROFILE P/N, PCN OR NSN.	OPERATION PROFILE
AIRCRAFT MODEL	LIST THE AIRCRAFT MODEL ON WHICH THIS ITEM IS USED.	
WCD	LIST WCD NAME/NUMBER. IF WCD HAS DIS/ASS OR PARALLEL OP. WCD ASSOCIATED WITH IT, LIST THEM BELOW THE PARENT WCD IN THE ORDER WHICH THEY ARE PROCESSED.	OPERATION PROFILE
WORKLOAD TYPE	ENTER ONE OF THE FOLLOWING WORKLOAD NUMBERS: MISTR = 4, PDM = 0, T = 8, M = 7, MICAP = 2	SUPERVISOR
FLOATING STOCK	NUMBER OF ITEMS THAT ARE AVAILABLE FOR USE.	SUPERVISOR
ACTUAL PRODUCTION PER QUARTER	ACTUAL OUTPUTS OF END ITEMS FOR RCC PER QUARTER OF FY88. (4 CHARACTERS)	G019C, G004L G037E
NUMBER OF ENVELOP UNITS	ENTER ENVELOP UNIT SIZE (2 CHARACTERS)	
MAXIMUM W.I.P.	MAXIMUM QUANTITY OF END ITEMS PER ITEM CODE THAT CAN BE IN PROCESS FOR REPAIR AT ANY ONE TIME, GIVEN THE "AS-IS" WORKLOAD MIX.	SUPERVISOR

E046B, G037E, G004L

THE HOURS ALLOCATED BY RCC TO PERFORM THE OPERATIONS IN THE REPAIR CYCLE.

STANDARD HOURS WORKLOAD 1 OFILE

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Fig.	NAM	HANE PYDLING	AL	ALC DC-AL	27	DATE 274 11	bs harmsto	RCC VN H-T V.A.	$\sim$	#S	SHEET LOF	75 JO	
37716 ft C5 DR0252 ftf 150 18 76 47 34 1911 69 95135 ft C135 DR0252 ftf 332 975 136 102 50 19 95135 ft C131 S0084 ftf 332 975 136 101 69 19 95135 ft C130 DR0896 ftf 332 975 136 111 69 19 9780714 F111 B0080 ft ft 20 10 10 11 28 10 11 28 975120 ft C130 DR0896 ft ft 20 17 98 120 77 98 120 77 97 97 97 97 97 97 97 97 97 97 97 97		ITEU MINIBER	AIRCRAFT	85%	WORKLOAD	FLOATING		ACTUAL PRODUCT	ICH BY QUARTER				CT AND A BO
377164 C5 DROZZ MA 150 18 76 47 34 93008H C135 DROZZ MA 819 52 233 159 243 95135H C141 150056 MA 332 45 136 102 50 92062H F4 12000 MA 348 42 116 111 69 9303/H C130 DROZZ MA 114 13 39 23 40 9303/H C130 DROZZ MA 12 16 87 36 38 93030H C130 CROZE MA 10 19 89 18 49 27 33 93030H C4 18005 MA 10 47 98 120 77 94450H F15 MRZZ MA 33 20 55 49 56 149384H F15 WRZZ MA 116 10 45 57 86 50162H F16 16300 MA 343 33 79 36 60			MODEL		TYPE	STOCK	-	2	•	-			HOURS
93008H C135 MAY 819 52 233 159 243 95135H C141 150056 MA 332 45 136 102 50 92062H F4 V5004 MA 348 412 116 111 69 93031H E111 BOURO MA 53 6 10 141 28 93031H E111 BOURO MA 53 6 10 141 28 93071H E111 BOURO MA 53 6 10 141 28 93030H C130 USO2UD AA 53 16 87 36 38 95100H C5 UROSO MA 89 18 49 27 33 93030H F4 18005 MA 138 38 68 80 130 149384H F15 UROSO MA 116 10 45 57 86 50162A F16 1620 MA 243 33 79 36 60	2 35 E	37716 A	65	DROZS	MA	150.	18	76	14	34	• •		1/08
951354 C141 150056 1444 332 45 136 102 50 920624 F4 VS0044 1474 348 42 116 111 69 930314 C136 DROOM 1474 318 6 10 141 28 930314 F111 180680 1474 33 6 10 141 28 930714 F111 180680 1474 33 16 87 36 38 930904 C130 CROSED 1474 138 89 18 49 27 33 930304 F4 180605 1474 138 38 68 80 130 1494504 F15 VAROUS 1474 33 20 55 29 50 1493844 F15 VAROUS 1474 33 30 45 50 60	PSN PCN			662.00		618	52	233	159	243			481
920624 F4 VSOON MA 348 472 116 111 69 930314 C130 DROON MA 114 13 39 23 40 930714 F111 BOLSO MA 53 6 10 11 28 611844 C130 VSOON MA 60 47 98 120 71 9510014 C5 MAOST MA 89 18 49 27 33 9510014 C13 WASOS MA 138 38 68 80 130 4193844 F15 WASOS MA 116 10 45 51 86 5010214 F16 152100 MA 243 33 79 36 60	PCH HSH W			9500 SA	1 .	,	55	136	102	5.0			349
930314 C136 DROOSIL MA 114 13 39 23 40 930714 F111 180480 MA 53 6 10 141 28 611844 C130 V50240 PA 27 16 87 36 38 930904 C130 CRO2807 MA 60 47 98 120 77 9510014 C5 V14057 MA 89 18 49 27 33 9303014 F1 180405 MA 138 38 68 80 130 14945014 F15 V180341 MA 1116 10 45 57 86 5016214 F16 15240 MA 243 33 79 36 60	PCH HSH PM	4200EP		1500H	WA	348	42	1/6	) ]]]	69			25%
930714 FIII 180680 44 53 6 10 14 28  611844 C130 V50246 44 27 16 87 36 38  920404 C130 CR0287 44 60 47 98 120 77  951004 C5 V14051 44 89 18 49 27 33  49503CH F4 18065 44 3.8 38 68 80 130  4193844 F15 V180241 44 3.3 30 55 49 56  501624 F16 18200 44 3.43 33 79 36 60	PCN NSN P.N		C136	DRAGG16	M44	1114	(3		23	40			13/2
b/1844       C130 (150246)       44       27       16       87       36       38         930404       C130 (280287)       44       60       47       98       120       77         951004       C5       14005       44       89       18       49       27       33         4930304       F4       138       38       68       80       130         4194504       F15       440034       44       116       10       45       56       80         501624       F16       76200       44       343       33       79       36       60	PCN NSN PIN		FIII	0890 91	18 A	53	و	0/	17/	28			120
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95100H. CS VAOST WH 89 18 49 27 33 93030M F4 180605 WH 1.38 38 68 80 130 419450H F1S VASSUJ WH 116 10 45 56 86 50162A F16 152100 MH 116 10 45 56 60	PCH IISH PIN	920404	C130	CR 0287	# 4 A	09	Lh	86	120	49			7.63
930304 F4 180605 W4 1.38 38 68 80 130 4194504 F1S UAXQUI W4 1.16 10 45 51 86 4193844 F1S USQQUI W4 1.16 10 45 51 86 501624 F16 182100 M4 243 33 79 36 60	PER	95100A.	CS	VACOST	144	68	, 81	49	27	33			20
419450A FIS UARSON HT 33 30 55 49 56 419384A FIS USOSYI HT 116 10 45 57 86 50162A FIG 18210 HT 243 33 79 36 60	PCN HSN P/N	93030#	FY	T80605		138	38	89	80	. 130			
493844 F15 USO241 WA 116 10 45 57 86 50162A F16 182100 MA 2413 33 79. 36 60	PCR NSN PSN	405Hb/7	FIS	VARZUS	4 #	33	30	55	49	5.6			50.
50162A F16 182100 #4 243 33 79. 36 60		H1988HH		VSoayl	1	9	01	57	25	98			12/2
		1	F16	162100	444	243	33	.62	36	60			3,50

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## AFLC TECHNOLOGY INSERTION PROGRAM "IN" AND "OUT" DATES INSTRUCTIONS

IN ORDER TO CAPTURE THE FLOW TIME ENCOUNTERED AT THE BEGINNING OF A PROCESS, (THE TME BETWEEN WHEN AN RCC TAKES POSSESSION OF AN ITEM AND THE END OF THE FIRST OPERATION), AN OPERATION MUST BE ADDED TO THE OPERATION PROFILE. THIS WILL BE THE FIRST OPERATION, DESIGNATED AS OPERATION

END OF THE LAST OPERATION AND THE TIME THE POSSESSION OF THE ITEM IS TRANSFERRED FROM THE RCC), IN ORDER TO CAPTURE THE FLOW TIME ENCOUNTERED AT THE END OF A PROCESS, (THE TIME BETWEEN THE AND OPERATION MUST BE ADDED TO THE OPERATION PROFILE. THIS WILL BE THE LAST OPERATION, DESIG-NATED AS OPERATION "9999".

THIS DATA WILL BE ADDED (OPERATIONS "IN" AND "9999") TO EACH OPERATION PROFILE FOR EACH ITEM NUM-TORY FLOW TIME WILL BE DETERMINED BY INTERVIEW. IF THE ALC ENGINEER ASSIGNED TO THE TI TEAM DE-BER. THE MANDATORY OCCURRENCE FACTOR FOR THESE OPERATIONS WILL ALWAYS BE 1.00. THE MANDA-FERMINES THAT MORE ACCURATE DATA IS AVAILABLE, THIS DATA CAN BE SUBSTITUTED. THESE OPERATIONS WILL BE TRANSFERRED FROM THE OPERATION PROFILES TO THE LOTUS INPUT USING THE "IN" AND "9999" OPERATION NUMBERS.

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THE OPERATION PROFILES PREVIOUSLY GATHERED MUST BE MODIFIED TO INCLUDE OPERATION NUMBERS "IN" AND "9999" AND THE DATA GATHERED. THIS WILL BE ACCOMPLISHED BY WRITING IN THE DATA WHILE GATHER-ING OTHER SUPPLIMENTARY DATA.

MASTER FILE, ADD "IN" AS THE FIRST OPERATION AND "9999" AS THE LAST OPERATION FOR EACH MASTER. THE DATES TO BE ENTERED ON THE WCD DETAIL FILES CAN BE FOUND ON THE STAMPED WCD OR ON ACCOMPANY-THIS INFORMATION MUST ALSO BE INCLUDED IN THE WCD HISTORY COLLECTION SYSTEM. WHEN BUILDING A

AND THE "OUT" DATE PROFILE. THIS WILL BE ACCOMPLISHED BY SAMPLING ARCHIVED WCDS FOR ITEMS WHICH FOR WCD HISTORY ALREADY COLLECTED, THE "IN" AND "9999" DATA CAN BE COLLECTED ON "IN" DATE PHOFILE ALREADY HAVE HISTORY RESIDENT ON THE WCD HISTORY COLLECTION SYSTEM.

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# AFLC TECHNOLOGY INSERTION PROGRAM "IN" AND "OUT" DATES INSTRUCTIONS (CONTINUED)

SITE LEADERS, PLEASE ATTACH A COPY OF THESE INSTRUCTIONS TO THE DOCUMENTATION FOR THE WCD HISTORY DATA SYSTEM, THE MASTER PROFILE PROGRAM GUIDE, AND THE OPERATION PROFILE INSTRUCTIONS.

ANY QUESTIONS ON THESE DURE WILL BE ANSWERED BY C. GONZALES. CONTACT THROUGH ST. LOUIS OFFICE (314) 925-5395.1. ; .

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### INDUCTION LATES PROFILE

K, EARNEST	AIC OC- ALC DATE OF	DATE MAY 89 RCC MATPAT	SHEET OF	, k
951354	PARENT WCD	PAREIT WCD DATE		
OBSERVATION .	(SYNG HOLLONGHOS)	FRST OPERATION (DATE)	A TWE (DAYS)	
7-1659	25 oct 88	27 oct 88	2 doug	
399`.	17 oct 88	28 oct 88		
717	27 001 88	28 oct 83	ا حاتا	ĀL.
141	25 OCT 8B	27 OCT 88	2 daus	₹ .
-84-644	21 oct 88	27. Oct 88	l days	
P-601	26 OCT 88	27 Oct 88	- 0 - 0 	
23P-116	25 oct 33	25 or 88		
-82-436	25 oct 88	25 001 88		
1562	20 or 88	25 or 88	いったい	**
1295	14 or 38	Z1 oct 38	shep L	
P-1926	15 oct 88	25 oct 88	lo dans	

NOTE: WIDUCTION DATE IS THE DATE THAT SCHEDULING ENTERS IN BLOCK 7 OF WCD OR DATE

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#### SELL DATES PROFILE

ATDAT BHEET OF		A TILE (DAYS)	1 200	1.070.2	3 days	l day	( dan)	Copp Co.	ر ( المالية الم	V. V. day	J. d. Mans	( day	ン
MAY 89 RCC N	PARENT WCD DATE.	SELL DATE (SCHEDULNG YELL DATE)	1 C. 11 8G	14 Car 89	1 7/21 88	18 nay 88	4 Cm 15	88 100 18	20 Jun 68	7 Jul 80	1 Cur FF	1 3 Sec. 85	-
ALC CC - ALC DATE	PARENT WCD	LAST OPERATION (COMPLETION DATE)	3 G.21 89	3 apr 89	29 Jar: 85	17 mai 88	29 Wai 88	27 Chai 88	17 Jun 88	14 8S	28 Jul 80	881.18 PC	
HAME K. Exilizist	PCH HSN G3COSQ	OBSERVATION NUMBER	3588. u	3103.4 -	17-95th	11rtn. 82-659	Ucta - 84 - 560	1) Mar 83 - 194	4780. u	7603·a	11rt-83-482	(,cta = 19-41)	

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NOTE: SELL DATE IS THE DATE SCHEDULING PROCESSES THE ASSET FOR MOVEMENT FROM THE RCC.

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## AFLC TECHNOLOGY INSERTION PROGRAM EQUIPMENT PROFILE INSTRUCTIONS

SOURCE	1	SM = McCLELLAN AIR BASE OC = TINKER AIR BASE SA = KELLY AIR BASE WR = WARNER ROBINS AIR BASE OO = HILL AIR BASE	1	l	INTERVIEWEE LOCATION OF EQUIP. EQUIPMENT LIST LAYOUT DRAWINGS	!	l	G017C INTERVIEWS EQUIPMENT SPECS. G004i - INSPECTION AND CALIBRATION REPORT,
DESCRIPTION	NAME OF PERSON COLLECTING DATA	NAME OF ALC WHERE THIS DATA IS COLLECTED	START DATE OF DATA COLLECTION	NAME OF RCC WHERE THIS DATA IS COLLECTED (6 CHARACTERS)	ENTER ALPHANUMERIC CODE OF EQUIPMENT. USE ALC CODES AND SHORTEN TO 8 CHARACTERS. KEEP SAME CODE AS USED ON OPERATION PROFILE SHEET.	ENTER A NOUN TO DESCRIBE EQUIPMENT (9 CHARACTERS)	ENTER QUANTITY OF EQUIPMENT AVAILABLE PER SHIFT (3 CHARACTERS)	DOWNTIME THAT IS SCHEDULED FOR PREVENTIVE MAINTENANCE ON THE EQUIPMENT LIST
DATA ITEM	NAME	ALC :	DATE	RCC	EQUIPMENT CODE	EQUIPMENT TYPE/ DESCRIPTION	QTY PER SHIFT	PREVENTIVE MAINTENANCE

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# AFLC TECHNOLOGY INSERTION PROGRAM EQUIPMENT PROFILE INSTRUCTIONS (CONTINUED)

DATA ITEM	DESCRIPTION	SOURCE
FREQ :	INDICATE THE FREQUENCY THAT PREVENTIVE MAINTENANCE IS PERFORMED IN DAYS. (3 CHARACTERS)	Į
SHIFT	INDICATE ON WHICH SHIFT PREVENTIVE MAINTENANCE IS PERFORMED. (1, 2, 3)	į .
DOWNTIME	THE TIME REQUIRED TO PERFORM PREVENTIVE MAINTENANCE (I.e., ALIGNMENT, TESTING, CALIBRATION, MINOR REPAIR, ETC IN HOURS) (5 CHARACTERS WITH 1 DECIMAL PLACE)	G017C INTERVIEWS EQUIPMENT SPECS. G004i - INSPECTION AND CALIBRATION REPORT
UNSCHEDULED BREAKDOWN REPAIR TIME	EQUIPMENT DOWNTIME THAT IS NOT SCHEDULED. BREAKDOWN/ EQUIPMENT FAILURES	G017C TROUBLE CALL REPORTS, EQUIPMENT OPERATORS, EQUIPMENT SPECS.
MTBF	MEAN TIME BETWEEN FAILURES. AVERAGE TÍME INTERVAL BETWEEN FAILURES IN DAYS (3 CHARACTERS)	G017C TROUBLE CALL REPORTS, EQUIPMENT OPERATORS, EQUIPMENT SPECS.
MTTR	MEAN TIME TO REPAIR AVERAGE TIME TO REPAIR FAILED EQUIPMENT - HOURS WITH ONE DECIMAL PLACE (5 CHARACTERS)	G017C TROUBLE CALL REPORTS, EQUIPMENT OPERATORS, EQUIPMENT SPECS.
PERCENT USED FOR OTHER RCC	INDICATE THE PERCENT THAT THE EQUIPMENT IS BEING USED BY OTHER RCCs.	INTERVIEWEE
ENVELOP UNITS MIN/MAX	MINIMUM QUANTITY OF ENVELOP UNITS EQUIPMENT CAN PROCESS. MAXIMUM QUANTITY OF ENVELOP'UNITS EQUIPMENT CAN PROCESS. (4 CHARACTERS)	1

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#### **EQUIPMENT PROFILE INSTRUCTIONS (CONTINUED)** AFLC TECHNOLOGY INSERTION PROGRAM

DATA ITEM

DESCRIPTION

SOURCE

ALTERNATE EQUIPMENT

INTERVIEWEE

EQUIPMENT LISTED IN THE EQUIPMENT CODE COLUMN. ENTER ALPHANUMERIC CODE OF EQUIPMENT. USE ALC CODES AND SHORTEN O 8 CHARACTERS. KEEP SAME CODE AS USED ON OPERATION EQUIPMENT THAT CAN BE USED IN PLACE OF THE PROFILE SHEET.

DATA SOURCE

PLEASE INDICATE THE SOURCE OF THE INFORMATION (I.e., PERSONNEL, DATABASE, PAPER REPORT). ALSO LIST ANY OTHER PECULIARITIES THAT MAY BE HELPFUL.

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NAME	P. Pouns	ALC	20		_	DATE	5-30	-89	RCC	MATPAT	SHET 2	4 70	
THEOREM		CUANTITY	À.			DOWNTHE	1 1		PERCENT USED	ENVELOP	ALTERNATE		Τ
CODE	EQUIPMENT TYPE/DESCRIPTION	THE SET	7.	FREO.	PREVENTIVE MAINT.  FO. SHIFT DOWN TIME	DOWN	UNSCH BREAKDOWN MTBF	UNSCHEDULED BREAKDOWN REPAIRTIME MTBF MTTR	FOR OTHER RCC. (e.g. TIME NOT AVAILABLE)	MAN MAX	CODE	SOURCE	
0C 1138	TEST COUSE		`	90	W	₹	~ ~	# C11	0	MA	C 1017	t.	
ų	2011	7	K	1-	-	1	7-	1	-	I I		3	T
1138	CE1C # 1	<u></u>		~						+	F 1017		
૪	TESTCONSL.	-	_					-			2101 20		Τ
1077	Z# 7733						<b>.</b>			/	00 1017		
7	TXTABE				_						F.1012		Γ
1.201	CELL # 2	-							- Appendix sa	/	F-1017	·	<del></del>
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8001	CELL #5									/			
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1008	CELL #5									/			
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0101	CELL #6			~						/			
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1010	9 # 11 a 7	_							•	/			
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1012	CETT #8				-					/			
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2/0/	CFLL#8										/01/		
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1013	CELL#9		_		_			~				•	
F 1013	FIXTURE			- 6	- r		- K	- :	<u>-</u>	7		<b>&gt;</b>	
	7 7 7			2	^	-	<u>ک</u>	1,6					7
							:						

#### DISASSEMBLY/ASSEMBLY PROFILE INSTRUCTIONS AFLC TECHNOLOGY INSERTION PROGRAM

DESCRIPTION DATA ITEM

NAME

ALC

i. NAME OF PERSON COLLECTING DATA NAME OF ALC WHERE THIS DATA IS COLLECTED

SM = McCLELLAN AIR BASE WR = WARNER ROBINS OC = TINKER AIR BASE SA = KELLY AIR BASE **AIR BASE** 

SOURCE

00 = HILL AIR BASE

START DATE OF DATA COLLECTION DATE NAME OF RCC WHERE THIS DATA IS COLLECTED (6 CHARACTERS)

RCC

LIST ONLY ONE ITEM CODE FROM THE FOLLOWING: PCN = PRODUCTION CONTROL NO. ITEM CODE

NSN - NATIONAL STOCK NO.

P/N = PART NO.

SAME AS ON OPERATION PROFILE SHEET AND 80/20 LISTING.

NAME/NUMBER OF WCD (SAME AS ON OPERATION PROFILE SHEET)

REVISION DATA OF WCD (SAME AS ON OPERATION

PROFILE SHEET)

WCD DATE

WCD

THE OPERATION NUMBER OF THE WCD IN WHICH A PART IS DISASSEMBLED OR REMOVED. REMOVAL OCCURS AT THE

END OF AN OPERATION.

**NSTALLATION** 

OPERATION

NUMBER

**OPERATION** 

NUMBER

REMOVAL

BEGINNING OF AN OPERATION. NOTE: IF INSTALLATION OPERATION WCD, AND THE INSTALLATION OPERATION WOULD BE LISTED ON REMOVAL OPERATION WOULD BE LISTED ON ONE LINE WITH ITS S NOT IN THE SAME WCD AS THE REMOVAL OPERATION, THE ASSEMBLED OR INSTALLED. INSTALLATION OCCURS AT THE THE OPERATION NUMBER OF THE WCD IN WHICH A PART IS A SEPARATE LINE WITH ITS WCD.

WCD - INTERVIEW

WCD - INTERVIEW

# AFLC TECHNOLOGY INSERTION PROGRAM DISASSEMBLY/ASSEMBLY PROFILE INSTRUCTIONS (CONTINUED)

DĄTA ITEM	DESCRIPTION	SOURCE
REMOVIED/ DISASSEMBLED PART	REPAIR THAT WAS REMOVED/DISASSEMBLED IN THE REMOVAL OPERATION NUMBER.	WCD
ITEM NUMBER	LIST ONLY ONE ITEM CODE FROM THE FOLLOWING: PCN = PRODUCTION CONTROL NUMBER NSN = NATIONAL STOCK NUMBER P/N = PART NUMBER CIRCLE ITEM CODE USED.	•
WCD	NAME/NUMBER OF WCD THAT IS USED TO PROCESS THE REMOVED ITEM NUMBER.	WCD
WCD DATE	REVISION DATE OF WCD.	WCD
SAME RIEMOVED ITEM INSTALLED INTO ASSY	IF THE REMOVAL ITEM MUST BE REPAIRED AND REINSTALLED INTO THE SAME END ITEM, ENTER YES. WHEN A SPARE PART CAN BE USED TO REPAIR THE END ITEM, ENTER NO.	INTERVIEWEE

NOTE: ALL ITEM NUMBERS AND THEIR WCD MUST BE LISTED ON THE WORKLOAD PROFILE.

### DISASSEMBLY/ASSEMBLY PROFILE

5	TOP ASSEMBLY		REMOVAL OPERATION	MSTALLATION		SUBASSEMBLY		GAINE REMOYED ITEM INSTALLED
ITEM MUMBER	WCD	WCD DATE	MUMBER	KORBED	II FIX MUMBER	CHR D WCD	CHEO WCD DATE	MTO ASSY.
. •			-		PCN NSM PIN			
"					PCH NSH			
<i>i</i>		,		V	A MON		•	
	1	D	2/		PCK NSH PN			
	,				F. S. S. S. S. S. S. S. S. S. S. S. S. S.			
					15/55 Ha			
					PCH NSW NSW			
					PCH NSN PN			
					PCH NSM PIN			
					PCN NSN PIN			
•					PCN NSN PIN			
					PCN . NSN			

#### PARALLEL PROCESS PROFILE INSTRUCTIONS AFLC TECHNOLOGY INSERTION PROGRAM

DATA ITEM

DESCRIPTION

NAME

ME OF PERSON COLLECTING DATA

è,

ALC

NAMÈ OF ALC WHERE THIS DATA IS COLLECTED

DATE

START DATE OF DATA COLLECTION

RCC

ITEM CODE

NAME OF RCC WHERE THIS DATA IS COLLECTED (6 CHARACTERS)

LIST ONLY ONE ITEM CODE FROM THE FOLLOWING: PCN = PRODUCTION CONTROL NO.

NSN = NATIONAL STOCK NO.

P/N = PART NO.

SHOULD BE SAME ITEM CODE AS ON 80/20 LISTING 18 CHARACTERS) CIRCLE ITEM CODE USED.

NAME/NUMBER OF WORK CONTROL DOCUMENT (THE PRESENT NCD IN USE BY PRODUCTION) (8 CHARACTERS)

**PARENT** 

WCD DATE

PARENT

WORK CONTROL DOCUMENT REVISION DATE (6 CHARACTERS)

BEGINNING OPERATION NO.

A THREE DIGIT OPERATION NUMBER IN THE PARENT WCD, WHICH REPRESENTS THE START OF A PARALLEL PROCESS. THE PARALLEL PROCESS WILL BEGIN AT THE END TIME OF THE "BEGINNING OPERATION".

#### SOURCE

SM = McCLELLAN AIR BASE WR = WARNER ROBINS OC = TINKER AIR BASE SA * KELLY AIR BASE 00 = HILL AIR BASE AIR BASE

80/20 LISTING

 ITEM 14, 15 OR 16 OF WCD

• G037E (PDM) • FORM 206 (T&M)

TOP LEFT CORNER OF THE 1ST PAGE OF THE WCD.

G037E WCD (PDM)

FORM 206 (T&M)

TEM NO. 1 OF WCD. • G037E FORM 206 PLAN DATE

JNDER ITEM 19 OF WCD. LISTED IN COLUMNS

# AFLC TECHNOLOGY INSERTION PROGRAM PARALLEL PROCESS PROFILE INSTRUCTIONS (CONTINUED)

		•
DATA ITEM	DESCRIPTION	SOURCE
ENDING OPERATION NO.	THE THREE DIGIT OPERATION NUMBER IN THE PARENT WCD, WHICH REPRESENTS THE END OF THE PARALLEL PROCESSING.	LISTED IN COLUMNS UNDER ITEM 19 OF WCD.
CHILD PROCESS INFORMATION  • ITEM NUMBER	SAME AS ITEM CODE DESCRIPTION WHEN CHILD HARDWARE HAS A SEPARATE WCD. THIS ITEM NUMBER AND WCD MUST BE ENTERED ON THE WORKLOAD PROFILE.	. 1
	WHEN NO SEPARATE WCD IS PROVIDED - DEVELOP AN ITEM NO. BY USING THE PARENT'S ITEM CODE NO. FOLLOWED BY A SLASH AND S1 (FIRST SUB-COMPONENT) i.e., 1111A/S1	:
CHILD WCD	USE THE GIVEN WCD NAME/NUMBER WHEN A WCD IS PROVIDED FOR A GIVEN CHILD.	;
	WHEN NO SEPARATE WCD IS PROVIDED - DEVELOP A WCD NAME/NUMBER BY USING A RE-ABBREVIATED SUFFIX OF THE ITEM NUMBER. I.e., ITEM NO. = 1111A/S1 (CHILD WCD = SUB 1) (8 CHARACTER)	1
CHILD WCD DATE	USE THE GIVEN WCD DATE WHEN A WORK CONFROL DOCUMENT IS PROVIDED.	:
	WHEN NO SEPARATE WCD IS PROVIDED - USE WCD DATE OF PARENT.	:

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### PARALLEL PROCESS PROFILE INSTRUCTIONS (CONTINUED) AFLC TECHNOLOGY INSERTION PROGRAM

IN THIS EXAMPLE, OPERATIONS 30, 40 AND 50 ARE BEING PROCESSED IN PARALLEL WITH OPERATIONS 60, 70 AND 80. THE BEGINNING OPERATION NUMBER IS 20. THE ENDING OPERATION NUMBER IS 90.

CHILD WCD.

100 90 50 8 2 40 30 9 CHILD ITEM NUMBER 1111A/S1 CHILD WCD MAD001S1 20 9

; .

PARENT WCD

PARENT ITEM NO. 11111A PARENT WCD MAD00;

PARALLEL PROCESS PROFILE

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#### AFLC TECHNOLOGY INSERTION PROGRAM **ENVELOP INSTRUCTIONS**

ENVELOP UNITS ARE CONSIDERED AS THE EVALUATION OF BATCH PROCESS EQUIPMENT TO DETERMINE THE MIN/MAX NUMBER OF PARTS THAT CAN BE PROCESSED AT ONE TIME.

DESCRIPTION DATA ITEM

-

NAME OF ALC

NAME OF RCC (6 CHARACTERS)

RCC

ALC

WCD

NAME/NUMBER OF WORK CONTROL DOCUMENT (SAME AS ON OPERATION PROFILE) (8 CHARACTERS) WORK CONTROL DOCUMENT REVISION DATE. (6 CHARACTERS) SAME AS ON OPERATION PROFILE

*i* .

EQUIPMENT CODE

WCD DATE

ENTER ALPHANUMERIC CODE OF PROCESS EQUIPMENT. USE ALC CODES AND SHORTEN TO 8 CHARACTERS

TOTAL USABLE VOLUME OF PROCESS EQUIPMENT IN CU. FT. ROUND TO NEAREST TENTH. EQUIPMENT IN CU. FT. TOTAL VOLUME OF

LIST THE ITEM CODE OF EACH TYPE OF PART THAT IS PROCESSED BY THE LISTED EQUIPMENT. LIST OF PARTS BY ITEM CODE

DETERMINE THE VOLUME OF THE PART IN CU. FT. INCLUDING FIXTURES. ROUND UP TO NEXT TENTH OF CU. FT. VOLUME IN CU. FT.

ASSIGN A UNIT VALUE OF ONE (1) TO THE SMALLEST PART

UNIT VALUE

DETERMINE THE UNIT VALUE OF THE OTHER PARTS LISTED IN DIRECT RELATION TO THE SMALLEST PART. ROUND EACH NUMBER UP TO THE NEAREST WHOLE

## AFLC TECHNOLOGY INSERTION PROGRAM ENVELOP INSTRUCTIONS (CONTINUED)

DATA ITEM

MINIMOM

MAXIMUM

DESCRIPTION

***MINIMUM NUMBER OF PARTS THAT CAN BE PLACED IN THE EQUIPMENT FOR PROCESSING ON A PRACTICAL BASIS (USE IE JUDGEMENT)

MAXIMUM NUMBER OF PARTS THAT CAN BE PLACED IN THE EQUIPMENT FOR PROCESSING.

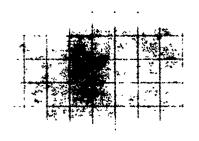
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ENVL_JP (For Internal Use, Not a Model Input)

ALC OCHEC	.)	RCC //	RCC MAT PHT	EQUIPMENT CODE.	CODE	
		,	101	TOTAL VOLUME OF EQUIPMENT IN CU. FT.	WENT IN CU. FT.	
LIST OF PARTS BY ITEM NUMBER	SIZE/YOLUME CU. FT.		UNIT VALUE	MONTH	MAXIMUM	REMARKS/SOURCE
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#### 5.1 ORIGINAL PROFILE DATA SHEETS



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B-4418	31 oct 88	3 NOV 88	13 days
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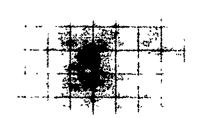
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P- 9342	13 Apr 89	14 Apr 89	1 day
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7-91042	26 APR 89	27 AR 89	l day
P-12350	26 APR 89	27 APR 89	1 day
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P. 7795	29 May 87	30 MM 87	) dzu
P. 13673	29 May 87	30 may 87	Jah I
P-15965	29 may 87	30 May 87	1020
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2760	1 SEP 98	2 SEP 88	l day
P-127C	25 cc 7 88	26 01 88	1. 12.4
P-813	28 Oct 98	31 021 88	3 45.45
2171	19 Oct 98	21 Oct 98	2 days
P-305	28 oct 88	31 Oct 88	3 days
P-276	25 ccr 88	26 OCT 893	
P-408	16 SEP 88	88 dx 61	3 0240
P-169C	16 SEP 88	19 SEP 88	S. Jane
P-1687	1 Sep 88	256 38	- day
P-2162	1 SEP 88	2 SEP 88	Jan 1
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75-101	7-110088	9 The 88	3 dans
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D-1913	4 Oct 88	5 .0d. 88	Jan
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17-444	21 Jw 88	22 Jw 88	
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#### SELL DATES PROFILE

HAME	ALC OC -QLC DATEON	DATECTION 39 RCC	BHEET OF
HSW 03009A	PARENT WCD	PARENT WCD DATE	
OBSENVATION NUMBER	LAST OPERATION (COMPLETION DATE)	SELL DATE (SCHEDULNG SELL DATE)	A TIME (DAYS)
0121-69-020	17 CCT 88	17 or 88	
CC ~ 0030	17 oct 88	18 25 88	1 day
62-1189	1027.88	3 227 88	Zdäys
70-809	17 001 88	17 25 88	
23-1250	30 80 80	3 act 88	3 days
88-413	30 SEP88	3 cm 83	smeps.
CTA-88-558	10 SEP 88	12 52 88	2 daws
69-619	11 SEP 88	12 SEP 88	), 1 dem
CXTA-88-557	11 SEP 88	12 SEP 88	ne))
1-01-99	11 SEP 88	12 SP 8c	ldad
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NOTE: SELL DATE IS THE DATE SCHEDULING	NOTE: SELL DATE IS THE DATE SCHEDULING PROCESSES THE ASSET FOR MOVEMENT FROM THE RCC.	DATHERCC.	

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SELL DATES PROFILE

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PCN 95339A	PARENT WCD	PARENT WCD DATE	
OBSERVATION NUMBER	LAST OPERATION (COMPLETION DATE)	SELL DATE (SCHEDULAG SELL DATE)	A TIME (DAYS)
CC1A-88-623	21 IL 88	22 Jil 88	1 day
CTA-88-621	21 Jul 88	22 52 88	iday
P-240	21 20 88	22 726 88	REP 1
OCTA-84-1270	20 Jul 88	21 57 24 88	1 day
OCTA - 84 - 1295	20 Jul 88	THE SE	Jau
P-483	29 NOV 88	30 NOU 88	Jen J
ara - 88-603	29 NOV 98	30 mm 96	hep 1
Cath -88-1113	29 NW 88	20 WW 38	Luco I
159-88-621	27 NW 88	30 MJ 8E	1 day
P. 772	28 MM 88	29 MU 85	1 day

SELL JATES PROFILE

BIKET OF A TRUE (DAYS) ;; PARENT WCD DATE SELL DATE (SCHEDULNG SELL DATE) ALC DC - alc DATE May 29 ACC_ LAST OPERATION (COMPLETION DATE) PARENT WCD PCH 95333 A 7.04500 OBSERVATION NUMBER D.26. 9 D4757 Dosyle 75.40 · Copsid HANE

NOTE: SELL DATE IS THE DATE SCHEDULING PROCESSES THE ASSET FOR MOVEMENT FROM THE RCC.

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SELL JATES PROFILE

	ALCON ONTE	DATE MAY 89 RCC	BHEET OF
Pck 93978A	PARENT WCD	PARENT WCD DATE	
OBSERVATION MUMBER	LAST OPERATION (COMPLETION DATE)	SELL DATE (SCHEDULNG SELL DATE)	A TILE (DAYS)
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11811 400			,
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	J. 1900 86		
:10.75			
717 - 751 .		17 2 (1	
5212-11041			
362 - 13H			
8-11-2017			
1517 - 1715		J. S. W. W.	
			7
NOTE: SELL DATE IS THE DATE SCHEDIII WAS BROCESSES THE	PROCESSES THE ASSET FOR MOVEMENT COUNTUE	over the second	

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# INDUCTION DATES PROFILE

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NAME	ALCOC-OLC DATECT	DATEMOUS 89 RCC	SHEET OF
PSWQQQQS A	РАВЕИТ WCD	PAREIT WCD DATE	W
ODSERVATION	MDUCTION DATE (SCHEDULED DATE)	FRST OPERATION (DATE)	A TIJE (DAYS)
6647	1 SEP 88	4 SEP 88	3 days
723	14 Jul 88	20 Jul 88	shep 9
. 210	22 Jul 88	28 Jul 88	6 dais
0+0	13 Jul 88	19 IN 88	6 days
251	25 Jul 88	27 JW 88	2 days
513	25 Jul 88	28 Jul 83	3 days
. 061	1 Ang 88	10 Ang 38	9 days
351	16 Ang 88	20 Ang 38	i, 4 days
493	21 Ju 88	27 Jul 88	shep of

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NOTE: MIDUCTION DATE IS THE DATE THAT SCHEDULING ENTERS IN BLOCK 7 OF WCD OR DATE

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SELL JATES PROFILE

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наме	ALCOCOLC DATE OF	DATE MAY 89 ACC	BHET OF
164 95333A	PARENT WCD	PARENT WCD DATE	
OBSERVATION NUMBER	LAST OPERATION (COMPLETION DATE)	SELL DATE (SCHEDWAG SELL DATE)	A TIJE (DAYS)
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HSH 93978A	PARENT WCD	PARENT WCD DATE	
OBSERVATION NUMBER	LAST OPERATION (COMPLETION DATE)	SELL DATE (SCHEDULING SELL DATE)	A TIJE (DAYS)
181 - 181	11 Sec.		
· 11/2	· / / //		
	37.01.01		
307-511			
Gab-263	32, 125 JI	10 5056	
1110-616	J. J. C. (2)		i des
32P-11044	12 (1.55		<i>b</i>
1/00-645		. 38 77 71	) 
Lips - Ais	110 58-85	33 - 1	
6-11-1-16,	3	1 3 (1 × )	·
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SELL DATES PROFILE

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наме	ALC CALC DIRECT	May 89 mag	BHELT OF
RSH GBO33A	PARENT	PARENT	
· . NOLYABISMO		WCD DATE	-2,
MUBER	LAST OPERATION (COMPLETION DATE)	SELL DATE (SCHEDULNG SELL DATE)	A TILE (DAYS)
499	4 5-7 08	7 ŚEP 88	3 days
223	4 Ang 88	4: And 33	
210	4 Ars 88	4. As 88	
040	4 Avg 88	4 Aug 88	
150	5 Aug 88	6 Ang 883	2 m
513	5 Aug 88	5 kg 88	
061	24 Aug 88	25 Aug 88	700
35)	24 Aug 88	24 Ang 88	
493	2 Ang 83	2 A 800	
NOTE: SELL DATE IS THE DATE SCHEDULING PROCESSES THE	PROCESSES THE ASSET FOR MOVEMENT FROM THE RCC.	MTHE RCC.	

ENVELOF PROFICES

DIS/ACCI

PARALLEL

II



Elv., ELOP (For Internal Use, Not a Model Input)

ALC COC HAC		RCC WAT PART	EQUIPMENT CODE	CODE	
			TOTAL VOLUME OF EQUIPMENT IN CU. FT.	WENT IN CU. FT.	
LIST OF PARTS BY ITEM NUMBER	SIZEVOLUME CU. FT.	ONIL VALUE	MUMINIM	MAXIMUM	REMARKS/SOURCE
PCN NSN PJN	No Bat	ch Proceed	S	Poling	
PCN NSN P/N				(	
PCN NSN PJN					
PCN NSN PJN					
PCN NSH PJN					
PCN NSN PJN					
PCN NSN P/N					
PCN NSN P/N					
PCN NSN PIN					
PCN NSN P/IN					
PCN NSN PIRI					
PCH NSH P/N			•		
					LSC-20106A

DISASSEMBLY/ASSEMBLY PROFILE

	SAME MEMOYED ITEM MISTALLED	HITO ASSY.													LSC-20095A
9-		CNR D WCD DATE												•	
MATP OF SHEET	SUBASSEMBLY	CHED SHCD													
S RCC		IIFM MUNER													The state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the s
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DATE S-3	MSTALLATION OPERATION NUMBER				V										
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PARALLEL PHOCESS PROFILE

NAME	FOLING	ALC OC	) C	DA	DATE 5-30	-5 € Rcc	MATPAT SHEET	OF
ITEK NUMBER	PARENT WCD	g,	PARENT WC0 DATE	BEGINNING OPERATION	ENDING	Ċ	CHILD PROCESS INFORMATION	
				NUMBER	MUMBER	ITEM NUMBER	CHILD WCD	CHILD WCD DATE
PCN		<u> </u>				PCN		
P/N						*		
PCN NSN P/N	-/		$\mathcal{N}$	0	NE	PCN PSN PNN		
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WORK LOAD PROFICES

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EQUIPMENT 1,

## SWEEKL 'D. AROFILE.

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	HANE PYPOLING	AL.	ALC OXC-ALC		DATE 24 Way	58 hp.	Re	14/1		SHEETO	方10	
	TEU NIELDED	ABCRAFT	SOM.	WORKLOAD	FLOATING		ACTUAL PRODUCTION BY QUARTER	ION BY QUARTER		NO.0F	MAYINIMA	STANDAGO
	THE WORLD	MODEL		TYPE	STOCK	1	2	3	4	ENVELOP UPHTS		HOURS
113	37716 A	65	DROZS	1994	150	81	76	47	34	•		SOrj
0	93008H	C135	555080	M4	618	52	233	159	243			482
	45135A	1	950051	444	3.32	56	136	102	5.0		1	346
	92062H	FY	4100 SN	W-4	34	42	9/1	)]]]	69			205
		C136	C130 DRAGGIA	444	114	13	39	23	40			17.8%
"		FIII	0890 <u>81</u>	A M	5,3	0	0/	17/	28			100
1	W184#	C 130	C 130 V50246	44	27	9/	87	36	38			1/2
	920404	C130 CR028	CR 0287	{	09	Lh	86	120	11			7.65
•	95100A.	25	VAWST	MA	68	, 81	67	27	33			3/2
	930304	hd	780405	Ma	38	38	89	80	130			1.3
`	H05H617	FIS	VARZOS	H 4	23	30	55	49	576			300
1.1	419384H	FIS	VSO241	H+4	911	01	5/2	15	38			200
7)	50162A	F16	762100	# 4	243	33	62	36	09			2.50
		1		J	- "		,					

### WORKL TO A LOFILE

NAME	ALC.		)	DATE		RCC		<del> </del>	SHEET 2 OF	7	
HCU WHIDEO	ABCRAFT	603	WORKLOAD	FLOATING		ACTUAL PRODUC	ACTUAL PRODUCTION BY QUARTER		NO. OF	14 2 VIII W	CTANOAGO
	MODEL	3	TYPE	STOCK	1	2	3	7	ENVELOP	W1P.	HOURS
PCH SOOGY A	410	05/281	PM 4	37.	9	20	29	43	•		252
PCH HSH G2041 A	C130	C130 CR0202	44	101	23	99	55	52			800
PCII 115N 3 8694 M		14029410	4 4	236	51	09	201	99			69.
PIN 93001A C130 780476	C130	180470	444	517	0	34/	43	37			30
PCH HSN 930634 C130	1 C130	16 0480	444	315	$\infty$	0/2	2/5/2	39			2 Sep
PIN 3/174/4 C130 DACO96	C130	DACO96	p#4	7.3	11	27	20	39			1/2
PIN 4/9239A F15	1 1-15	181500	W4	88	7	22	52	28			55%
PRIN 95099M CS	05	VAOOSO	M 44	18	11	h5	817	20			3
PIN SOSACH.	1, E3	V#0020	44	7	91	91	28	34			300
PIN 95131A C141 150054	C [4]	V5005Y	###	32	/7/	69	38	99			1/2/2/2
PCH 4934H	9 F1S	1,40217	7 +42	89	9	27	42	15			8.5
HSH 97308A	FIII	TB1360	7#	1,5,	4	36	3	//			13,50
NSH 920524 CIHI	CIHI	VA0024	##	25	7	53	67	4/6			7.52

#### WORKLOAD, ROFILE

NAME	AE	A	ALC.		DATE		RCC		S	SHEET 3 OF	- 75-3	
	MELS MINIBER	AURCRAFT	659	WORKLOAD	FLOATING		ACTUAL PRODUC	ACTUAL PRODUCTION BY QUARTER		10.0F		
18	HEM NUMBER	MODEL	2	TYPE	STOCK	-	2	1	-	ENVELOP UNITS	WIP.	STANDARD
P S S	930434	CIUI	1B0660	44	156.	0	17	26	28	•		3.20
PCN SSN PSN	95115A	FIII	85005N	M+4	12	6	(3	8	16			3,33
P.S. N. N. N. N. N. N. N. N. N. N. N. N. N.	4/9386H	F15	CR6227	M44	96	7	/3	27	40			38
	SO394A	F16	HD36/0	p +41	333	8	0	18	91			3.8
PCH FISN FISN	3195311	852	TE0170	4 14	27		1.7	28	8			Sister
	43018H	65	178 OS20	474	6	0	. 27	0	13			202
S E S	95269H	6/30	VAC259	nta	76	6	53	3/2	29			N.
PN NSN	92063#	FH	VS 0015	444	147	6	49	2	39			4.1/2 1/2/2
PSN PSN	420214.	C14/	VAO2SS	p#4	103	0/	24	7/	37			2.13
PCN NSN PIN	951314	CS	VS0057	p ## 4	47	9	38	38	27			1,5%
NSN S	41 9764A	E3M	E3H CRO245	<del>44</del> 4	52	9	23	18	tie			.S.
E SE	93009H	KCBS	760500	4 4	6	10	38	25	38			3.09
E 25 € C	95339A	FIII	1/50087	*	89	M	36	29	4/6			8,10

1 CO Sumo

#### WORKLAAL JOFILE

HAME	HE.	ALC.	0		DATE		RCC		S	SHEET 4 OF	- 7-1	
	TFU WINDED	AURCRAFT	5	WORKLOAD	FLOATING		ACTUAL PRODUCTION BY QUARTER	IOH BY QUARTER		10.0F		20101112
		HODEL		TYPE	STOCK	-	2	F	7	ENVELOP UMTS	W1 P.	HOURS
2 5 5 E	.95333A	FY	VA0082	444	81.	61	89	58	88	•		186
PCH NSN PN	43978 H	KC135 CRO94	CR 0094	#44	30	0	35	49	45			1/52/
PCR ISN PIN	42033A	ļIII	CR0043	14.4 14.4	00	1	0	33	3/			75.7
PCH NSN PN		F15	VA0228	144	3	8	30	81	30			2
PEN PEN	500000	E3H	CR02572	44	35	_	2	6	0			6.00
PSE PER												
2 E E												
PER PER	,											
PCR NSH PH								,				
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PCH HSH PAN												
PCH NSH PJR	•											
PCH HSH PAH												
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	SHET LOF 2		(al #22-	DÀTA SOURCE	COMMENTS	L. 575.4		R. P.	€ COSES	POSM. INDRATOR	HOW FIXT.	PILOT REG.	F KEURF		DIFFER.	PRESS KEG.	CALIBEA1E	REG. Deru.		5401 al. 520.72.4
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132 132	\$		$\int_{-1}^{1}$	TIME REQUIRED	×		] [			09/	100		00/	00/		æ/	001		60/	001
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.,	HATPAA	0	77	EQUIPMENT	CODE					7201	F1027		00 1027	F1027		, 0C1827	F1027		720/20	F1017
	RCC	100	WCU DAIE	CHIRED	黑路					0,7	1.			5,			٤.			7'
1.1.1		-		TIME REQUIRED	×					001	001			001			001			001
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OF :RATION PROFILE	DATE 4/29/89				CODE/					01/10	01/10			06/10			06/10	•		01/0
.RA	DATE.	222		TORY	HRS.	18.8				. :										
OF		00		MANDATORY FLOW HOURS	×					<u> </u>	•	•								
·	9C	200		OPERATION	TYPE	TRANSIT	Stering	PROCESS	HORACE	SETUP	PROCESS	THEMSIL	Server	PROCESS	· LISHNAN	errup.	PROCESS	TRANSIT	SETUP	PROCESS
	ALC (			MANDATORY	OCCURRENCE FACTOR		0.7			1.0.	<i>;</i> –									-
.:';	-ALC0		6.4	OPERATICIN	DESCRIPTION		Hr			7EST	_								•	<b>→</b>
٥	G. FA		4938		RCC	MAT	PAT								•					<b>&gt;</b>
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# 5.1 PROFILE DATA FILES

The profile data files for RCC MATPAT were previously submitted under memo number NKE-E016-7646, dated August 8, 1989.

# 5.2 MODEL INPUT FILES

The model input files for RCC MATPAT were previously submitted under memo number NKE-E016-7646, dated August 8, 1989.



## 6.0 VALIDATION OF INPUT DATA

All profile data was validated in accordance with paragraph 7.2 and 7.3 of the Simulation Model Definition Document (SMDD). The profile data files included in this document were validated and accurately represent this RCC.

### 7.0 COMPUTER SIMULATION ANALYSIS OF RCC

The computer **simulation** analysis for RCC MATPAT was previously submitted under memo number **NKE**-E016-7646, dated August 8, 1989.



# 8.0 VALIDATION OF SIMULATION ANALYSIS

The validation of simulation analysis for RCC MATPAT was previously submitted under memo number NKE-E016-7646, dated August 8, 1989.



## 9.0 BRAINSTORMING

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The minutes for RCC MATPAT brainstorming were previously submitted under memo number NKE-E016-7646, dated August 8, 1989.

MATPFA-FE-FF MATPAT VALIDATION 17 Jul 89

SUBJECT: Model Education Process

(All (4) RCC(s) Done Simultaneously)

#### 1. INTRODUCTION:

- 1. G. Fallo briefed UDOS/MODEL, included:
  - (a) Model Objectives
  - (b) Validation Criteria
  - (c) Data Collection/Model Operation
- 2. Greg John briefed a generic model (MABPAB) flat file organization and how to interpret the printouts.

#### II. SCHEDULE:

- 1. 1st day accomplished on schedule.
- 2. Inspector General activities may cause some re-scheduling of specific RCC(s).

#### III. PARTICIPATION:

NAME	ORGANIZATION	PHONE
Kelly Earnest	MATSAA	65507
Phyllis Dunham	MATSAA	65507
Marion Searcy	MATEFA	62593
Billy Case	MATEFA	62593
Randy Talley	MATEFB	63503
Mark Thornton	MATEE	65568
Greg John	MDMS	314-925-5852
Blake Hiscox	MDMSC	314-925-5445
David Phillips	MATPFE	65668
James Peters	MATPFA	62788
William Potter	MATSAC	65336
Donald Treece	MATPFF	67219
Guy Fallo	MDMSC	62873

#### MATPAT VALIDATION 20 Jul 89

#### I. INTRODUCTION:

R. Bolanos presented a short briefing on UDOS-2 for the benefit of those not present at the Monday group meeting.

#### II. VALIDATION:

PCN #31174 - High start-up queues.

NOTE: This is prevalent for all PCN(s) due to cell/equipment inflexibility.

HISTORY: Determined to be of no use because of inaccuracies due to mis-reporting and WCD availability.

GO19C. Not available for MATPAT. Combined with MATPAA & MATPAB.

SCHEDULING ESTIMATE: In/out samples, plus process time approach used.

R. McDaniel questioned flow for PCN #31174 - #95269 and #93031. WILL DEDICATE 1 MAN EACH FOR TWO SHIFTS!

PCN #31953 - Scheduling causes actual flow to be longer. Model does not take into account the effect of scheduling.

PCN #37716 - Change to dedicate manpower (2nd quarter).

PCN #93008 - Long flow (184 HRS) high induction rate. DEDICATE MAN 3rd/4th QUARTER!

PCN #95099 - Long flow. DEDICATE MAN 3rd/4th OUARTER!

PCN #95100 - (same)

PCN #95115 - (same)

#### III. PARTICIPATION:

NAME	ORGANIZATION	PHONE
Randy Talley	MATEFB	63503
Perry Poling	MATEFB	63503
Mark Thornton	MATEE	65568
Greg John	MDMSC	925-5852
Danny McDaniel	MATPAT	62744
Phyllis Dunham	MATSAA	65506
Kelly Earnest	MATSAA	65507
Don Staton	MAWF	67981
Guy Fallo	MDMSC	62873
R. Bolanos	MDMSC	62873
B. Hiscox	MDMSC	62873

MATPAT REVIEW 26 Jul 89

1. Run #2 was distributed and explanations were given:

Through put is a match.

Down time (wait for resourses) has considerably reduced queues after consulting with P. Poling - Planning and adjusting the breakdown frequency.

- 2. PCN #49764 has historical flows range from 3 to 61 days (in date sample K. Earnest)
- R. McDaniel indicated that rejects affects historical flow. in addition, prototypes etc. also affect the processing of production items.
- L. Walker also pointed out that priorities and MICAPS also distorts historical flow.

NOTE: MATPAT operations are contained within the WCD(s) of MATPAA-AB; therefore, the capturing of historical data is probably the most feasible task in the entire ALC. However, the results are as variable as any other RCC.

Therefore, it must be recognized that HISTORICAL FLOWS ARE INVALID.

3. Experimental Factors:

Phyllis Dunham to provide FY90 workload and manpower requirements.

Equipment: (added Cell Flexibility)

new compressor new fixtures in line heaters

re-piping of air system

- 4. PCN #31953 to add oper. #235 mandatory soak to eliminate queue.
- 5. ACCEPTED AS VALIDATED

# 6. Participation:

Phyllis Dunham MATSAA 65500 Larry Walker MATSAA 65500 Bill Strange MATEFB 67125 Mark Thornton MATEE 65985 G. Fallo MDMSC 62873 R. Bolanos MDMSC 62873	NAME	ORGANIZATION	PHONE
HADDY MCHANIOL MATOAT	Kelly Earnest Phyllis Dunham Larry Walker Bill Strange Mark Thornton G. Fallo	MATSAA MATSAA MATSAA MATEFB MATEE MDMSC	67189 65507 65506 65506 67125 65985 62873 62873

FLOW CUMPARISON

MIPAT

THERE IS NO GOISC REPORT FOR THIS RCC. 051P/105

FLOW COMPARISON

MATPAT Page 2 of 3

REASONS FOR INVALID HISTORICAL FLOWS	(S) PRINTED IN BATCHES-FI/FO NONEXISTENT-DATE STAMP VARIATIONS-UNMATCHED THROUGHPUT-PARTS SHORTAGES-REWORK/ REJECTS-PRIORITY INTERRUPTIONS	WCD(S) PRINTED IN BATCHES-FI/FO NOMEXISTENT-DATE STAMP VARIATIONS-UNMATCHED THROUGHPUT-PARTS SHORTAGES-RENORK/ REJECTS-PRIORITY INTERRUPTIONS	N BATCHES-FI/FO NOMEXISTENT-DATE STAMP VARIATIONS-UMMATCHED THROUGHPUT-PARTS SHORTAGES-RENORK/ ITY INTERRUPTIONS	MCD(S) PRINTED IN BATCHES-FI/FO NONEXISTENT-DATE STAMP VARIATIONS-UMMATCHED THROUGHPUT-PARTS SHORTAGES-RENORK/ REJECTS-PRIORITY INTERRUPTIONS	MCD(S) PRINTED IN BATCHES-FI/FO NOMEXISTENT-DATE STAMP VARIATIONS-UNMATCHED THROUGHPUT-PARTS SHORTAGES-RENORK/ REJECTS-PRIORITY INTERRUPTIONS	(S) PRINTED IN BATCHES-FI/FO NOMEXISTENT-DATE STAMP VARIATIONS-LIMMATCHED THROUGHPUT-PARTS SHORTAGES-RENORK/ REJECTS-PRIORITY INTERRUPTIONS	N BATCHES-FI/FO NOMEXISTENT-DATE STAMP VARIATIONS-UNNATCHED THROUGHPUT-PARTS SHOKTAGES-RENDRK/ ITY INTERRUPTIONS	N BATCHES-FI/FO NOMEXISTENT-DATE STAMP VARIATIONS-UMMATCHED THROUGHPUT-PARTS SHORTAGES-RENORK/ ITY INTERRUPTIONS	N BATCHES-FI/FO NOMEXISTENT-DATE STAMP VARIATIONS-UMMATCHED THROUGHPUT-PARTS SHORTAGES-RENORK/ ITY INTERRUPTIONS	N BATCHES-FI/FO NOMEXISTENT-MATE STAMP VARIATIONS-LAMMATCHED THROUGHPUT-PARTS SHORTAGES-RENORK/ ITY INTERRUPTIONS	N BATCHES-FI/FO NOMEXISTENT-DATE STAMP VARIATIONS-LUMMICHED THROUGHPUT-PARTS SHORTAGES-RENDRK/ ITY INTERRUPTIONS	(S) PRINTED IN BATCHES-FI/FO NOMEXISTENT-DATE STAMP VARIATIONS-LNUMATCHED THROUGHPUT-PARTS SHORTAGES-REWORK/ REJECTS-PRIORITY INTERRUPTIONS	N BATCHES-FI/FO NOMEXISTENT-DATE STAMP VARIATIONS-UNMATCHED THROUGHPUT-PARTS SHORTAGES-REWORK/ ITY INTERRUPTIONS	AVAILABLE	COMMENT NECESSARY)	AVAILABLE	(S) PRINTED IN BATCHES-FI/FO NOMEXISTENT-DATE STAMP VARIATIONS-UMMATCHED THROUGHPUT-PARTS SHORTAGES-RENORK/ REJECTS-PRIORITY INTERRUPTIONS
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*THERE IS NO GO19C F T FOR THIS RCC. 0051P/106

FLOW COMPARISON

MATPAT

Page 3 of 3

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^{*} Determined during validation through round table discussion

TECHNOLOGY INSERTION ENGINEERING SERVICES PROGRAM

**COST BENEFIT ANALYSIS REPORT** TI PROGRAM

4-12-89

DATE

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NOUN FACUDIANACS TESTING

RCC MATPAT ITEM NO.

TYPE PROPOSAL

**+** 

TI V

CONTROL NO.

E FOCUS STUDY □ QUICK FIX

□ OTHER

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New STYCE SOURCE BOX - CRIL 25; Place TURGING STAND-GIL 8; VALUE TOOLING-COIL S AND LINE LANGE Opered TOXIBILITY . CROSS TRAIN Operations & #/3. FOR TOST FULD TO MELLING-CON

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BENEFIT OF CHANGE

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PRODUCTIVITY IMPROVEMENT SUMMARY

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LSC 20131A BUXO. B

TECHWOLOGY INSERTION ENGINEERING SERVICES PROGRAM

CONTROL NO. FS #2

TI PROGRAM 7-13-09 DATE

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PRODUCTIVITY IMPROVEMENT SUMMARY

TECHNOLOGY INSERTION ENGINEERING SERVICES PROGRAM

TI PROGRAM
COST BENEFIT ANALYSIS REPORT

CONTROL NO. COF #

TYPE PROPOSAL

ALC OC DATE 1-14-89
RCC MATPAT ITEM NO. ALC
NOUN PREDIMENCE TESTING

A QUICK FIX

FOCUS STUDY

OTHER

CURRENT METHOD
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ALSO, INAPVOUS SAFETY T-AMOR

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PRODUCTIVITY IMPROVEMENT SUMMARY

LSC 20131A

TECHNOLOGY INSERTION ENGINEERING SERVICES PROGRAM

TI PROGRAM
COST BENEFIT ANALYSIS REPORT

7-15-89

DATE

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NOUN FACUDISAUCES TRESTING

RCC MATPAT ITEM NO.

CONTROL NO. OB # /

TYPE PROPOSAL

QUICK FIX

FOCUS STUDY

OTHER OBSTRUCK

ALSO THE MICHAUTIC LANY DEFINITIONS, REPAIR PROCECURES AND INTELLICIAL COMMUNICATIONS. OR. PUT ASIDE ON THE MUSTIN WE'S POSTURE OF ITEMS TWAT FAIL TESTING. THESE ITEMS ARE RETRISTED ONLY SPECIFIC PART(S) WOULD SUFFICE "RFUOLUNG GEIECT IMPLEMENTATION OF QUALITY PREDITION AUAHARCE. DEFINITION 15 AND RIGHTED OUTR AND OUTR A SIMILAR ITEM IS RE. HEG THE ENTIRE (TEH WHEN DEVELOPMENT AND LACK OF REIRCT BENCH, IF PROPOSED METHOD **CURRENT METHOD** 

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PRODUCTIVITY IMPROVEMENT SUMMARY

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TECHNOLOGY INSERTION ENGINEERING SERVICES PROGRAM

COST BENEFIT ANALYSIS REPORT TI PROGRAM

7-16-89 ALC OC DATE 7-1
RCC MATPAT ITEM NO.

NOUN FREU DRAUCICS TESTING

CONTROL NO. 018 #2_

TYPE PROPOSAL

□ QUICK FIX

□ FOCUS STUDY

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PRODUCTIVITY IMPROVEMENT SUMMARY

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## 13.0 ADDITIONAL SUPPORT DATA

APPENDIX A - ENGINEERING NOTES

APPENDIX B - EO-46 REPORT - LABOR STANDARDS

APPENDIX C - REPRESENTATIVE SHEDULES

APPENDIX D - RCC. FUNCTIONAL DESCRIPTIONS

APPENDIX E - "4" FLOOR PLANS - NOTATED



APPENDIX - A
ENGINEERING NOTES

P. 3

MABPFF - ADDITIONAL INDUT/DISC OF WED(S) TO 4-27 INCREASE STATISTICAL SAMPLE ORIG WOOKS RETURNED TO SCHEDULING.

(SUBMITTED)

FREPFF - COMPLETED & SENT TO STEEDS , W/R. BOWNS.

EST. PROXEDURE TO REPLACE MISSING BO/20 PEN(S).

BUBIECT: REPERCING MISSING (PENS) FROM 5-6-59
(403) MISSING FROM 6:/20  (403) MATRAT  48° 390144 (EXCUANCE) VO NEO MISTRAY  215 492284 (VALUE)  1025
(MS) ALTERNATIONS - WED MISTORY  210 93009 A (TURRINS) 55
(06.237)  196 95337 (URLVR) 77  (VS.00 \$2)  (88/3 V)
(88388) (VALUE) 64 (75) 43978 A (VALUE)
(CARNY) (duziu) 150 93033A (CARNA)
(CROOMS) (B6283)  134 49381.A. (VALVR) (VA 0226) (VA 0226) (B8140)
NOTE: - ALTERNATIVE HAS MUST EUVATE TO HISSING HAS  SELECT ALTERNATIVES WITH JO'NED HISDING  TO ELIMINATE PULLING WED(S) EAPPRODUCK - ZB REPORT
Distri L. MANRES - A. SINGH S. MEMBERS H. TONNSON

5-10 Review LAYOUT OF MATPAT, PRINTS OUT OF DATE

5-12 STARTED OPEN PROFILIES MATPAT

5-15 COMPLETED OPER. PROFICES MATPAT (44 PON(S)) THESE PROFICES ARE ALL NEW AS 1988 PROFICES Were merely THE REVERSING OF MATPARTAB PAT WAS NOT CHARACTERIZED BY OPERATION,

# 5-15 MATPAT - 80/20 PEULEW

# (3) PON(S) TRANSFERENT. (6) PON(S) LODED TO MAINTAIN WORK LOAD. - See Below!

BUBIECT: BUZO WOAK LOAD WITH			5-4-89
MISSING FROM BO/2	<u></u>		19 TRAT
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(Sagary)	1111		1 1 1 1 1
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- SPLECT ALTERNATIVES	41 70°	aco Tra	TORIES
DESIMINATE PUSSIO	MCD(1)	Lappens	24 G-20 Bar

## 5-18 MATPAT - TEST FACILITIES

- NO. OF TEST STATIONS IN BLDG 210 (26)
  - TEST STATIONS CONSIST OF (1.) CONTROL PANEL (2.) CEIL ENCLOSURS, (3.) TEST RIG OF HOLDING FIXTURES AND ANCILLARY EQUIPMENT.

# - ONLY (20) STATIONS ARE OPERABLE FOR PRODUCTION

- 1. CIELL 4 ONLY USED TO PROVIDE ZND SOURCE AIR. FOR CRIS #3 \$5.
- 2. Cell # 10 DOES NOT HAVE FLEC. AND MY DAUCIC LOAD BANKS.
- J. GEIT # 15 USED FOR SHOP TESTING
  - 4. CEII # 16 USED BY ENGINEER ING (Prototypes etc.)
  - 5. CELL # 17 USED FOR EMPLOYEES LOCKERS
  - 6. CELL # 23A DEVELOPMENT OF "SUPTUR CEIL" CONCEPT.

# 5-16 OF THE (20) OPERABLE STATIONS THE LIMITATIONS ARE AS FOLLOWS: MATPAT

- THE PRINCIPAL CIMITETION IS THE AMOUNT OF AIR FLOW IN EACH CEIL, THIS IS DRECIPATED BY THE OVERHEAD PIPING AND VALVING LEADING TO RACH CELL.
- DUE TO THE LUCATION OF THE HEATERS, N. FAST CORNER OF TROST AREA, THOSE ITEMS REQUIRING HITCMP AIR ARE RELAGATED TO THE EAST END:

Cells #8 THRU#14 Cells #21 THru#25

ITEMS REQUIRING ONLY AMBIENT TRUPRESTURE REC COVERCO IN THE WEST END:

Cells = 1 THEU = 7 Cells = 15 THRU=20

- THOSE ITEMS THAT REQUIRE TEST RIGGING OR FIXTURING THAT IS EXCESSIVE IN LENGTH ARE LIMITED TO:

Cell # 20 (Long Cells) Cell # 23 ("")

- THOSE ITEMS REQUIRING Z-SOURCES OF AIR ARE LIMITED TO:

> Cell # 3 \$ 5 Cell # 16 \$ 18

- Cell # 9 15 WIRED FOR Drives Exclusively
- Cell # 19 CAN BE USED TO TEST LEAD AGE ONLY.
  - Cell 21 Need FIXTURE & TOOLING TO INCURSE
    WORKLOAD FROM ONLY (3) ITEMS POSSIBLE.
- Cell #14 WATER PUMPS EXCLUSIVELY
- THOSE ITEMS REQUIRING LARGE AIR FLOWS (8")
  AFRE LIMITED TO CRIIS #8 4 15.

#### 5-17 PRODUCT FLOW | MATPAT

TEST ITEMS ARE REC'D FROM BOTH RCC AA & AB

CELL ASSIGNMENTS PER FOREGUING LIMITATIONS

REJECTS ARE BROWNED TO RESPECTIVE MECHANIC

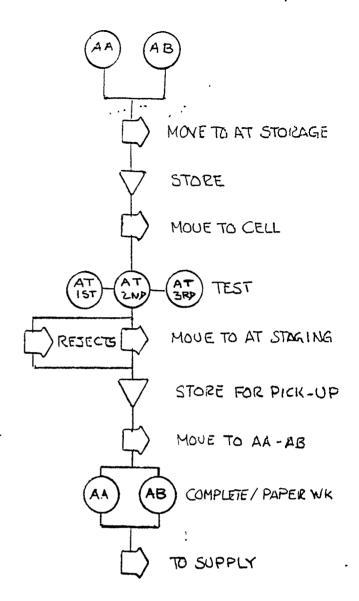
TEST (PIIS OPTRATE ON A 3 SHIFT BASIS.

MECHANICS TRANSPORT ITEMS TO AT STORAGE

TEST OPPURATOR'S MOVE ITEMS
INVOUT OF TEST CELLS

REJECTS IN SPECIAL STORAGE SECTION FOR PICK-UP.

NOTE: REJECTS CAN ACQUIRE A "REVOLVING DOOR" POSTURE
DUE TO LACK OF G.C. INVOLVMENT



#### FOCUS STUDY - (MATPAT)

#### PROBLEM:

LACK OF REJECT DEFINITION IS PERPETUATING
"REVOLVING DOOR" POSTURE OF ITEMS THAT FAIL TEST.
THESE ITEM ARE RETESTED AND REJECTED OVER AND OVER
OR PUT ASIDE ON THE MECHANIC'S BENCH IF A SIMIMAR
UNIT IS AVAILABLE. ALSO, THE MECHANIC MAY RE-MFG.
THE COMPLETE ITEM WHEN ONLY SPECIFIC PART(5)
WOULD SUFFICE.

#### SOLUTION:

DEVELOP & IMPLEMENT QUALITY REJECT DEFINITIONS, REPAIR PROCEDURES AND INTELLIGENT COMMUNICATIONS

## 5-18 EQUIPMENT CAPACITY: (See LIMITATION P.S) MATPAT

CELLS #1 & Z ARE HEAUTLY LONDED

COIL #8 ALSO HAS A JURSTANTIAL OVER LOAD (ENGINE LINE)

COIL #13 IS IN OVERLOADED CONDITION. "

#### Note:

IT IS ADJUDGED THAT THE DEVELOPMENT OF GrEATER CON FLOXIBILITY WILL PROMOTE THE ELIMINATION OF THE 3RD SHIFT AND POSSIBLY REDUCE THE NO. OF OPERATORS ON 2ND SHIFT.

FLOW TIME REDUCTIONS ARE POSSIBLE.

### FOCUS STUDY - (MAT PAT)

- (A) ANALYZE AND RECOMMEND MODIFICATIONS OF THE AIR FLOW PIPING AND VALUING TO PROVIDE HORE AVAILABLE CRIB FOR HI-VOLOME ITEMS.
- (B) Develope MORE FLEXIBLE. TOOLING (ROLL-IN, ADAPTERS ETC)
  TO PROVIDE GREATER CELL FLEXIBILITY
  - (C) UTILIZE VACAUT CEIS
  - DI PROVIDE RESPECTIVE CONTROL PANEL FLEXIBILITY.

#### QUICK FIXES - (MATPAT)

- A, CELL#14 REPLACE CHILLER UNIT (DOWN TIME PROHIBITIUE)
- B! CELL # 10 INSTALL HYDAULIC & ELECTRIC LOAD BANKS.
- C. CELL # 25 TOOLING -"NEW STYLE SQUIEEZE BOX"
- D. CELL " 8 TURBING STAND
- . E. Cell \$5 TOOLING FOR VALUES
  - F. Install IN Line Heater TO PROVIDE HI-TEMP AIR (WEST END) WILL Relieue Cree #13

## SCHEDULING: (MATPAA-AB-AT)

BLDG. 210 (MATPAR-AB-AT) SCHEDULES ARE BASED.

ON THE NO. OF WORK DAYS - QRTLY. (64) EXPRESSED AS

A DAILY % (1.5625). THE SCHEDULES HRE RELEASED

FIR A 10 DAY PERIOD. THE 10TH DAY % IS APPLIED

TO THE REQUIREMENT AND THE RESULTANT TOTAL

15 SPREMD EVENLY OVER THE 10 DAY PERIOD.

5-19 (See Almen A)

BASIS NOT MANDOWER AND EQUIPMENT CAPACITY

(ATTACHMENT B) IS AN EXAMPLE OF THIS:

PCN #92041A - REQUIRE BY MEANS OF THE SCHIBULE WOULD REQUIRE:

5-SET UPS FOR AN 8 PC. RUN!

#### FOCUS STUDY

DEVELOP & IMPLEMENT A QUARTRELY BLOCK SCHEDULE SYSTEM WHICH IS BASED ON:

## MANPOWER & EQUIPMENT CAPACITY

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### 5-20 MANPOWER CAPACITY: (MATPAA-AB-AT)

IN ADDITION TO UP. GRADING THE FLEXICILITY. OF EQUIPMENT AND REVAMBING THE SCHEDUCING SYSTEM, A THIRD FACTOR IS REQUIRED TO MAXIMIZE THE PROCESS IMPROVEMENT OPPOSETUNITIES IN BLEG # 210.

#### THAT IS:

CROSS TRAINING OF MECHANICS AND OPERATORS.

#### PRESENT PROBLEM:

- I. THE WEDG) ARE TOTALLY WORTHLESS AS AS GUIDE TO OPERATION PROCEDURE.
- 2. MECHANICS / OPERATORS MUST DEVELOP THEIR OWN . PROCEDURE WITHIN THE CONTEXT OF THE T.O.(5)

#### RESULT:

- EACH OPERATOR OR MECHANIC BECOMES A SPECIALIST
- OPERATION PROCEDURES VARY AND ARE NOT STANDARDIZED.

FLOW DAYS AND DELIVERY ARE SERIOUSLY AFFECTED , WHEN THE SOLE SPECIALIST IS ABSENT OR ON VACATION.

#### FOCUS STUDY

- A. INITIATE CROSS TRAINING OF MECHANICAND OPERATORS
- B. TO ACCOMPLISH THIS: BENCH MANUALS OUT LINING THE MOST EFFICIENT DIS./ASSY. AND TEST METHODS IN A STEP BY STEP PROCEDURE WITH KEY POINTS HIGH LIGHTED WOULD BE DEUFLOPED. (SUBMITED)

APPENDIX - B EO-46 REPORT, LABOR STANDARDS

MIPA		LAB	SOR STANDARD MASTER FILE	`	{	11/0	11/02/88	A-E0	46B-MM	A-E046B-MM3-MX-290	0	PAGE	-
RCC FAC CTL	מר	OPER X	OPERATION DESCRIPTION	لوق.	SKILL OCCUR		COUNT	STD	STD	REVIEW	OPER	A/R CD	FLOW
#TPAT 5 29178	4	00000	TF30 VALVE 692408	307N	- (3)	00.1	43	z	2.35	83034		¥	o,
MTPAT 5 30653	4	00000	B52 VALVE 122138	307N	90	00.1	EA	2	6. 6.	83034		ה	o.
MIPAT B 30704	4	00000	852 TURB 873989	105E	40	00.1	EA	2	2.96	83034		×	0.
颖	0	95000	#Q#	105N	# #0	00.1	EA	z	2.37	81140		×	o,
6	Ö	00061	MDR	103N	90	00.1	EA	z	2.20	81071		∢	0,
6	4	00000	C+130 ATO 198881		9 0	1.90	EA	w	4.75	88348		×	۰.
10	0	00465	* * * * *	108N	40	.00.	EA	z	4.28	81224		×	ē.
MTPAT 6 31289	∢	00000	C130 VALVE DYLZ 6263	108N	90	00.1	EA	z	1.86	81224		×	o.
ATPAT & GIBBS A	*	90000	852 COMP 569818	108N	90	1.00	EA	æ	5.67	83038		×	°.
BTPAT & GIBBS	0	90000	***	1088	90 1	00.1	EA	×	8.78	81224		¥	0.
6	∢	000000	F111 EXC 182670-4-1	109N	90	1.00	ΕA	z	1.47	81269		×	٥.
10	*	00000	TF3G VALVE #9240#	307N	40	00.1	£A	2	2.84	83034		״	Ď
40	∢	00000	ためん 大川田 公会会等会等・レール	404年	#0	1.00	E.A	w	11.05	86346		¥	ø.
MTPAT & 37716 G	Ø	00055	M D R CSA ATM	109N	90	1.00	EA	z	10.80	81269		×	o.
MTPAT 5 38694	4	09000	VALVE 382016-4-1	4 10E	n o	00.1	Ε¥	w	1.69	86345		*	ē.
MTPAT 5 38684 G	ø	00451	兵事在其代元		a a a	1.00	£Α		90.	85311	ø	×	o.
MTPAT 5 38694	U	00055	MDR/QCI		40	1.00	EA	z	1.65	85311	U	¥	°.
MTPAT 5 39220 A	4	00000	C130 FLGHT DK EXC B5027	N035	40	1.00	EA	z	3.00	84066		⋖	o,
MTPAT 5 39622	∢	00000	F111 VALV BBROSB-3-1	NBOI	40	00.1	£A	z	1.99	83034		×	°.
MTPAT 5 39623	۷ -	00000	F-111 VALV 26730637	40 1 N	90	00.1	EA	z	2.87	81269		¥	°.
MTPAT 6 39636	۷	00000	F111 VALV 7225004-10	108V	#0	00.1	ΕA	z	1.21	83034		¥	o,
MIPAT & 49636 G	0	00455	MDR/QCI VALVE 7225004 F	#111	40	00.1	EA	z	1.22	85312	œ	¥	o,
MTPAT 5 49132	∢	00050	TEST REGULATOR		90 1	00.1	EA	z	15.00	88172		⋖	°.
MTPAT B 49137	*	00000	TEST REGULATOR		40	00.1	£A	2	1.81	88172		∢	ø.
**	•	00000	F15 VALVE 225455-8	105N	40	.00	EA	2	2.00	81140		×	ō,
MTPAT 5 49227 A	∢	00000	F15 VALVE 978612-9-1	105N	90	. 00	EA	2	2.50	81140		×	°.

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MTPA		LAE	LABOR STANDARD MASTER FILE			111	11/02/88	A-E0	468-MM	A-E0468-MM3-MX-290		PAGE	8
RCC FAC	CTL U	OPER ALC	OPERATION DESCRIPTION	ัก อั	SKILL CODE F	L OCCUR	COUNT	STD	STD HOURS	LAST O	OPER	A/R CD	FLOW
MIPAT 5	49227 G	00000	#. D. A.		<u>a</u>	1.00	EA	3	2.50	83078		<	°.
MTPAT 5	49228 A	00000	F15 VALVE 978612-8-1	1005	9	1.00	EA	z	3.50	81140		×	°.
MIPAT B	49228 A	00000	F15 TURE 571545-6-1	105N	υ E	1.00	EA	z	3.30	83050		×	°.
MIPAT B	49229 0	19800	KOR	103K	<u>a</u>	1.00	EA	2	4.30	81071		<	0.
MTPAT 5	49234 A		F15 VALVE \$98562-3-1	105N	ď	4.00	EA	2	2.50	81140		×	٥.
MTPAT B	48234 6	00000	* Care	2096	9	1.00	EA	z	2.50	82284		¥	°.
BYPAT S	本 単位をのす 一次、 するをお着	00000	FIS VALVE SPERBA-1-1	1088	ů Ö	1.00	EA	2	2.00	81146		¥	°.
MTPAT 5	49236 A	00000	F15 VALVE 978618-3-1		o O	1.00	EA	z	3.50	84270	ဖ	¥	•
MIPAT B	49288 A	00000	F18 SENSOR 128438-4-1	105N	<b>D</b>	1.00	EA	*	3.85	81140		×	o,
MIPAT 5	AB288 G	9000	***************************************	312N	<b>6</b>	1.00	Æ	*	3.85	84003		×	0,
MIPAT 5	49268 G	00088	SENSOR 129438-4-1		å	4.00	æ	2	3.85	85071	g	×	•
STANTE	49384 A	90000	FIB HEAT EXC VABSALIE	1052	9	1.00	ĘA	z	1.60	B1140		¥	o,
MTPAT .	49380 A	00000	C130H TURE 871925-3-1	1088	ъ О	1.00	ĘĄ	æ	4.00	B1224		×	ō,
MTPAT 5	49380 G	00055	TEST QCI-TOR	303N	ď	1.00	EA	z	4.00	83074		∢	•
MIPAT 5	49381 A	00000	FIS VALVE 978608-3-1	# 05 K	<b>5</b>	1.00	EA	2	2.00	81140		¥	0,
MTPAT &	49381 6	9000	QCI-TDR ANALYSIS	2 1 ON	ф ф	1.00	EA	*	2.00	82302		<	0,
MTPAT 5	49384 A	00020	F15 VALVE 898876-5-1	1058	g	1.00	EA	2	2.78	81140		¥	0
MTPAT 5	49386 A	90000	FIS VALVE BUSB20-2-1	105N	å	1.00	EA	z	3.00	8:140		×	o,
MTPAT 5	49386 G	00085	VALVE 最終書品20-1 F15	403N	r O	1.00	EA	2	3.00	84110		×	o,
MTPAT 5	49397 A	00050	C130 VALVE 396308-2-1	105N	do	1.00	EA	z	3.50	81140		×	°.
MTPAT 5	49397 G	00455	MDR/TDR VALVE		d d	1.00	EA	z	3.50	85312	G	×	o,
ATPAT B	49450 A	00000	F-15 VALVE 898810-4-1	208N	# 0	1.00	£A	2	3,00	82243		×	ó
MTPAT 5	49450 G	00955	MDR/QCI		ð	1.00	EA	z	3.00	85311	G	×	٥.
MTPAT 5	49689 A	00000	A10 VALVE 75:853-1	208N	å	1.00	EA	7	3.00	82238		*	o,
#TPAT 5	49687 A	00000	C130H TURE 671925-3-1	+08N	80	1.00	EA	*	4.00	81224		×	ø.
MTPAT 5	49698 A	00620	E3A VALVE 753609-1	102N	90	1.00	EA	z	6.00	81036		⋖	°.

MTPA		LAB	LABOR STANDARD MASTER FILE			/11	11/02/88	A-E0	46B-MM	A-E0468-MM3-MX-290	0	PAGE	ო	
RCC FAC	CTL C	OPER NO	OPERATION DESCRIPTION	ИÖ	KILL ODE F	SKILL OCCUR	COUNT	TYPE	STD HOURS	REVIEW	OPER	A/R CD	FLOW HRSH	
MTRAT 5	4975G A	00000	ESA VALVE 85013-3	103N	9	1.40	EA	z	6.00	81133		¥	Þ.	
	49753 G	00055	MDR/QCI VALVE 85D13-3 E3A	¥	do	1.00	EA	z	6.00	85312	O	¥	٥.	
10	49764 A	00000	MR TEST EXOR	107K	<b>5</b>	1.00	EA	z	6.00	81224		×	o.	
	49755 A	00000	HT HXT R 2037-6		Q	1.00	EA	z	6.00	84304	ø	¥	0,	
10	49755 A	00000	HEAT EXC 82037-5		g	1.00	EA	z	1.20	84304	O	∢	°.	
	49758 A	00000	ESA VALVE BREBIA-1-1	1038	å	1.00	EA	2	\$.00	81101		<	o,	
	49764 A	00000	C-BERRA BATTA YCS	1048	ρ	1.00	£A	2	3.44	83034		×	0,	
10	49764 G	00055	MDR/QCI		o	1.00	EA	z	3.45	85311	o	G	٥.	
	49886 A	00000	F111 REG 382726-2-2	3088	ğ	1.00	EA	2	3.80	83216		*	°.	
40	A dooot	00480	我会人 法死人不 医大疗 斯拉拉拉丁二姓	40 TR	9	1.00	£A	2	<b>6</b> .00	81224		×	Ď,	
	50000 G	00055	E3A HEAT EXC 82037-6		e o	1.00	EA	z	4.50	86094		¥	٥.	
	\$0000	00000	F-111 VAL 47209-001-03	40 IN	9	1.00	ĘA	z	1.00	83006		×	°.	
**	50057 A	00480	ESA SENSON BEDAR-1	40 1 N	9	1.00	EA	z	3.00	83232		×	°.	
	50058 A	00020	TEST VALVE 780671-1		O O	1.00	EA	z	2.00	84243	o	∢	°.	
w	50070 A	09000	VALVE P/N 2800195-101		ğ	1.00	ΕÀ	*	3.00	88273		<	o.	
#D	S0077 A	00480	TEST VLV P/N 382726-3-2		ę,	1.00	EA	2	4.50	88302		<	o,	
ш	50094 A	00000	738384-14		Q O	1.00	EA	z	2.50	86125	v	⋖	٥.	
w	\$00B4 G	00055	MDR TEST	40 1 N	9	1.00	EA	2	4.00	84035		<	°.	
MTPAT &	500BB A	00000	TEST VALVE P/N 784634-1		<b>5</b>	1.00	EA	*	3.75	B8302		∢	o.	
ю	50102 A	00000	TEST A10 START VALVE		90	1.00	ΕA	2	4.00	87049		×	°.	
幼	50122 A	00000	VALVE		ů ů	1.00	EA	2	3.85	85277	o	∢	°.	
幼	50158 A	00000	VALVE		ğ	1.00	EA	*	1.50	85277	ø	*	o,	
ID.	50159 A	00000	VALVA 22901-1		ОР	1.00	EA	z	2.50	85108	o	∢	o,	
MTPAT 5	50182.A	00000	TEST TURBINE		<del>p</del>	1.00	EA	z	2.50	84335	o	¥	Ö,	
	50182 G	00455	#GF.		9	1.00	EA	2	4.00	85017	ø	∢	Ď,	
如	50189 A	00000	P/N 769201-2 TURB F-16		o o	1.00	EA	z	3.00	85137	o	×	o,	

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MTPA		LAE	ABOR STANDARD MASTER FILE		=	11/02/88	A-E0	46B-MM	A-E046B-MM3-MX-290	٥	PAGE	4
RCC FAC	CTL J	OPER	OPERATION DESCRIPTION	SKILL	L OCCUR FACTOR	COUNT	TYPE	STD HOURS	LAST REVIEW	OPER INO	A/R CO	FLOW
MTPAT 5	\$020B	000000	TEST VALVE	Ö	1.00	EA	z	2.63	85277	o	×	ō.
MTPAT 5	50226 A	000000	TEST VAL. 122664-2-1 E3A	O	1.00	EA	z	3.00	86013	ၒ	4	٥.
MIPAT 5	\$0284 A	1 00001	VALUE	Ö	1.00	EA	2	2.00	87028		<	°.
MTPAT B	50286 A	08000	203440	Q	1.00	EA	z	3.18	B7042		<	°.
MTPAT 5	50300 A	00000	206090-2-1 KC135R	90	1.00	EA	2	3.09	87091		4	°.
MTPAT 5	\$0371 A	09800	在一种工作的 一种人工工作	8	1.00	EA	2	9.00	88287		∢	0,
MIPAT &	#1132 A	00000	ひこうな、女女子が一般を存在をはして	310 OF	1,00	EA	æ	2.00	81140		×	o,
MTPAT 5	61168 A	000000	1378 HT EXC 84502-1	90	1.00	EA	z	• 00	85009	_		٥.
MTPAT 5	61184 A	00000	CISOH WALVE GRIST22	ö	1.00	EA	w	2.79	86345		×	ő
S TASTE	#1184 G	00000	MDR/4ct	Ö	1.00	EA	z	3.50	85311	o	×	o,
MTPAT 5	61227 A	09000	F-111 HT EXC 182670-3-1 401N	N OP	1.00	EA	z	1.47	81176		×	٥.
MTPAT 5	61243 0	99000	MDH/4CI	Ö	1.00	EA	2	3.00	85311	œ	×	ō.
MTPAT 5	#1340 A	00000	475 VALVE #94002-5-1 401N	N N	1.00	EA	z	1.33	B3041		×	0,
MIPAT 5	61341 A	00000	F4C <n> TURB 204480-1 208N</n>	N OP	1.00	EA	z	2.15	82238		¥	°.
MTPLT 5	\$1023 A	00000	VALVE 2720078M7	90	1.00	EA	z	6.00	87198		<b>⋖</b>	°.
MTPAT 5	92033 A	00000	TEST SENSOR	ď	1.00	EA	2	1.00	86251		*	Ď,
MTPAT 5	92033 A	00000	SENSOR & VALVE 3961262-3 F11	90	1.00	EA	z	1.45	86090	G	¥	٥.
MTPAT 5	\$2033 G	00055	MDR/QCI VALVE P/N 396162-3-	1 Op	1.00	EA	z	1,00	85316	G	<	0,
MTPAT 5	\$2040 A	000000	C130 REG 108040-1-4	o	1.00	EA	z	2.85	85316	ø	×	°.
MTPAT 5	92040 G	00055	M D R REG 10	90 NEO	1.00	EA	z	1.52	81269		¥	٥.
MTPAT 5	\$2041 A	00000	C130 REG 108616-1-1 10BN	N O	1.00	EA	z	2,12	83034		×	o,
BTPAT 5	\$2041 G	99900	N601 # 44 #	N OH	1.00	EA	z	1.84	81269		¥	o,
MTPAT 5	92051 A	00000	C-141 VALVE 392304-3-1 208N	N OP	1.00	EA	z	2.17	83034		×	o.
MTPAT 5	92052 A	00000	C141 VALVE 392258-4-1	Ö	1.00	EA	2	2.26	83034		¥	°.
RTPAT 5	\$2052 G	00058	109N	N OP	1.00	EA	*	2.56	81269		×	Ö,
WTPAT 5	92062 A	00000	F4C REG 108486-1 400E	36 OP	1.00	EA	ш	2.59	86345		¥	°.

1070			LAB	LABOR STANDARD MASTER FILE			/11/	11/02/88	A-E(	)468-MM	A-E0468-MM3-MX-290	0	PAGE	ĸ
RCC FAC	CTL	74	OPER C	OPERATION DESCRIPTION	ភថ	SKILL CODE F	L OCCUR	COUNT	TYPE	STD	LAST	OPER	A/A CD	FLOW
STPAT 5	\$206.2		95000	# C # C	108%	9	1.00	£A	*	2.86	81224		×	o,
MTPAT 5		⋖	00000	F4C REG 108458-106	105N	90	1.00	EA	z	2 46	83041		×	°.
	92083 G	Ġ	99000	* 0 *	NBO	å	1.00	EA	7	2.58	81224		×	ō,
MIPAT 5		<	00000	C141 REG 082418-1-1		đ O	1.00	EA	w	1.84	86348		×	o,
MTPAT 5	92068	. <	09000	C14; VALVE 392314-4-1	307E	ОР	1.00	EA	W	1.90	86345		×	°.
MTPAT B	85088	ø	00055	MDR/001 RED - E/N 392314-	•	å	1.00	EA	2	1.86	85316	o	<	o,
	\$2053	<b>-</b>	00800	CI + I	3078	ă Ö	1.00	£A	¥	2.37	83034		״	ó.
MTPAT 5		o	00055	Z 0	1088	å	1.00	EA	2	2 83	81224		×	°.
MTPAT B	92083 A	<b>~</b>	00000	F105 NEG 104084:1	307N	ō	1.00	EA	2	.84	83041		״	ø.
MTPAT B	#2093 G	ø	99000	10000000000000000000000000000000000000	007N	å	1.00	£A	2	.72	80219		¥	o,
	92094 A	<	00000	F106 VALVE 104585-1	307N	o o	1.00	EA	z	.64	83034		כ	٥.
	\$2094 G	9	95000	* 0	10BN	å	1.00	EA	z	1.14	81224		×	o,
	\$2100 A		00880	FAD REG 108458-3-1	307N	ő	1.00	EA	2	2.30	83034		כ	o.
MTPAT 5	92177 A		00000	F-106 VALVE 108390-6	208N	d	1.00	EA	Z	1.4	83041		×	°.
#TPAT 5	92177 G		00000	* 4 2	108N	<del>0</del>	1.00	EA	2	1.00	81224		×	o,
MTPAT &	83001 A		00000	C130 TURB 203720-1	105N	<u>п</u>	1.00	EA	×	3.10	83041		×	°.
MTPAT 6	93001 G		00955	# C	1080	o o	1.00	EA	z	3.00	81224		¥	٥.
MTPAT &	93003		05000	C130 TURB 203430	1 1 0 N	a O	1.00	EA	z	3.18	B3034		×	o.
MTPAT 6	93003 6		00000	#GM	109K	g O	1.00	EA	2	2.20	81269		¥	°.
	93007 A	⋖	09000	F111 REG 392726-1-2	1098	9	1.00	EA	z	3.56	83034		¥	°.
	93007 6	0	00055	MDR/QCT VALVE 382728-1		g O	1.00	£A	z	3.56	85318	G	∢	o,
	\$3008 A	4	00000	FUX. THEFT		g O	1.00	EA	æ	2.67	86346		¥	o.
	93008		00055	Z 0	108N	g	1.00	EA	2	1.37	81224		¥	٥.
	¥ 8008 €	<b>~</b>	00000	KO135 TURB 206090M	109N	40	1.00	EA	z	3.09	83034		¥	o.
MTPAT B	93009	. 0	90000	***************************************	1 0 B N	<b>5</b> 0	1.00	EA	2	2.87	81278		¥	°,
	93018 A	< <	00000	CSA COMP 203805-5-1	N60+	o o	1.00	EA	2.	5.07	83034		¥	°.

MTPA		LAE	LABOR STANDARD MASTER FILE			11/	11/02/88	A-E0	468-KM	A-E0468-MM3-MX-290	o	PAGE	Ç
RCC FAC	בט ה המיני	OPER	OPERATION DESCRIPTION	หฉั	SKILL C	FACTOR C	COUNT	TYPE	STO	LAST	OPER IND	A/R CD	FLOW
MIPAT E	93018 A	0000	TEST THERE SWIT PN 927372	2-5	90	1.00	EA	2	. 75	85129	o	×	٥.
	93018 G	00055	CSA TURBIN		O O	1.00	EA	z	5.00	85063	o	<b>⋖</b>	°.
MTPAT 5	90019 A	00000	:07038	106E	å	1.00	EA	2	3.84	83034		×	٥.
M)	93019 0		***	1088	90	1.00	EA	*	2.66	81224		×	o,
10	93020 A		107037	106E	å	1.00	EA	z	3.09	81171		×	٥.
ю	93020 G		MINL DEFECT SEPORT	209K	<b>5</b> 0	1.00	EA	*	2.86	82254		×	0,
	#302# A	00000	FAD TURE MORNE	109E	90	1.00	EA	æ	2.85	83036		¥	°.
ю	93026 G		α Q	108N	d O	1.00	EA	2	1.86	81224		×	°.
10	\$3030 A	00000	F40 TURBINE 204480 F40	4186	o do	1.00	EA	w	2.28	86345		¥	٥.
奶	s ococs	90000	#Q#	SCON	<b>#</b> 0	1.00	EA	z	1.86	82259		×	Ö
10	93031 A		C130 ATD 1048801	3608	do	1.00	EA	ш	4.94	86345		×	٥.
MTPAT 5 \$	\$3031 6	00085	* * * * * * * * * * * * * * * * * * * *	108N	<del>a</del> 0	1.00	EA	2	3.47	B1224		¥	0.
10	93032 A	00000	A37 TURB 204346-1-1	105N	<b>d</b> O	1.00	£A	z	1.93	8:140		×	°.
MTPAT 5 8	93043 A	00000	C141 TURB 203920-3-1	105N	90	1.00	EA	z	3.20	83036		×	٥.
MTPAT 5 S	93649 A	00000	A7D TURB 204505-4-4	105Z	d _O	1.00	ΕA	z	3.50	83036		¥	o,
MIPAT 5	\$304B A	00080	RETEST TURBING		80	1.00	EA	z	1.75	87044		u.	Ó
MIPAT 6	93049 G	00051	# O #	108N	do	1.00	EA	2	3.63	81224		¥	٥.
MTPAT 5 5	93071 A	00000	F111 TURE 203765-3-1	105N	<b>6</b> 0	1.00	ΕA	z	6.57	8:140		×	٥.
MTPAT 5	93071 6	00055	* *	1 0 BN	φò	1.00	EA	æ	6.02	81224		¥	°.
MIPAT 6	93977 A	00020	VALVE 106324-7 C135		o o	1.00	EA	z	1.27	88076		×	°.
MTPAT 5	93878 A	00000	NC135 REG 106328-1	105k	o o	1.00	EA	z	1.51	83038		¥	°.
MTPAT 5 \$	\$3878 G	00038	MDR/QCI REG P/N 106318-1	613	<b>d</b> 0	1.00	EA	z	1.81	85316	o	<	°.
MTPAT 6 9	94158 A	00000	TF30 VALVE 224695	105N	o do	1.00	EA	z	. 92	83041		×	°.
MTPAT 6	94228 A	00000	F-111 VALVE 32570-1	209N	90	1.00	EA	z	. 75	82284		¥	o.
幼	94248 A	00000	TF30-P7 VALVE 691560	208N	o d	1.00	EA	2	2.68	B223B		×	٥.
MTPAT 55 S	94274 A	00000	C130 VALVE 106388	105N	<b>d</b> O	1.00	EA	2	1.66	63036		×	0,

RCC FAC	CTL	7:	0300	OPERATION DESCRIPTION	ĊΛ	SKILL OCCUR		LIND	407	STD	LAST	OPER	A/R	FLOW
#D #O	9		2 2 2 3		,	1		COUNT	\$10	HOLKS	REVIEW	}		T N
10	94274 G		99500	CIBO VALUE 104388 MOR	20 1 N	å	1.00	EA	æ	1.66	82030		<	°.
1	84297	0	00000	C130 REG 106040-2-2	1 0 5 N	o o	1.00	EA	z	3.14	83036		¥	°.
BTPAT S &	94287	ŏ	00000	* 0 *	1097	đ	1,00	EA	z	1.61	81269		*	°.
MYPAT 5 *	*4505	•	00000	TF3B VALVE BØ4407	307N	<b>5</b>	1.00	EA	2	2.31	83036		ד	1.0
MTPAT 59	94505	Ö	00055	ron		90	1.00	EA	z	2.00	84320	o	∢	°.
MTPAT & S.	94510	•	00000	F-111 VALY 28340065-02	401N	ę o	1.00	EA	2	1.15	81140		*	o,
MIPAT & 9	10096	Ó	00000	852 VALVE #2817-5	30BN	<del>1</del> 0	1.00	EA	2	1.31	8:140		×	0
MTPAT 5 9	95011	ō ✓	00000	8-52 VALVE 6571T00-5	208E	o o	1.00	EA	z	1.42	82238		×	٥.
MIPAT & P	95026 A		00000	C130 VALVE BYLB-7606	307N	g	1,00	EA	z	. 26	83036		״	ø,
MTPAT & BI	98086	ŏ	00000	C141 VALVE 321808-3-1	307E	<b>6</b>	1.00	EA	*	1.37	83036		מ	°.
MTPAT 5 9	95068	ŏ	00000	F4C VALVE 104568	105N	o o	1.00	EA	z	. 70	83041		¥	٥.
MIPAT 6	\$506B	Ğ	0008B	100	203N	<b>5</b>	1.00	EA	2	.74	82093		∢	Ď,
MTPAT & SI	95075	ō 4	00000	CIA! VALVE 321558+4-1	105E	<b>#</b>	1.00	EA	z	.80	83041		×	o,
MTPAT 5 91	95078	ŏ	00055	M D R VAL 392254-3-1	109N	o o	1.00	EA	z	1.81	81276		¥	٥.
MIPAT 5 9!	95091	ŏ ĸ	00000	C130 NEG 108616	105E	#o	1.60	EA	2	2.69	83039		¥	۰.
MIPAT 5 9!	95081	Ö	00055	MDR/461 REG 106616 C:30		9	1.00	EA	Z	2.69	85316	O	∢	°.
MTPAT 5 9	95093	ŏ	00000	A37 REG 398238-1-1	105N	o o	1.00	EA	z	1.43	83039		¥	<i>о</i> .
MTPAT S SI	95094	ŏ	00000	CSA VALVE 898024-2-1	105E	#0	1.00	EA	2	. 95	83039		¥	°.
MTPAT 5 9!	9508¢ A		00000	C5A VALVE 387630-2-1	105N	ů Ö	1.00	EA	z	2.21	83039		×	0
MTPAT 5 9	95100	ō •	09000	VALVE 396172-3-1 C-135		O	1.00	EA	z	3.15	88078		¥	°.
MTPAT & SI	95108 A		00450	C141 VALVE 321898-3-1	1056	a o	1.00	£Α	2	1.14	83039		×	٥.
MIPAT B BI	95110	ŏ	00000	C141 VALVE 321528-3-1	105	<b>#</b>	1.00	EA	z	2.01	83038		×	Ö
MTPAT 5 9	95115	ō V	00000	F111 VALVE 898354-1-1	105E	OP	1.00	EA	z	3.73	83039		¥	°.
MTPAT 6 SI	95127	ŏ	00000	C141 VALVE 122640-2-1	306E	<b>4</b> 0	1.00	EA	2	.34	81140		״	Ö,
MTPAT 6 98	95131 A		00000	C141 VALVE 321502-4-1	306#	90	00.1	EA	z	1.19	83038		״	Ö
MTPAT 5 9	95131/0		00000	Z C)	105N	o o	1.00	EA	z	1.40	81143		¥	٥.

MTPA		LAB	LABOR STANDARD MASTER FILE			;	11/02/88	A-E0	46B-MM	A-E046B-MM3-MX-290	PAGE	8 8
RCC FAC	CTC	OPEK <b>20</b>	OPERATION DESCRIPTION	ชีช	SKILL CODE F	FACTOR	COUNT	TYPE	HOURS	LAST OPER REVIEW IND	R A/R	FLOW
MTPAT B	98138 X	00000	CIAS VALVE SORRAHI-1	3108	<u>a</u>	1.00	EA	2	2.19	83039	¥	ō
MTPAT 6	95135 G	00063	MDR 392284-3-1 VALVE	208N	9	1.00	EA	Z	- (6.	82238	×	c.
ATPAT 5	95137 A	00000	CSA VALVE 397782-2-1	3068	# O	1.00	EA	z	1.56	83038	נ	°.
BTP2C #	95140 A	00550	CIAI VALVE 25800-3	1058	<b>6</b>	4.00	EA	¥	(1.36)	82028	×	ů.
MTPAT 5	96:40 (6)	00055	M D R VAL 25800-3	109N	<b>a</b>	1.00	EA	z	1.20	81276	×	°.
MIPAT B	05143 A	00000	TEST VALVE.		ę.	1,00	£A	z	1.33	85140 G	¥	°,
MTPAT B	\$8172.A	00000	C13G VALVE NOZBOB	3000	ŧ	1.00	EA	*	1.84	83041	×	°.
MTPAT 5	95180 A	00020	B52 VALVE 104086-2	302N	o o	1.00	EA	z	.31	83078	ד	°.
MTPAT 5	95234 A	00700	852 8ALVE 104948-3	306N	g.	1.00	EA	z	1.60	83041	כ	°.
MIPAT B	98234 G	00028	MOS.	108N	<b>5</b>	*.00	EA	*	1.50	82259	×	°.
MTPAT 5	95236 A	09000	F111 VALVE 321754-2-1	105E	9	1.00	EA	z	1.72	81140	¥	°.
MTPAT 5	95253 A	00000	FIGH NEG BORS-13	105k	o o	\$.00	EA	2	ä	8:140	×	°.
MTPAT 5	\$528\$ A	00000	C130 VALVE 103432	306	9	1.00	£ A	*	1.34	B3041	IJ	o,
MTPAT 5	95269 G	00086	<b>\$</b> 0.		9	1.00	EA	z	1.34	86330	∢	°.
MTPAT 5	95304 A	09000	U141 VALVE 321518-1-:	308E	Ö	1.00	£A	z	1.06	83050	ני	Ö
MTPAT B	95331 A	00000	F40 VALVE 104568-4-1	105%	<u>а</u>	1,00	£Ą	z		83055	¥	Ö.
MTPAT 5	95032 A	00000	F4D VALVE 104650-3-1	105E	9	1.00	EA	2	. 73	83050	¥	°.
MTPAT B	95332 G	00055	* * *	107N	9	1,00	£A	*	.73	81208	∢	0
MTP4T B	4 55556	00000	F4D VALVE 104764-2-1	105k	8	1.00	£A	2	<b>8</b>	83080	¥	0
MTF. T S	95339 A	00000	F111 VALVE 392930-1-1	105N	o o	1.00	EA	z	2.19	81143	¥	°.
MTPAT 5	<b>\$5339</b> G	00001	MDR F-111 VAL 392930-	20BN	ů,	1.00	£A	2	2.00	82254	¥	°.
MIPAT B	45348 A	00000	CBA VALVE 387466-2-1	105E	ŧ.	1.00	£A	2	2.03	83041	״	°.
MTPAT 5	95354 A	00000	9111 SWITCH 131146-2-2	105E	90	1.00	EA	z	.94	81143	×	°.
MTPAT 5	95367 A	00000	852 VALVE 122142	108N	<b>#</b> 0	1.00	€A	z	2.80	86345	¥	٥.
MTPAT 5	で、神経のかか	00000	F111 VALVE 898052-3-1	105N	<b>5</b>	1.00	ĘA	æ	3.03	8:143	4	°.
MTPAT 5	9537C A	00000	A7D VALVE 397862-2-1	105N	G G	1.00	EA	z	2.10	83041	¥	٥.

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	\$ 000 00 00 00 00 00 00 00 00 00 00 00 0	*****		5							
		カイカナコモニマ おりょうけつび	204R		4.00	£ A	z	1.86	82133	∢	°.
	0000	A7D VALVE 397414-2-1	105N	9	1.00	ĘĄ	z	2.49	83041	×	o.
		* 4 4	1087	ę	1,00	¥	*	2.39	お1224	¥	o,
	> * * * >	A70 VALVE 388 (52-5-1	309N	t O	1.00	€A	2	4.30	B:143	×	Ö
	00055	MDR	209N	9	1.00	EA	z	4.30	82259	×	o.
	00000	A7D VALVE 287418-1-1	1052	å	1.00	£A	z	1.85	83041	×	o,
	1 2000	M.D.A. WALNE MR74187	20BN	<b>6</b>	1.00	£A	2	2.40	82254	¥	ė.
MTPAT 5 95382 A	00460	F111 VALVE 122860-4	105N	9	1.00	EA	2	1.49	81143	×	٥.
	44400	***	1087	40	1.00	EA	z	1.49	81224	×	٥.
	00000	CSA VALVE SERGED-2-1	1056	t o	1,00	¥	w	2,99	86346	¥	o.
	00000	A75 VALVE 898002-5-1	105N	9	1.00	EA	2	1.33	83041	¥	٥.
	09000	A7D VALVE 218-28:06-3	105K	<b>ф</b>	1.00	EA	×	2.80	81143	×	0,
	45000	A70-VALVE 215-26106-5		<b>±</b>	1.00	£A	*	2.50	85170 G	¥	Ď
	00620	C130 REG 106040-3	105E	90	1.00	Ħ	z	2.97	83041	¥	٥.
	00455	* 4	*08V	<b>a</b>	1,00	£A	z	1.81	81224	×	Ö.
MTPAT B \$6280 A	00000	C130 REG 105422-200	1085	å	1.00	€A	¥	<b>.</b>	83041	IJ	°.
MIPAT 5 96533 A	00620	C130 REG 106038-0-8	105N	90	1.00	EA	z	2.45	83041	¥	°.
MIPAT B 96533 G	00000	* a	108N	4	1.00	EÀ	2	2.07	81224	×	O,
MIPAT & 96572 A	00000	F108A/B HT EXC 28521	401N	r o	\$.00	EA	2	8.00	82259	¥	÷,
•	00000	F111 TURB 204465-1-1	109N	do	1.00	EA	z	3.50	81276	×	o.
	99500	* 0 *	108N	9	1.00	EA	2	3.73	B1224	¥	Ö
	00000	F-111 VALVE 498482-1-2	401E	a O	1.00	EA	2	2.08	8:143	×	Ö
	99000	# C	105N	90	1.00	EA	z	2.06	81143	¥	°.

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RCC & TYPE STANDARD **8** TPA LABOR STANDARD MASTER FILE E O 4 6 B STANDARD HOUR. TOTALS 39.49 MOC TYPE STO NEW STOW WERE STO HRS 620.20 219 230 MTPA

APPENDIX -C REPRESENTATIVE SCHEDULES Starting Book 17 MAR 89

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	FER CUR PER 10D BIN RFO SCH	17 1/2 2 2	9 6 7 48 0	8 7/2	35 226 9 9 9	57	29	18 187	10 0 pt/ pt	3	12 192 16		
	FER CUR PER 10D BIN RFO SCH	17 1/2 2 2	9 6 1 48 0	8 7/2	35 226 9 9 9	27	29	18 181	10 0 pt/ pt	3	12 192 16		
BRIICE / BOHAN	QUARTER CUR PER IOD   REQ   SCH	T. 100 17 7 7 2	1 48 0, BOILT	TURB 8 72 6	TURB 35 26 9 9	TURB 67 5	7 TURB 6	TURB 13 197	1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	2 2 NOTE 1	TIIRR 72 19		
BRIICE / BOHAN	NG NOUN NEGO PIN REG SCH	T. 100 17 7 7 2	9 6 7 48 0	TURB 8 72 6	TURB 35 26 9 9	TURB 67 5	7 TURB 6	TURB 13 197	1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	2 2 NOTE 1	TIIRR 72 19		
BRIICE / BOHAN	ENG MOUN WEGO PIN REG SCH	ACT TIED IN THE 12	0 6 4 4 6 0 HOUT ALL S	F106 TURB 8 72 6	F-4 TURB 35 226 9 9	F-4 TURB 67 5	A-37 TURB 6	C-141 TURB 18 19	10 0 0 47 HIRB 49 49 0 0	2 0/ MOINT 11112	TIIRR 72 19		
BRIICE / BOHAN	ENG MOUN WEGO PIN REG SCH	ACT TIED IN THE 12	0 6 4 4 6 0 HOUT ALL S	F106 TURB 8 72 6	F-4 TURB 35 226 9 9	F-4 TURB 67 5	A-37 TURB 6	C-141 TURB 18 19	10 0 0 47 HIRB 49 49 0 0	2 0/ MOINT 11112	TIIRR 72 19		
	NG NOUN NEGO PIN REG SCH	ACT TIED IN THE 12	0 6 4 4 6 0 HOUT ALL S	TURB 8 72 6	F-4 TURB 35 226 9 9	E F-4 TURB 67 5	A-37 TURB 6	C-141 TURB 18 19 1	10 0 0 47 HIRB 49 49 0 0	2 0/ MOINT 11112	111 TIRR 72 19		

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COMPLETED SOU SOU SOU SOU SOU SUB STAFF ST & 77006 GT TOR معوض معوض الامور 産業業業 三天羊 COMPLET REMARKS 美美 一非买 PER100: 13 2 ACCR 17 30 21 22 33 34 27 29 39 30 F M T M T M T 5 0 0 Ò 6 0 6 Ø FOREMAN: SELLERS/JOHNSON 0 ें Ö Ö 0 Ó 6 9 0 ें 6 0 0 60. 0 Q O CUR PER 10D SCH 19 0 0 REG 0 50 0 Le 0 0 NEGO ROMI 183 アプ 55 0 O 0 7000 OUARTER 0 SH-OFF 67 59. Ö 250 SCHEDULER: BRUCE/COOKSON C-5A DRIVE 88 0 @ 0 WATER A/I VALVE DRIVE TURB NOON ACT ACT ĺ C130 B-52 **9 mark** (C135) C130 CONTROL ENG NUMBER ACFT Bï B B B 13 4702b 37716A 81023A 8102ZA 81026A 81025A LUMPS

1

MTPA9	В

### TEST CELL FORECAST

	PERIOD: 13						•	DATE:	March 17-
	NOUN PART NR		NEG	ADJ				TEST	
CONTROL			/	RQMT/		TEST	HOURS	CELL	
NUMBER	NSN	A/C	PROD	HRS	FCST	TIME	FCST	NR	REMARKS
	Valve 691561		14	5/					
29178A	4810 00 170 5051PQ	TF30	19		7	2.4			EL
	Valve 692406		11/	7/					
35580A	4810 00 171 8545PO	TF30	10		7	2.9			EL
	A/I Valve 392016		59/10	11/	,,				
38694A	4810 00 994 6617PL	J79	148		_//_	1.7			EL
	Valve 26730637		1/	1/		<u> </u>	(		
39623A	4810 00 438 9253TP	F111	120			2.9	<u> </u>		
	Ht Exch VA534116		11/	5/	سد ا				
49364A	5841 00 293 5876TP	F15	2	<u> </u>	5	1.5	ļ		
	Valve 47209 001 03		4/	4/	,,	1			
50003A	4810 00 081 21º8YQ	F111	10		4	1.0	ļ		
	Valve 23111319-1		11/	11/	1		Į	1	
50036A	4820 01 034 0035	FIII	10			1.0	ļ		<b> </b>
	Valve 2800195-101		5/	0/	,				
50070A	4810 01 105 2757YC	F111	125		<u> </u>	3.0			
	Valve 229255	1	0/	0/	1		1		
50294A	4810 01 130 7379	F16	10	<del>/</del>	0	2.0		ļ	
	Valve 1226M27P05		100	ر محمد بل	14		1:06	$\langle n \rangle$	
	2995 01 199 0612PR	F110	1/4	andy	to	TON.	nce >		shop
	A/I Valve 27200787M7	1	17		12	0		1)	11/
81023A	2995 01 147 4549JF	F101	1/1	may	15	Consi	ne (	K/	suop
	Valve 224695		13/	00	5		10	]	<b>.</b>
94158A	4810 00 403 0250PQ	TF30	16	<del>/ , , ,</del>	19	.9	<del> </del>	<del> </del>	EL
	Valve 32570		2		/	1	Į	į	
94229A	4820 00 050 4315TP	FIII		$\leftarrow$	<del>  '</del>	.8	<del> </del>	<b></b>	<del> </del>
•	Valve 691560		25	0/	0			1	<b>,</b> ,
94245A	4810 00 170 5065PQ	TF30			10	2.7			EL
	Valve 692407		15/8	17/	9	1		1	رہے ا
94505A	4810 00 170 5054PQ	TF30		<del></del>	<del>/                                    </del>	2.3		-	EL
	Valve 2630065	1	15/4		11	1	1	1	
94510A	4810 00 079 4365HS	FILL	8	<del>/</del>	<del>/ ' '</del>	1.2	-		
FARZZA-			8/		1				
73033Q			7	+-	<del></del>	+	<del></del>		
T4297Q			1/5/	4/	1	1		1	
1 101 10			1	<del>/</del>	<del>/</del>	<del></del>		<del></del>	<del> </del>
T5/08Q			3/		1		1		}
1 JIVO C			-K	<del>/</del>	<del></del>				<del> </del>

### MTPA9 D PRODUCTION FORECAST

	FY 89-3	C PERIOD:	13	<u> </u>			·			······	DATE:	:11 Mar thru 3	1 Mar
;	CONTROL	nsn nonn	PART NR	A/C	NEG RQMT	PROD	ADJ RQMT	Ecca		HOURS FCST	•	REMARKS	
:	NUMBER		2981	A/C			ROTT	1,021	:1165	rest	<del></del>	KENARKS	·
1	731174A	1650 00 873	6241	C130	<u> 15</u>	24		0	39.2	0	0	930311	-
' [	210524	Turbine 569	9818 4008	B52	11	11	1	0	22.1	0	G		
	31953A		4000 6588	272			<del> </del>			111/	0		
:	37716A	1650 01 048	5184LH	C5A	88	61	<u> </u>	37	31.5	16	55		
.		ACTR HYDS 1			$\sim$			Λ			_	•	
:	_50368 A	2995 01 192 ATMI ICE 12		F110	0	0	<del> </del>	0	12.0	0	0	14 SUB IVMEN	
W	. 50371A	2995 01 199		F110	0	0		0	8.0	0	1	COT TO DO	•
hing	1	Auto In 272		9M48P	4 2					11		OLD TONS	<del></del>
4.	81023A	2995 01 147		F101	2	0	<u> </u>	2	8.0	16	3	0-77-0-7	
. [	81025A	Actuator 21 2995 01 147		Bl	3	1	1	12	12.0	74	_	OLD JONS .	ITINT
: \	01023K	Actuator 21		-		<del>                                     </del>	<del> </del>	1	-	104	<b>-</b>	904 SUB-10 man	116/1
i \	81026A	2995 01 147	9117JF	B1	0	0		0	12.0	0	1	PARTS PROBLE	
	010074	Actuator 29		B1	1	,		_	12.0	Q.			
	81027A	2995 01 149 Valve 85	3168F3 8884-1	1 21		+		0	12.0	0	0	95364	
: [	81105A	4810 00 873		C130	0	10		10	8.5	0	0	95172	
		Wtr Pump 34			24	1	1	100	,		1	>	
:	93008A	2915 00 885		KC13	250	193	1	69	9.0	64	124		
(	~/93031A	ATM 1 1650 00 872	.0490I 7516	C130	44	31		19	39.0	74/	19	242.1	
	7 33031R		.02806	10130		1		111	-	1.11	17	3/174	···
1.1	95172A	4810 00 873		C130	15	15		8	8.6	69	10	91105	
Harry C	1		.03432		1	114		1				41105.	
Ψį	\95269A	4810 00 930	6625HS	C130	02	. 48		16	7.2	43	16	63172	
													•
		·		<del> </del>	<del> </del>	1			-	<del> </del>			<del></del>
	<del></del>	<del> </del>		<del> </del>	<del> </del>		-			-			
	***************************************			1	1	-	_	_	1-	1	1-		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
	`		•										
		-	المانيانيات مساسيتينيات						-	-			
									1				
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PERSONNEL ASSIGNED BORROWED

PE'S AVAIL 23.

DPSH

LUMED

WK DAYS

+1198 NEEDED TO MEET PLA

TOT PE'S 23

TOTAL HRS

OVERTIME

AVAILABLE 1483

TOTAL HRS
SCHEDULED 2681

PLITGUIL 2681

# MTPA9 E TEST CELL FORECAST .

PERIOD:

DATE:

	1			<del></del>			אט	118:	i
CONTROL NUMBER	NOUN PART NR		NEG /	LADJ EQMT/		TEST	HOURS	TEST	The same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the same of the sa
HOLIDEN	Valve 122138	_\ <u>^/C</u>	PROD	Hilis	FCST	TIME	FCST	NR	REMARKS
30653A '	4810 00 684 6857TP	B52	130	13/	13	1.0	13		
\$1289A	Valve DYLZ6263 4820 00 674 1603TP	C130	00	0		1.9			
3 <u>9622A</u>	Válve 898056 4810 00 150 8238TP	F111	203	17/	0		0		•
<b>3</b> 3227A	Valve 978612 1660 00 123 9658	F15	0/	0	17	2.0	34		
	Valve 978612	<b></b>	100	6	0	2.5	8		
<u> 9228A</u>	1660 00 123 9583 Valve 898562	F15	10		6	3.5	21		
)234A	1660 00 287 6868	F15	24/2	12	12	2.5			
9235A	Valve 978894 1660 00 288 5532	F15	33	9	Ø	2.0	30		
9236A	Valve 978618 1660 00 367 9453	F15	2/	1	φ		0		
	Sensor 129438 6685 00 345 2816	F15	10/3	3		3.5	3.5		
	Valve 978608		27	3	<u> </u>	3.9	3:3		
	1660 00 292 9104 Valve 89890	F15	25			2.0	10		
3450A	1660 00 123 9587	F15	50/13	2	7	3.0	21	-	
1864A	Valve 398652 4810 00 612 9419TP '	C130	00	a	Ø	2.0	0		
1122A	Sensor 129434 5685 00 291 6823	F15	10	/	,	3.9	3.9	.	
	Valve 2262 1660 01 00 7946	E3A		0	Ø				
	Valve 898650 4810 01 003 7393TP		21/	<u>n</u>		1.5	0		
1	Valve 122664 . 4810 01 118 7989YQ		/10 /5/	00	_//_	2.6	28.6		A
1	Valve 398648	E3A	15	8	Ø	3.0	<i>(</i> )		
. 1	1810 00 575 7781TP /alve 978670	C130			8	2.0	16		<u> </u>
	1660 01 061 9097 · Regulator 104767		00	9	6	2.0	0	•.	• .
1334A   1	660 00 089 3553TN Regulator 104750	F4	00		6	1.0	Ø	٠.	(Navy)
1337A	660 00 795 2606TN	F4	W W	0		1.4	0		· (Navy)

RSONNEL	PE'S AVAIL	•
SI D	DPSH	x · · · · .
RROWED +	WK DAYS	Χ
ANED -	OVERTIME	+
T PE'S	TOTAL HRS	•
	. AVAILABLE	·

TOTAL HOURS SCHEDULED

## MTPA9 E TEST CELL FORECAST

PERIOD:

DATE:

CONTROL	NOUN PART. NR		NEG /	ADJ EQMT/		TEST	HOURS	TEST	The State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the State of the S
NUMBER	NSN	A/C	PROD	Tilks	FCST	TIME	FCST	NR	REMARKS
61339A	Valve 104568 4810 00 821 1390TN	F4	00	0/	Ø	:7	0		(Navy) · · · · · ·
92051	Valve 392304 1660 00 796 1679	C141	40/15	25	25	2.2	55		8. V. V.
92052A	Valve	C141	40/17	1	1	2.3	2.3		
92068A	Valve 392314 4810 00 757 2345TP .	C141	53/1	7/	7	1.9	133		
92069A	Valve 106922 1660 00 070 7374	C141	35	8/	8	2.4	19.2		,
94274A ***	Valve	C130	15/	14	14	1.7	238		
95011A ·	Valve 65/1100 4810 00 825 5218TP	B52	14/5	9/	9	1.4	12.6		* **********
950261	Valve BYLB 7606 4810 00 784 7462T2	<u>c130</u>	10/	9/	9	.3	2.7		the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the s
95068A	Valve 104568 4810 00 821 1390TP	F4	6,9	0/	0	.7	Ø		3.75
<u>٩٠٩</u>	Valve 104650 4810 00 821 1391TP	F4	00	0/	0	.5	0		1/2 -1 21 -
`95070A ···	Valve-104764 1660 00 695 2605	F4	00	9	0	.6	0		S. 10 1 24 344
95093A	Valve 398238 4810 00 826 7907TP	A37	20	2	2	1.4	2.8		•
95099A	Valve 397630 4810 00 760 4136TP	C5	59	9/	9	2.2	198	<u>'</u>	
95100A	Valve 396170 4810 00 239 9234TP	C5	130	W	1	2.9	127.6		the state of the state of
95127A	Valve 122640 4810 00 759 9059TP	A37	20	0/	Ø	.4	Ø		mer executive
95140A	Valve 25800 2995 00 07 <b>0 737</b> 2	C141	766	34	34	1.4	47.6		A Section 1999
95143A	Valve 642790 4810 00 003 4369TP	C130	40	4	4	1.3	5.2		19 1 安斯·加
~95180A	Valve 104086 4810 00 529 3550TP	B52	12/10	19	19	1.3	24.7		er er er er er
95234A "	Valve 104248	B52	50	5	5	1.6	8		
95236A	Valve 105958 4820 00 795 2615TP	F4	3/	Ø	Ø	1.7	Ø		the state of the

PERSONNEL	PE'S AVAI	L
AL GNED	DPSH	<u>x</u> · · ·
BORROWED_+	WK DAYS	X
LOANED	OVERTIME	+
TOT PE'S	TOTAL HRS	,
and the second	- AVAILABL	.Ε

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# MTPA9 E TEST CELL FORECAST

PERIOD:

DATE:

CONTROL	NOUN PART. NR		NEG.	ADJ EQMT/		TEST	HOURS	TEST	
NUMBER	NSN '	A/C	PROD	HKS	FCST	TIME	FCST	NR	REMARKS
95263A	Valve .321754 4810 00 915 9862TP	FIII		0	Ø	.9	0		
95331A	Valve 104568 4810 00 089 3544TP	F4	AA	0	Ø	1.1	0		
95332A *	Valve 104650 4810 00 089 3550TP	F4	38/25	3/	3	.7	2.1	,	
95333A	Valve 104764 1660 00 089 3553	F4	15/1	4	U	.9	3.6		
95334A	Regulator 104/50 1660 00 089 3559TN	F4	00	305	0	1.6	4		(Navy)
95357A	Valve 321252 4810 00 897 6824TP	B52	00	05/	Ø	1.8	0		
95367A	Valve 122142 4810 00 664 1069TP	B52	14/2	16	16	2.9	46.4		••
95389A	Valve 898650 4810 00 087 0641TP	C5	190	10	10	3.0	30		i to the second
96280A	Regulator 105422 1660 00 348 1442	<u>c130</u>	8.4	4	4	.8	3,2		
97. A	Valve 898482 1660 00 078 1204	F111	75	رجر المجر	2	2.1	4.2		
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	. '								s jordanie
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•	. 4		1	1					12 m

ERSONNEL	'PE'S AVAIL		•
SS ED	DPSH.	<u> x · </u>	
ORROWED -	WK DAYS	<u> </u>	
NANED ;	OVERTIME	+	
OT PE'S	TOTAL HRS		•

TOTAL HOUPS SCHEDULED

#### MTPA9 M TEST CELL FORECAST

DATE: 17 march -PERIOD: バス NEG ADJ TEST PART, NR NOUN FOMT/ CONTROL **TEST HOURS** CELL HRS NSN A/C **FCST** NUMBER PROD REMARKS TIME **FCST** NR Turb 573999 D. 30704A わ 1660 01 168 0334 **B52** 3.0 Compressor 569818 D % 31953A 1660 00 859 4008 **B52** 5.7 Turb 571545-7-1 49229A 1660 01 063 1213 F16 3.3 203130 Turb F4 0 49350A 1660 00 693 6951TN 2.2 0 (Navy) Turb 571925-3-1 4 49380A C130 4.0 1660 01 036 5903 Turb 571925M 0 O 1660 01 036 5903TN C130 49687A 10 4.0 (Navy) Air Cycle Mach 738384 1660 01 034 1230 50094A **A10** 2.5 Turb 764828 48 50162A 2.5 1660 01 107 2459 F16 Cruse Missle 769201-2 F101 1420 01 098 755GF 3.0 50189A Turb 203430 16 C130 3.2 1660 00 793 1564TN (Navý) Turb .. 206090-2 10 б 3.1 Ho 50300A 1660 01 139 0219 C135F Turb 204480 9 24 61341A 1660 00 135 9566 2.7 (Navy) Turb 203720 93001A C120 1660 00 897 4306 3.1 203430 Turb 0 C130 86 93003A 1660 00 793 1564 120 3.2 Turb 206090 321 **C135** 19 93009A 3.1 1660 00 562 8335 203805 Turb 93018A C5A 5.8 1660 00 079 3779 Turb 107038 10 9 93019A 1660 01 134 4625 F106 3.6 Turb 107037 10 F106 193020A 1660 01 134 4624 3.1 Turb 203130 a 93026A 1660 00 693 6951 2.6 F4

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	AS NED -	<u> </u>
	BORROWED_	<u>+/</u>
	LOANED	
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		: :

93030A

Turb 204480-1-2

1660 00 135 9566

PE'S AVAIL	
DPSH	x /
WK DAYS	<u>X</u>
OVERTIME	+
TOTAL HRS	<u> </u>
AVATEABLE	

TOTAL HOURS SCHEDULED_

2.3

PERIOD:13

DATE: '

	3								
CONTROL	NOUN PART NR		NEG /	LOA \TMQ.		TEST	HOURS	TEST	
NUMBER	NSN	N/C	PROD	Tilks	FCST	TIME	FCST	NR	REMARKS
93032A	Turb 204345 1660 00 824 3292	T37	6/5	/	1	1.9	2	;	
93043A	Turb 203920 1660 00 937 6931	C141	18/17	1/	0	3.2			
93049A	Turb 204505 1660 00 140 4068	Α7	60/49	11/	9	5.3	48		•
93071A	Turb 203765 1660 00 915 9861	F111	10/10	0/	22	7.0	154		•
97308A	Turb 204455-1 1660 01 008 6321	F111	23/22	1/	16	3.5	56		
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PERSONNEL	PE'S AVAIL						
ASSIGNED	DPSH	x					
BGOWED_+	WK DAYS	<u>X</u>					
LOANED	OVERTIME	+					
TOT PE'S	TOTAL HRS	٠.					
	AVAILABLE						

TOTAL HOURS SCHEDULED 6

MIPAN U TEST COLU CORECAST

	PER10D: /3						DA ⁻	re: ,	17-30 May
CONTROL	NOUN PART HR		NLG /	LOA \TMp1		TEST	HOURS	TEST	
NUMBER	NSN	A/C	PROD	lil:S	ICST	TIME	rcsr	HR	REMARKS
49207A	Valve 225445-8 4810 00 123 3220	r15		/		2.0			
49384A	Valve 898076-5-1	<u> 15</u>	74 38	6/	6	2.8	16.8		
49510 <u>A</u>	Regulator 108486-3-3	<u>[4</u>		/		2.6			
49511A ·	Regulator   108458  1660 00 795 2609  Regulator   108458-3-1	<u>[1]</u>	/			2.5			
496COA	1660 00 909 1473 Regulator 398604-1-1	14	/			2.6			
49757A	1660 01 006 1797	1:30		"		2.5	Ì		
49758A	Regulator 898914-1-1 1660 01 006 1798	13/	50	5/	0.	() . را	25.0		
50159A	Valve 229105-1 4010 01 020 17661P Regulator 3213722-2-1	ΛΙυ	5/6	19	2	ــــــــــــــــــــــــــــــــــــــ			
611844	1810 01 004 5634TP	C130	8467	17	17	12.4	47.6		
C1340A	Valve 898002 1660 00 249 0267	Δ7	25/9	16,	16	L	20.8		
92062A	Regulator 105466-1 1660-00-693-5799	[t]	97	19	19	2.4	49.4		
920634	Regulator 108458-106	14	12/	3/	2	2.5	5.0		
92100A	Regulator 108458-3-1 1660 00 009 1473 Walve 321506-1	[1_	1.6	6/	6	2.3_	13.8		
9505CA	1810 00 868 6547TP	C141	1/1	9	10	الما			
05075A	Valve 321558-4-1	aш	35/39	6	6		4.8		
95094A	Valve 898024-2-1 1310_00_179_1284TP	C5	4/	1	4	L-U-	4.0		_
95108A	Valve 321596-3-1 ASIO 00 696 1680IP	C141	37/			1_2_	13.2		
95110A	Valve 321526-3-1 1810 00 796 1683 [P	<u>C141</u>	06	2	D_	2.0			
95115A	Valve - 898354-1-1 1810 00 492 7226TP		13/1			3.7	3.7		
<u> 2 31 A</u>	Valve 321502-1 1810 00 796 1672TP	C131	67/39	1.8/	8	1.2	9.6		

den in test (ruch) 764070 please

### MTPA9 <u>C</u> TEST CELL FORECAST

	PERIOD: /	3						DA	TE:	17-30 Mars
CONTROL NUMBER	NOUN		Λ/C	NEG / PRQD	ADJ F.UMT/ HH:S	FCST	TEST TIME	HOURS FCST	TEST CFLL NR	REMARKS
95135A	2995 00 9		C141	130/15	21/	21	2.2	A6.2		
95137A	4810 00 4		C5	37/33	4/	4	1.6	6.4		
95304A	4810 00 9		<u>C141</u>	3230	2/	ررت	1.1	2.2		
95339A	Valve 39 4820 00 8 Valve 39	66 1663TP	<u> </u>	36/	5/	5	2.2	11.0		
95348A	1660 00 4	7466-2-1 35 1423 31146-2-1	<u>C5</u>	17/3	14/	14	2.0	28.0		
95354A	1660 00 78	33 2097	<u> </u>	/	. /		1.0			
95368A	4810 00 43		<u> </u>	06	9	0	3.0			•
95370A	1660 00 4		<u> 17 </u>	7/	100	6	2.1_	12.6		
05272A	1660 00 4	7414-2-1 55 <u>9258</u> 5152-5-1	Δ/_	24	(°/	0	2_5			i
95373A	1660 00 41 Valve 39	59 1613	Δ/	40	4	4	4.3	17.2		•
<u>.:75A</u>	1660 00 1 Valve 12	10_5354	ΔΖ	5/2	9	0	1.9	0		
953824	1660 00 A	59 7102	EUL	17/	5/	5	1.5	7.5		
95470A	1660 00 20 Valve 215	19 0267	<u> </u>	14	13	13	1.3	16.9		
95471A	4810 00 40  Valve 25	08 1964TP	A7	26/	17/	1	2.5	5.0		
96585A	1660 00 7:		<u>C130</u>	- /^	/	17	.5	8.5		
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TOTAL HOURS SCHEDULED 375.2

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17-31:MAR&9

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' CONTROL	NOUN PAR	T. NR	1	EQMT/		TEST	HOURS	CELL	
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39636A	1660 00 001 550	, <b>1</b>	1/0	130	5	1.2		1 .	the state of the state of
	Valve 898820-2		21%	10					1
49386A	1660 00 327 705		1211	197	10	3.0		!	11000000000000000000000000000000000000
	Regulator 3963	08-2-1	16%	3-20	2				1
49397A	4810 <u>01 040 237</u>	27TP   C130	124	1		3.5			
	Valve 751853-1		1120	1//0	- 1/			1 1	1
	4820 00 605 258		100	1/10		3.0			
	Regulator 7536		1/2/1	199	8	6.0	}	1 .1	1
49699A	1660 01 029 759 Valve 82013-3	o LOW	151	12/	~	10.0	·		
49753A	Valve	7 E3A	1/3	7.90	9	6.0	)		And the second
737338	Heat Ex 82D37-		1				<del> </del>		
49754A .	1660 01 040 362	1	1/			6.0			S. P. S. Sandle Ber
agencial de la la la la la la la la la la la la la	Heat Ex 82D37-5		1	1					
_49755A	1660 01 075 918	•	/_			7.2		. 1	and the second
	Valve 82D38-3		72/6	34	7				
_497£4A	1660 <b>01</b> 158 852		1-17	13/2		3.5			
	Valve 392726-		/	1			1		1
ðt ' <del>7</del>	1660 01 080 81		<del>/</del>	<del>/</del>	ļ	3.5	-	-	
* 500000	Heat Ex 82037		1/2	1/1	25	6.0	1	,	1
_50000A	1660 01 084 68 Sensor 98045-		12	7/4/		10.0	-	-	
50057A .:	Sensor 98D45-				1	3.0	1	1	The State of the second
		571-1	17/	12		13.3	-		
50058A	11660 01 006 32		90	175		2.0			The state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the s
5902-	Valve 898930-		110/	7/	101				San Sangar of San .
-50120A	2995 01 080 51	59 A10	1/01		H	4.0		1 .	1
•	Contr. 396162		19/	27/	29			· .	1
92033A	1660 00 450 25		10	1267		2.5			
,		040-4-1	11396	65/10	1	12.0	{		I de la instance
_92040A	1660 00 084 67			<b>31-211</b>	حم إ	2.9	_	_	
" 02043 A	Regulator 106	010-1-1	654	6 64	(	2.1			The San William Land Strand Property
<u>'' 92041A</u>	1660 00 084 67	319.1	1/37	12/					
92066A	Regulator 392 1660 00 573 64		1/29	(1)/10	) 5	1.8		•	A contraction is
32000M			4	4	<del>\</del>	- · · · ·			<del>                                     </del>
92083A	Regulator 108	10 / E10				1:5			A to the stage of the second
	Valve 104584-		رستها	4-	<del>1</del>	-1422-	~		
92093A	1660 01 134 44	19 F10	-1 /	1/	1	5	1	1	History Walter Comment

- PERSONNEL PE'S AVAIL		
AS NED DPSH. x	•	
BORROWED + WK DAYS X		
LOANED - OVERTIME +		
TOT PE'S TOTAL HRS		
AVAILABLE	TOTAL HOURS SCHEDULED_	

# MTPA9 A TEST CELL FORECAST

	PERIOD: -				<u>ر</u> ا			DA	TE:	1-31MA	9()5
CONTROL NUMBER	NOUN NSN	PART NR	۸/c	NEG / PROD	ADJ FQMT/ HRS	FCST	TEST TIME	HOURS FCST	TEST CELL NR	REMAR	KS
92094A	Valve 1045 1660 01 134	4418	F101	10	1/0	1	5				
93007A	Valve 3927 1660 00 140	8624	FIII	10	1/6-	-//	3.6				
9397/A	Valve 1063 4810 <mark>00</mark> 588	9199TP	KC135		754	4	1.6			•	
94297/	Regulator 1660 00 610	0601	C130	86	234	2	3.1				
93978A	Regulator 1660 00 588	9200	KC135	3/4	1/2	/	1.5				
95091A	Regulator 1660 00 610	9686	C130		,		2.7				
95694A	Regulator 1660 00 625	6195	C130				3.0				
96533A	Regulator 1660 00 704	106038-0-8 3956	C130	10	150	4	2.5			,	
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ASSIGNED		DPSH			•		•		•	* ·	
B. OWED	+	WK DAYS		<del></del>	-						
LOANED	-	OVERTIME			•				•	:	
TOT PE'S	<del></del>	TOTAL HE	RS			₹.				•	

APPENDIX - D RCC-FUNCTIONAL DESCRIPTIONS AFLCR 23-42, paragraph 5g, for functional statements.

- 15. PME METROLOGY SECTION (MATLM). Performs administrative and management functions pertaining to calibration, certification and repair of PME items, first article inspections, and machine tool inspections. The PME Management function includes all parameters of measurement equipment, (electronics, dimensional, pressure, temperature, flow, and force). Located on-site base wide, Will Rogers field, and various other off base locations. See AFLCR 23-42, paragraphs 5g(2)(b), (4), (5), and (7) thru (9), for functional statements.
- 16. AREA A PRECISION MEASUREMENT EQUIPMENT UNIT (MATLMA). Perform calibration, certification, and repair of PME in Area A.
- 17. SPECIAL MEASUREMENT UNIT (MATLMS):
- a. Perform calibration, certification, and repair of PME basewide.
- b. Perform dimensional analysis/first article inspection on aircraft, engine, and accessory parts and components.
- c. Perform condition assessment/condition determination inspections on machine tools throughout the Directorate of Maintenance.
- 18. AREA C PRECISION MEASUREMENT EQUIPMENT UNIT (MATLMT), Perform calibration, certification, and repair of PME in Areas B and C.
- 19. PRECISION MEASUREMENT EQUIPMENT SUPPORT SECTION (MATLP):
- a. Perform PME scheduling, planning, and metrology support for all PMEL operations.
- b. Perform contract surveillance (Quality and Production Management) for PMEL contract
- c. Provide single point of contact and PMEL Manager function for resolution of Metrology related problems. See AFLCR 23-42, paragraphs 5g(1), (3), thru (6), (8) thru (10), and (12), for functional statements.
- 20. OPERATIONS OFFICE (MATO). See AFLCR 23-42, paragraph 5a, for functional statements.
- 21. PRODUCTION BRANCH (MATP). See AFLCR 23-42, Appendix 1, paragraph 16, for functional

statements.

- 22. AIR ACCESSORIES SECTION (MATPA):
- a. Perform administrative and management functions pertaining to:
  - (1) Pneumatic driven accessories.
  - (2) Compressors.
- (3) Aircraft pressurization system components.
  - (4) Missile maintenance.
- b. Perform uncrating and transportation functions in support of Area A pneudraulics production shops.
- c. Specify completed work by production certification as authorized by quality control.
- 23. CABIN PRESSURE REGULATOR AND VALVE UNIT (MATPAA):
- a. Perform production operations pertaining to cabin pressure regulators and air valves used with cabin pressurization systems and aircraft pneumatic systems.
- b. Specify completed work by production certification as authorized by quality control.
- 24. FLOW CONTROLS SUBUNIT (MATPAA). Perform the functions in paragraph 22.
- 25. VALVE SUBUNIT (MATPAA). Perform the functions in paragraph 22.
- 26. REGULATOR SUBUNIT (MATPAA). Perform the functions in paragraph 22.
- 27. TURBINE POWERED ACCESSORIES AND? MISSILE MAINTENANCE UNIT (MATPAB): 3
- a. Perform administrative and management functions pertaining to:
  - (1) Pneumatic drive accessories.
  - (2) Compressors.
- (3) Aircraft pressurization system components.
  - (4) Missile maintenance.

## OC-ALC-TAFBR 23-12

- b. Perform uncrating and transportation functions in support of Area A pneudraulics production shops.
- c. Specify completed work by production certification as authorized by quality control.
- 28. AIR COOLING TURBINE SUBUNIT (MATPAB):
- a. Perform production operations pertaining to pneumatic driven accessories, alternator drives, aircraft refrigeration turbines, ram air turbines, and turbine powered accessories systems.
- b. Specify completed work by production certification as authorized by quality control.
- 29. AIR TURBINE MOTORS AND PUMP SUB-UNIT (MATPAB). Perform the functions in paragraph 28.
- 30. MISSILE MAINTENANCE AND CRYOGENIC SUBUNIT (MATPAB):
- a. Perform missile maintenance involving cryogenic gas systems, missile environmental control units, hydrostatic testing, high pressure cylinder valves, actuators, ammonia cooling systems, components, and trailer repair.
- b. Specify completed work by production certification as authorized by quality control.
- 31. DISASSEMBLY AND FINAL ASSEMBLY SUBUNIT (MATPAB):
- a. Perform disassembly and cleaning operations pertaining to all types pneumatic turbine aircraft accessories.
- b. Perform uncrating, painting, and transportation functions in support of Area A pneudraulics shops.
- c. Specify completed work by production certification as authorized by quality control.
- 32. OXYGEN AND ASSOCIATED EQUIPMENT UNIT (MATPAF):
  - a. Perform production operations; pertaining to repair, modification, and technical order compliance (TOC) on high and intermediate altitude and portable oxygen systems and components, and global survival kits.

- b. Specify completed work by production certification as authorized by quality control.
- 33. MD-1 REGULATOR SUBUNIT (MATPAF):
- a. Perform production operations pertaining to repair, modification, and TOC on high and intermediate altitude and portable oxygen systems and components.
- b. Specify completed work by production certification as authorized by quality control.
- 34. A21 REGULATOR AND GSK SUBUNIT (MATPAF):
- a. Perform production operations pertaining to repair, modification, and TOC on high and intermediate altitude and portable oxygen systems, kits, components, and miscellaneous regulators.
- b. Specify completed work by production certification as authorized by quality control.
- 35. LIQUID OXYGEN CONVERTER SUBUNIT (MATPAF):
- a. Perform modification, repair, and TOC on all liquid oxygen converters.
- b. Maintain liquid oxygen storage facility and perform maintenance on liquid oxygen trailers.
- c. . Specify completed work by production certification as authorized by quality control.
- 36. AIR ACCESSORIES TESTING UNIT (MATPAT):
- a. Accomplish final tests of all types of pneumatic driven accessories, gas turbines and compressors, and alternator drives.
- b. Specify completed work by production certification as authorized by quality control.
- 37. ELECTRO-MECHANICAL SECTION (M. TPC). Perform administrative and management functions pertaining to overhaul, repair, fabrication, test, modification, and production certification of accessories for aircraft, engine, missile, engine hydraulic, electrical, fuel, pneumatic, heating and air conditioning systems; electrical and electro-mechanical components; engine governors; and miscelleneous engine oil

and valve accessories; and all aircraft fuel flow transmitters.

- 38. ELECTRICAL ACCESSORIES UNIT (MATPCA):
- a. Perform administrative and management functions pertaining to overhaul, repair, test, and production certification of accessories for aircraft, missile, engine hydraulic, fuel, pneumatic; and electrical components consisting of exciters, igniters, amplifiers, coils, regulators, thermostats, spark plugs, sensors, heaters, lead controls, skid controls, and other electrical and electromechanical components.
- b. Provide painting services for the section.
- 39. AMPLIFIER AND SERVO CONTROL SUB-UNIT (MATPCA):
- a. Perform overhaul, repair, test and production certification of electrical components consisting of aircraft, missile, engine hydraulic, fuel, pneumatic, electrical, heating and air conditioning systems, exciters, igniters, amplifiers, coils, regulators, thermostats, spark plugs, sensors, heaters, lead controls, skid controls, and other electrical and electro-mechanical components.
- b. Provide painting services for the section.
- 40. ENGINE IGNITOR SUBUNIT (MATPCA). Perform the functions in paragraph 37.
- 41."- ACCESSORIES UNIT (MATPCE):
- a. Perform overhaul, repair, modification of fuel pumps, regulators, fuel valves, and other fuel related items.
- b. Perform disassembly, cleaning, overhaul, and modification of all fuel manifolds and nozzles.
- c. Provide transportation, painting, and finalizing of manifolds and nozzles.
- d. Specify completed work by production certification as authorized by quality control.
- 42. FUEL PUMPS OVERHAUL SUBUNIT ${\mathcal U}$ (MATPCB):
  - a. Perform overhaul, repair, and

modification of engine fuel pumps.

- b. Specify completed work by production certification as authorized by quality control.
- .43. NOZZLE AND MANIFOLD OVERHAUL SUB-UNIT 1 (MATPCB): CLERANCE LINE
- a. Perform disassembly, cleaning, overhaul, and modification of TF33 and IS7 nozzles and manifolds.
- b. Specify completed work by production certification as authorized by quality control.
- 44. NOZZLE AND MANIFOLD OVERHAUL SUBUNIT 2 (MATPCB):
- a. Perform disassembly, cleaning, overhaul, and modification of J75, TF30, and TF41 fuel manifolds.
- b. Provide transportation and painting of fuel manifolds.
- c. Support all units of the section and other organizational components of the division.
- d. Specify completed work by production certification as authorized by quality control.
- 45. ACCESSORIES TEST SUBUNIT (MATPCB). Perform test and calibration of regulators, valves, pumps, manifolds, nozzles, pressure pump valves, and other related fuel accessories.
- 46. ELECTRO-MECHANICAL ACCESSORIES UNIT (MATPCC). Perform administrative and management functions pertaining to overhaul, repair, test and production certification of accessories for aircraft, missile, engine hydraulic, fuel, pneumatic, electrical, heating and air conditioning systems, electro-mechanical components consisting of: actuators, pumps, thermostats, valves, dynamometers, starters, generators, tachometers, heaters, motors, fans, regulators, relays and ignition harness, missile cables, aircraft cables, thermocouple harnesses, junction boxes, radio and radar cordage, landing lights, panels, rewinding of motors, and aircraft fuel flow instruments.
- 47. SERVO AND MISCELLANEOUS SUBUNIT (MATPCC). Perform overhaul, repair, test, and production certification of electrical and electromechanical components consisting of: (actuators, pumps, valves, dynamometers, starters, gener-

ators, alternators, regulators, and other motor driven or relay actuated components, ignition harness, missile cables, aircraft cables, thermocouple harnesses, junction boxes, radio and radar cordage, landing lights, panels, and rewinding of motors.

- 48. ACTUATOR SUBUNIT (MATPCC). Perform the functions in naragraph 46.
- 49. CABLE AND HARNESS MANUFACTURE AND REPAIR SUBUNIT (MATPCC). Manufacture, overhaul, repair, modify, test, check, and certify ignition harness, missile cables, aircraft junction boxes, radio and radar cordage, landing lights, panels, and switches and other similar electromechanical components.
- MATPCC). Overhaul, repair, modify, test, check, calibrate, and certify all types of fuel flow instruments
  - 51. GOVERNOR, MISCELLANEOUS ENGINE ACCESSORIES OVERHAUL, AND TEST UNIT (MATPCD):
  - a. Overhaul, repair, modify, test, check, calibrate, and certify engine governors and miscellaneous engine oil and valve accessories.
  - b. Specify completed work by production certification as authorized by quality control.
  - 52. GOVERNOR OVERHAUL AND TEST SUBUNIT (MATPCD):
  - a. Receive, categorize, overhaul, repair, modify, test, calibrate, and certify engine compressor bleed governors.
  - b. Specify completed work by production certification as authorized by quality control.
  - 53. MISCELLANEOUS ENGINE ACCESSORIES OVERHAUL SUBUNIT (MATPCD). Perform the functions in paragraph 51.
  - 54. GOVERNOR AND MISCELLANEOUS OVER-HAUL SUBUNIT (MATPCD). Perform the functions in paragraph 51.
  - 55. REGULATOR AND CONTROL SUBUNIT (MA)PCD):
  - a. Perform overhaul, repair, and modification on fuel regulators, valves, and other fuel

related items.

b. Specify completed work by production certification as authorized by quality control.

#### ,56- MACHINE UNIT (MATPCM):

- a. Perform machining and grinding operations for all units of the section.
- b. Support other organizations in the division as required.
- c. Specify completed work by production certification as authorized by quality control.

#### 57. FUEL CONTROL SECTION (MATPE):

- a. Perform administrative and management functions pertaining to overhaul, repair, modification, calibration, test, and certification of engine fuel controls.
- b. Specify completed work by production certification as authorized by quality control.
- 58. FUEL CONTROL OVERHAUL UNIT (MATPEA):
- a. Perform overhaul, repair, modification, and precalibration of engine main and afterburner fuel controls.
- b. Specify completed work by production certification as authorized by quality control.
- 59. FUEL CONTROL OVERHAUL SUBUNIT 1 (MATPEA). Perform the functions in paragraph 58.
- 60. FUEL CONTROL OVERHAUL SUBUNIT 2 (MATPEA). Perform the functions in paragraph 58.
- 61. FUEL CONTROL OVERHAUL SUBUNIT 3 (MATPEA). Perform the functions in paragraph 58.
- 62. FUEL CONTROL OVERHAUL SUBUNIT 4 (MATPEA). Perform the functions in paragraph 58.
- 63. FUEL CONTROL OVERHAUL SUBUNIT 5 (MATPEA). Perform the functions in paragraph 58.
- 64. FUEL CONTROL OVERHAUL SUBUNIT 6 (MATPEA). Perform the functions in paragraph 58.
- 65. FUEL CONTROL TEST UNIT (MATPET):
  - a. Perform all tests and calibration of fuel

controls and components of fuel controls.

b. Specify-completed work by production certification as authorized by quality control. ;

## 66. FUEL CONTROL TEST SUBUNIT 1 (MATPET):

- . a. Perform test and calibration of TF30 A/B fuel controls and J79 main fuel controls.
- b. Perform preflow and precalibration of all fuel control components.
- c. Specify completed work by production certification as authorized by quality control.

## 67. FUEL CONTROL TEST SUBUNIT 2 (MATPET):

- a. Perform test and calibration of TF30, TF41,TF33, and J75 main fuel controls, J79 A/B fuel controls, and TF41 manual fuel controls.
- b. Perform preflow and precalibration of fuel control components.
- c. Specify completed work by production certification as authorized by quality control.

## 68. FUEL CONTROL TEST SUBUNIT 3 (MATPET):

- a. Perform test and calibration of TF30 . A/B, J57, TF33, TF41, J75, and J79 A/B main fuel controls.
- b. Perform preflow and precalibration of fuel control components.
- c. Specify completed work by production certification as authorized by quality control.

## 69. ELECTRONIC AND FLIGHT CONTROL SECTION (MATPF):

- a., Accomplish within specified quality limits, maintenance, repair, modification, installations alignment, testing, TOC on flight control systems, and propulsion instruments (engine tachometers, oil pressure transmitters, fuel indicators, automatic pilot systems, stabilizer augmentation systems, manual flight controls, attitude heading and reference systems, all weather landing systems (C-141)), using PME.
- b. Assist in preproduction and operational planning.

- c. Certify production according to prescribed technical data.
- d. Plan and accomplish training programs to maintain adequate skill levels.

## 70. AUTOMATIC PILOT UNIT (MATPFA):

- a. Accomplish the work requirements prescribed by production scheduling covering the repair, modification, overhaul, alignment, calibration, and test of the BP60, FC-11, AJB7, integrated flight panel, ASA-32, and E-4 automatic pilot systems.
- b. Ensure that established standards of quality are met in inspection and certification procedures as authorized by quality control.
- certification as authorized by quality control.

## 71. Pago subunit (MATPFA):

- a. Accomplish repair, modification, overhaul, alignment, calibration, and test of PB60, all weather landing components, and lowest reparable unit.
- b. Ensure that established standards of quality are met by inspection and certification procedures as authorized by quality control.
- c. Specify completed work by production certification as authorized by quality control.

## 72. FC-11 COMPUTER AND ELECTRONICS SUBUNIT (MATPFA):

- 'a. Accomplish repair, modification, overhaul, alignment, calibration, and test of components and assemblies of FC-11, AJB7, integrated flight panel, and PB60 computers.
- b. Ensure that established standards of quality are met by inspection and certification procedures as authorized by quality control.
- c. Specify completed work by production certification as authorized by quality control.

## 73. ELECTRONIC AUTOMATIC PILOT SUBUNIT (MATPFA):

a. Electronic repair, modification, overhaul, alignment, calibration, and test of compo-

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nents and assemblies of ASA-32 and E-4 automatic pilot systems.

- b. Ensure that established standards of quality are met by inspection and certification oprocedures as authorized by quality control.
- -- c. Specify completed work by production certification as authorized by quality control.

#### 74. ENGINE INSTRUMENT UNIT (MATPFE):

- a. Accomplish the work requirements prescribed by production scheduling covering the repair, overhaul, modification, calibration, check and test of electronic and electro-mechanical aircraft engine instruments.
- b. Ensure that established standards of quality are met by inspection and certification procedures as authorized by quality control.

#### 75. TRANSDUCER SUBUNIT (MATPFE):

- a. Accomplish repair, overhaul, modification, calibration, check and test of aircraft engine instruments such as pressure geared and mechanical.
- b. Specify completed work by production certification as authorized by quality control.

#### 76. ELECTRONIC ENGINE INSTRUMENT SUB-UNIT (MATPFE):

- a. Accomplish repair, overhaul, modification, calibration, check and test of electronic and electro-mechanical aircraft engine instruments.
- b. Specify completed work by production certification as authorized by quality control.

#### 77. INDICATOR AND SERVO ACTUATOR SUB-UNIT (MATPFE):

- a. Accomplish repair, overhaul, modification, calibration, check and test of electronic and electro-mechanical aircraft engine instruments.
- b. Specify completed work by production certification as authorized by quality control.

#### 78. FLIGHT CONTROL UNIT (MATPFF):

a. Accomplish the work requirements

prescribed by production scheduling covering the repair, overhaul, modification, alignment, calibration, check and test of airborne automatic pilot system components, computer systems, navigation system components, and testing of airborne radomes.

- b. Provide dial and spray painting, sealing, and leak checking in support of section operations.
- c. Accomplish the work required to reproduce nondimensional drawings and templates onto metal.
- d. Provide uncrating and delivery facilities for instruments and equipment processed by section operation.
- e. Ensure that established standards of quality are met by inspection and certification procedures as authorized by quality control.

## 79. AUTOMATIC FLIGHT CONTROL SUBUNIT (MATPFF):

- a. Accomplish the work requirements prescribed by production scheduling covering the repair, overhaul, modification, alignment, calibration, check and test components associated with A42-G11 and Stabilization: Augmentation Subsystem (SASS).
- b. Ensure that established standards of quality are met by inspection and certification procedures as authorized by quality control.

## 80. MC-1 AND FLIGHT CONTROL SUBUNIT (MATPFF):

- a. Accomplish the work requirements prescribed by production scheduling covering the repair, overhaul, modification, alignment, calibration, check and test components of MC-1, ASN-55, and A7 systems.
- b. Ensure that established standards of quality are met by inspection and certification procedures as authorized by quality control.

## 81. MISCELLANEOUS AND FLIGHT CONTROL SUBUNIT (MATPFF):

a. Accomplish the work requirements prescribed by production scheduling covering the repair, overhaul, modification, alignment, calibration, check and test of components of

- c. Certify production according to prescribed technical data.
- TUBING AND CABLE REPAIR SUBUNIT 99. (MATPIA):
- a. Manufacture engine and aircraft related tubing.
- b. Repair and test engine and aircraft related tubing.
- c. Stack kits for ready availability to engines.
- d. Certify production according to prescribed technical data.

#### TANK AND COOLER UNIT (MATPIC): 100.

- a. Repair oil coolers, intercoolers, radiators, heat exchangers, metal oil tanks, reservoirs, and similar items peculiar to aircraft engines or accessories.
- b. Perform cleaning and painting of aircraft parts, components, and assemblies.
- c.. Certify production according to prescribed technical data.
- 101. DISASSEMBLY, REPAIR, TEST TANK AND COOLER SUBUNIT 1 (MATPIC):
- a. Repair oil coolers, intercoolers, radiators, heat exchangers, metal oil tanks, reservoirs, and similar items peculiar to aircraft engines or accessories.
- b. Perform cleaning of aircraft parts, components, and assemblies.
- c. Perform industrial radiography for cracks and contamination on tanks and coolers.
- d. Certify production according to prescribed technical data.
- DISASSEMBLY, REPAIR, TEST TANK AND COOLER SUBUNIT 2 (MATPIC):
- a. Repair oil coolers, intercoolers, radiators, heat exchangers, metal oil tanks, reservoirs, and similar items peculiar to aircraft engines or accessories.
  - b. Perform cleaning and painting of

aircraft parts, components, and assemblies.

c. Certify production according to prescribed technical data.

### GENERAL MACHINE SHOP UNIT (MATPIM): +

- a. Manufacture, repair, and modify aircraft, engine, accessory parts, and equipment peculiar to aircraft component testing fixtures or plant equipment.
  - b. Fabricate tooling, jigs, and fixtures.
- c. Certify production according to prescribed technical data.

#### 104. MACHINING SUBUNIT 1 (MATPIM):

- a. Manufacture, repair, and modify aircraft, engine, accessory parts, and plant equipment parts by use of engine and turret lathes, milling machines, and drill presses.
- b. Certify production according to prescribed technical data.

#### 105. MACHINING SUBUNIT 2 (MATPIM).

- a. Manufacture, repair, and modify aircraft, engine, accessory parts, and plant equipment parts by use of engine and turret lathes, milling machines, and drill presses.
- b. Certify production according to prescribed technical data.

#### MACHINING SUBUNIT 3 (MATPIM).

- a. Manufacture, repair, and modify aircraft, engine, accessory parts, and plant equipment parts by use of engine and turret lathes, milling machines, drill presses, and hand - tools.
- b. Certify production according to prescribed technical data.

#### ACCESSORIES SUPPORT MACHINE SHOP SUBUNIT (MATPIM):

- a. Manufacture, repair, and modify engine air accessory items by use of engine lathes, milling machines, drill presses, grinding machines, and welding processes.
  - Cartify production according to

- . b. Perform servicing and production operations of parachutes and other survival equipment.
- c. Certify production according to prescribed technical data.

#### 116. RUBBER SUBUNIT (MATPIP):

- a. Modify and repair articles and equipment.
- b. Certify production according to prescribed technical data.

#### 117. TOOLING UNIT (MATPIT):

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- a. Manufacture, repair, and modify tools, dies, jigs, gates, fixtures, progressive and compound punches and dies, tungsten carbide single and multiple point cutting tools.
- b Maintain, issue, install, and align tooling peculiar to optics.
- c. Perform initial setups and trial run of new and repaired punches, dies, and cutting tools in mechanical and hydraulic presses.
- d. Manufacture patterns, forms, and molds used in casting dies.
- e. Manufacture, repair, and modify aircraft and plant equipment parts.
- f. Certify production according to prescribed technical data.

#### 118. TOOL AND DIE SUBUNIT (MATPIT):

- a. Manufacture, repair, and modify tools, dies, jigs, gates, fixtures, punches and dies, tungsten carbide single and multiple point cutting tools. Manufacture patterns, forms, and molds used in casting dies.
- b. Perform setup and trial run of new and repaired punches, dies, and cutting tools in mechanical and hydraulic presses.
- c. Maintain, issue, install, and align tooling peculiar to optics.
- d. Certify production according to prescribed technical data.
- 119. TOOLING SUBUNIT (MATPIT):

- a. Manufacture, repair, and modify aircraft and plant equipment parts by use of mills, metal saws, shapers, planers, drills, and large diameter vertical and horizontal lathes.
- b. Accomplish bench layout and assembly operations.
- c. Certify production according to prescribed technical data.

### : 120. GRINDING SUBUNIT 1 (MATPIT):

- a. Accomplish grinding operation involving the manufacture, repair, and modification of aircraft and plant equipment parts. tools, hydraulic, and accessory items.
- b. Certify production according to prescribed technical data.

#### 121. GRINDING SUBUNIT 2 (MATPIT).

- a. Accomplish grinding operation involving the manufacture, repair, and modification of aircraft and plant equipment parts, tools, hydraulic, and accessory items.
- b. Certify production according to prescribed technical data.

### 122. GENERAL WELDING UNIT (MATPIW):



- a. Accomplish electrical and inert gas welding; oxygraph and plasma cutting processes, gas and resistance welding required in the manufacture, repair, and modification of aircraft parts, accessories, structures, and equipment.
- Ib. Performs dye penetrating processes in order to detect crack and serviceability of repaired parts.
- c. Certify production according to prescribed technical data.

# O (MATPIW):

- a. Accomplish electron beam welding on production and prototype engine aircraft and accessories; prototype and repair with inert gas welding parts of all types of materials.
- b. Certify production according to prescribed technical data.

- (2) 124. GENERAL WELDING SUBUNIT (MATPIW).
  - a. Accomplish electron beam welding on production and prototype engine aircraft and accessories; prototype and repair with inert gas welding parts of all types of materials.
  - b. Certify production according to prescribed technical data.
- (MATPIW):
  - a. Accomplish inert gas welding and silver brazing on fuel nozzles, fuel manifolds, or aircraft and engine accessories items.
  - b. Certify production according to prescribed technical data.
  - 126. SCHEDULING AND INVENTORY CONTROL BRANCH (MATS). See AFLCR 23-42, paragraph 5d, for functional statements.
  - 127. AIR ACCESSORIES AND AUTOMATIC FLIGHT CONTROL SCHEDULING SECTION (MATSA). See AFLCR 23-42, paragraph 5d, for functional statements.
  - 128. AIR ACCESSONIES SCHEDULING UNIT (MATSAA). See AFLCR 23-42, paragraph 5d, for functional statements. Assigned areas are air accessories and parachutes.
  - 129. AUTOMATIC FLIGHT CONTROL SCHED-ULING UNIT (MATSAC). See AFLCR 23-42, paragraph 5d, for functional statements.
  - 130. CONSTANT SPEED DRIVES SCHEDULING UNIT (MATSAD). See AFLCR 23-42, paragraph 5d, for functional statements. Assigned areas are constant speed drives, woodmill and plastics and fuel cells.
  - 131. ENGINE ACCESSORIES MATERIAL CONTROL SECTION (MATSC). See AFLCR 66-53, paragraphs 1-8b thru d, for functional statements.
  - 132. ENGINE ACCESSORIES MATERIAL SUPPORT UNIT (MATSCA). Same as paragraph 131.
  - 133. ELECTRO-MECHANICAL MATERIAL SUP-PORT UNIT (MATSCE). Same as paragraph 131.
  - 134. INDUSTRIAL SERVICES MATERIAL SUP-PORTUNIT (MATSCI). Same as paragraph 131.

- 135. MANUFACTURING AND AWAITING PARTS MATERIAL SUPPORT UNIT (MATSCM). Same as paragraph 131.
- 136. ENGINE ACCESSORIES SCHEDULING SECTION (MATSE). See AFLCR 23-42, paragraph 5d, for functional statements.
- 137. ENGINE ACCESSORIES SCHEDULING UNIT (MATSEA). See AFLCR 23-42, paragraph 5d, for functional statements.
- 138. MISCELLANEOUS ACCESSORIES SCHED-ULING UNIT (MATSEE). See AFLCR 23-42, paragraph 5d, for functional statements.
- 139. INDUSTRIAL SUPPORT SCHEDULING UNIT (MATSEI). See AFLCR 23-42, paragraph 5d, for functional statements.
- 140. AIR ACCESSORIES MATERIAL CONTROL SECTION (MATSI). See AFLCR 66-53, paragraphs 1-8b thru d, for functional statements.
- 141. AIR ACCESSORIES MATERIAL SUPPORT UNIT (MATSIA). Same as paragraph 140.
- 142. CONSTANT SPEED DRIVE MATERIAL SUPPORT UNIT (MATSIC). Same as paragraph 140.
- 143. FLIGHT CONTROL MATERIAL SUPPORT UNIT (MATSIF). Same as paragraph 140.
- 144. REPORTS AND ANALYSIS SECTION (MATSR):
- a. Develop periodic workload studies reflecting capabilities versus requirements. Brief branch chief and higher authority of workload status and manpower capabilities. Recommend workload changes and reassignment of production personnel as necessary to achieve division goals.
- b. Control and administer all facets of management activities relative to the G072A, G004L, G0019C, D033, G004R, G004B, and G019C systems.
- c. Develop procedures and assume monitorship of policies as related to the Maintenance Engineering Management System and other major programs and projects.
- d. Make operational studies and analysis for improvements to systems and procedures, and

APPENZIX-E FLOOR PLANS



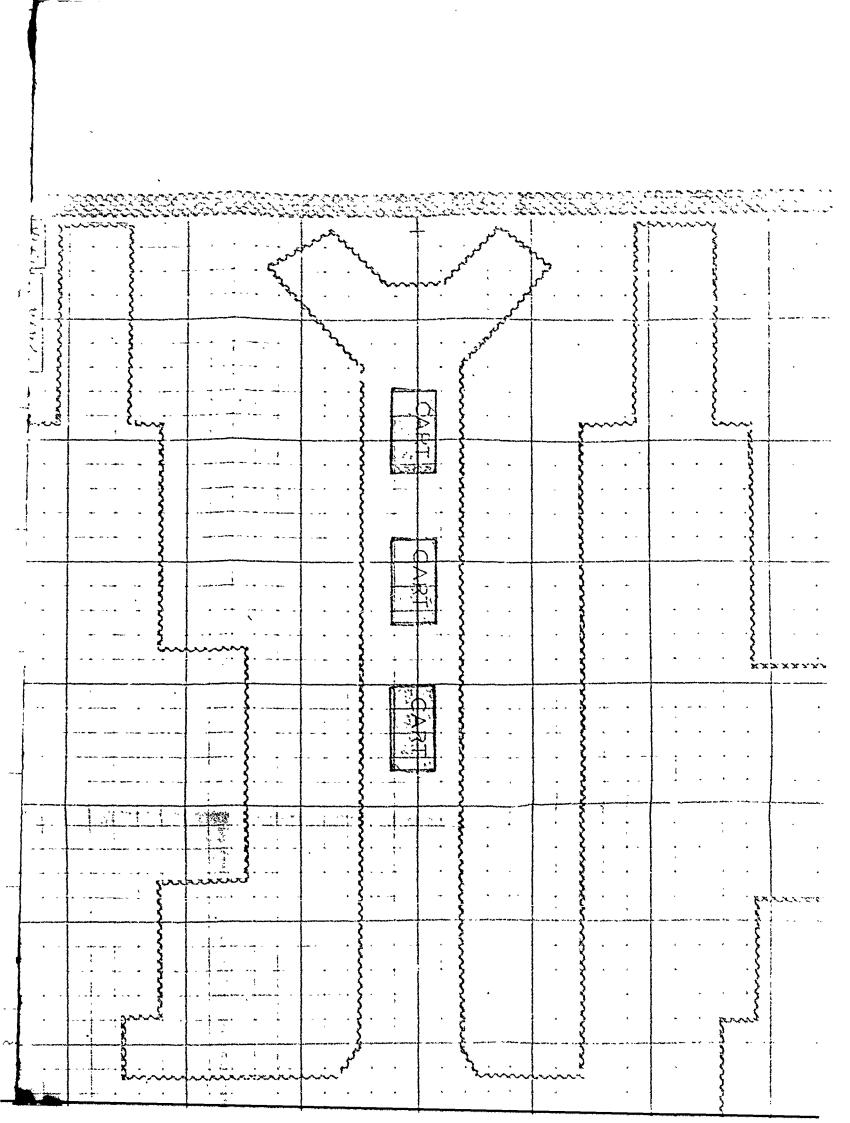
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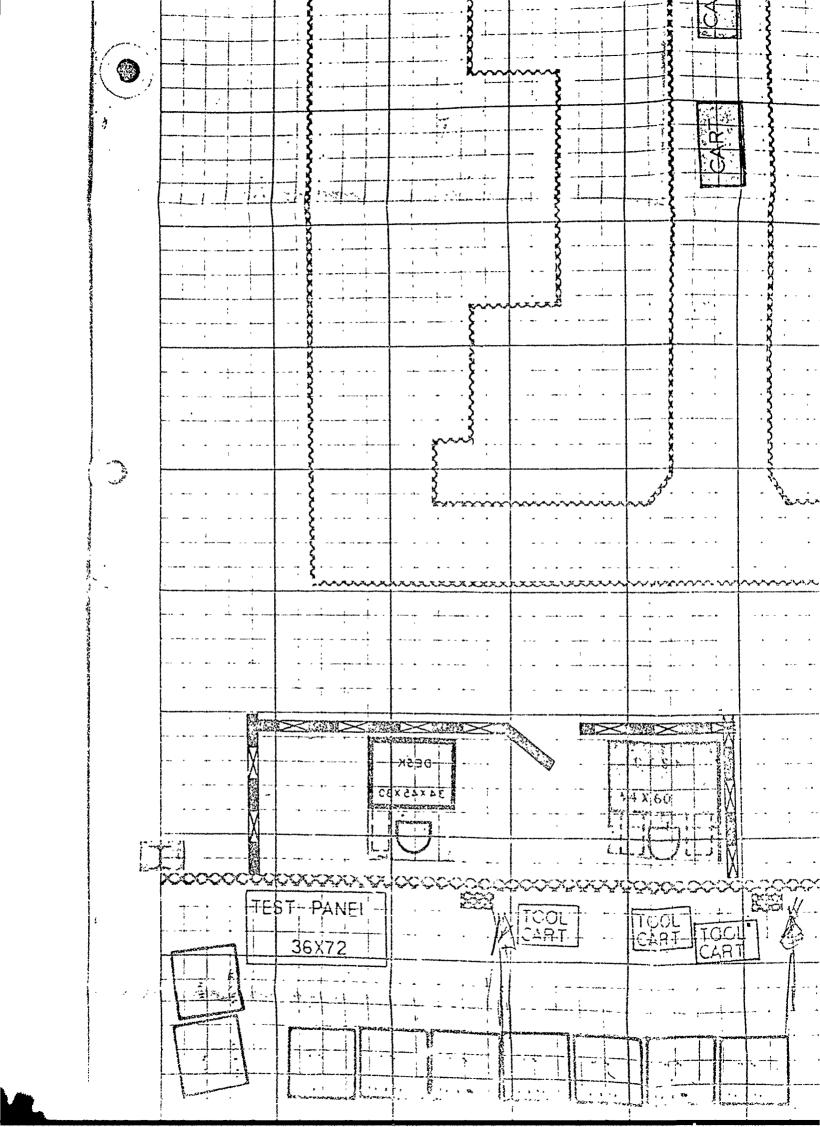
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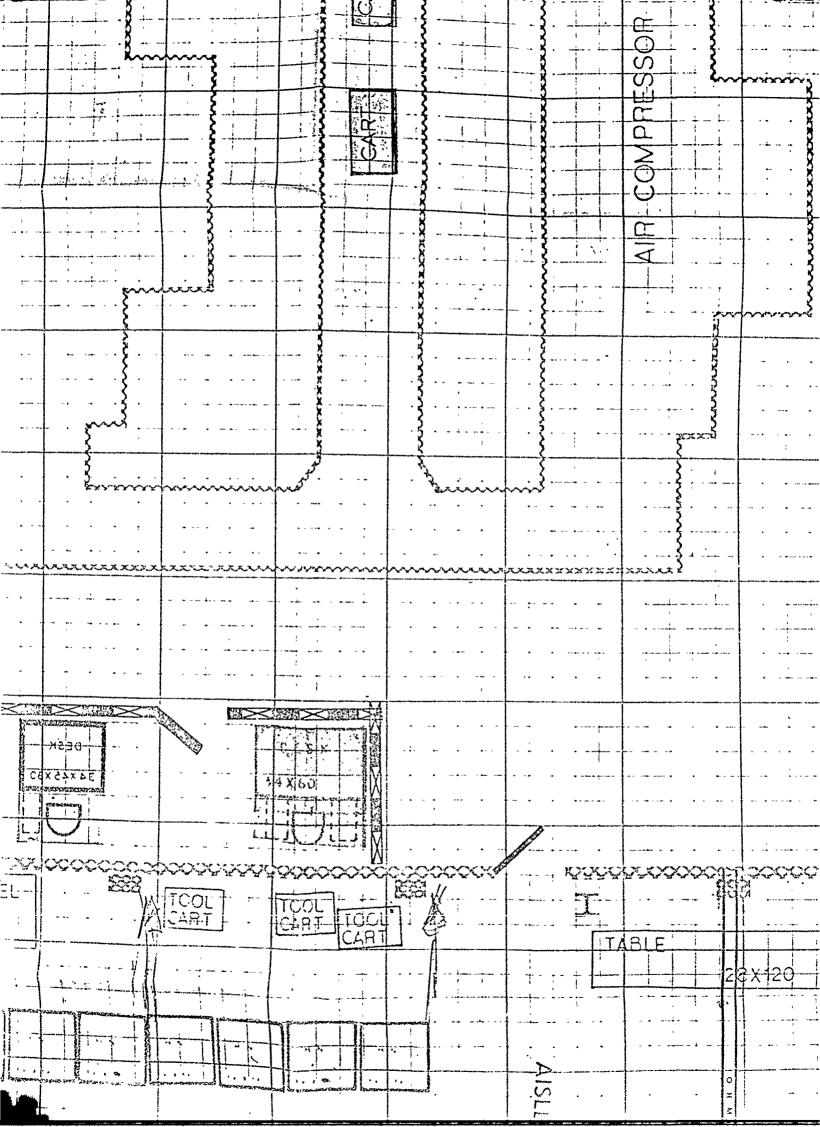
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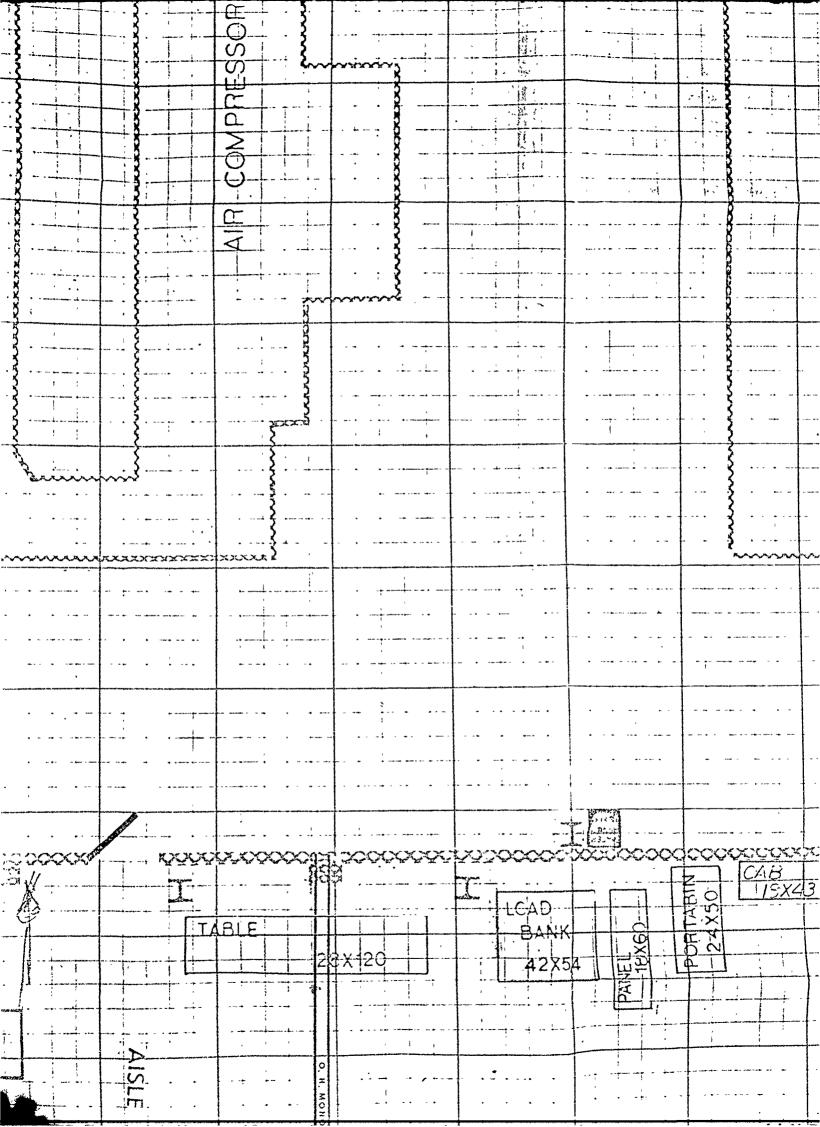
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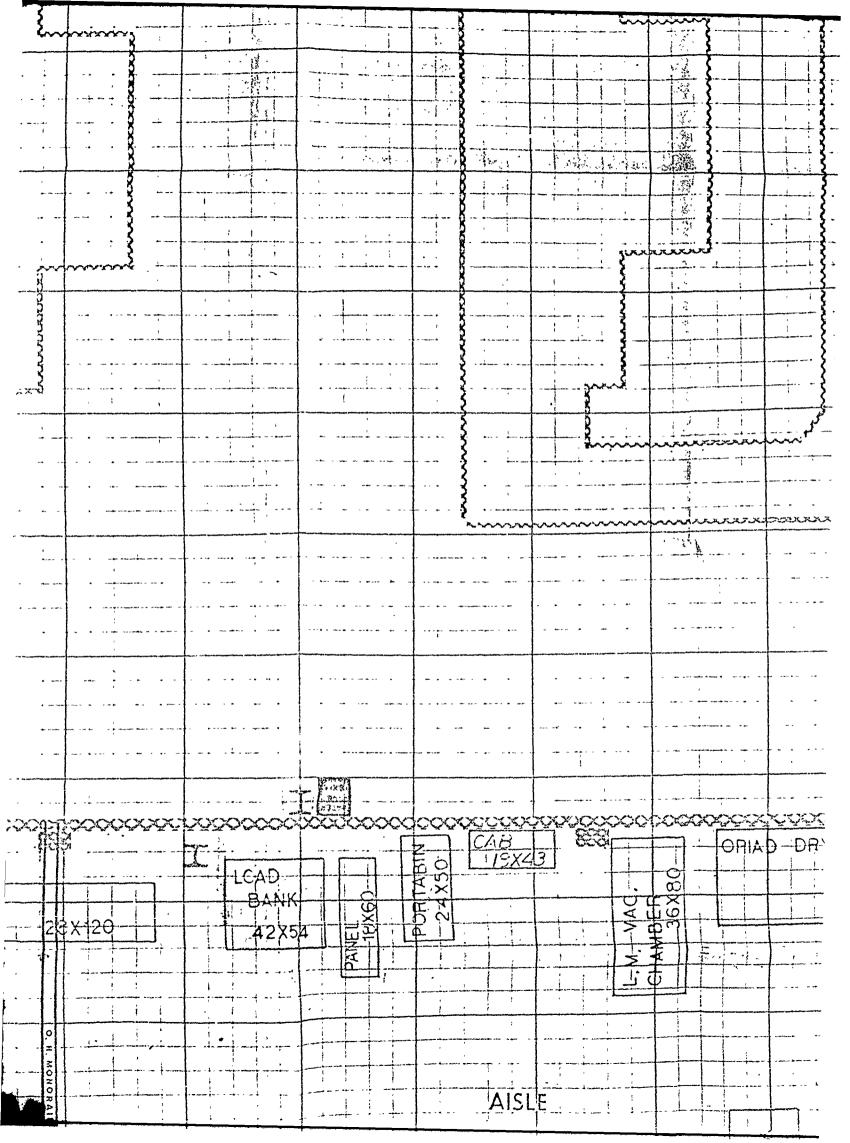
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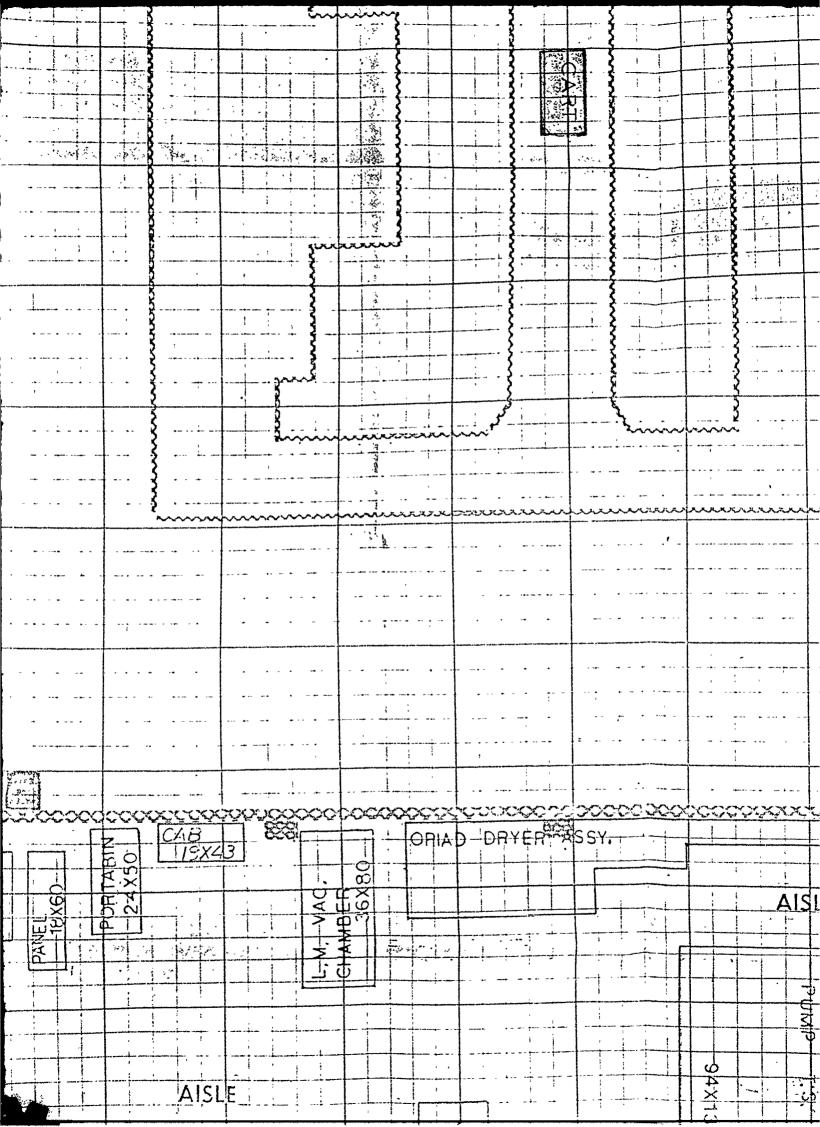


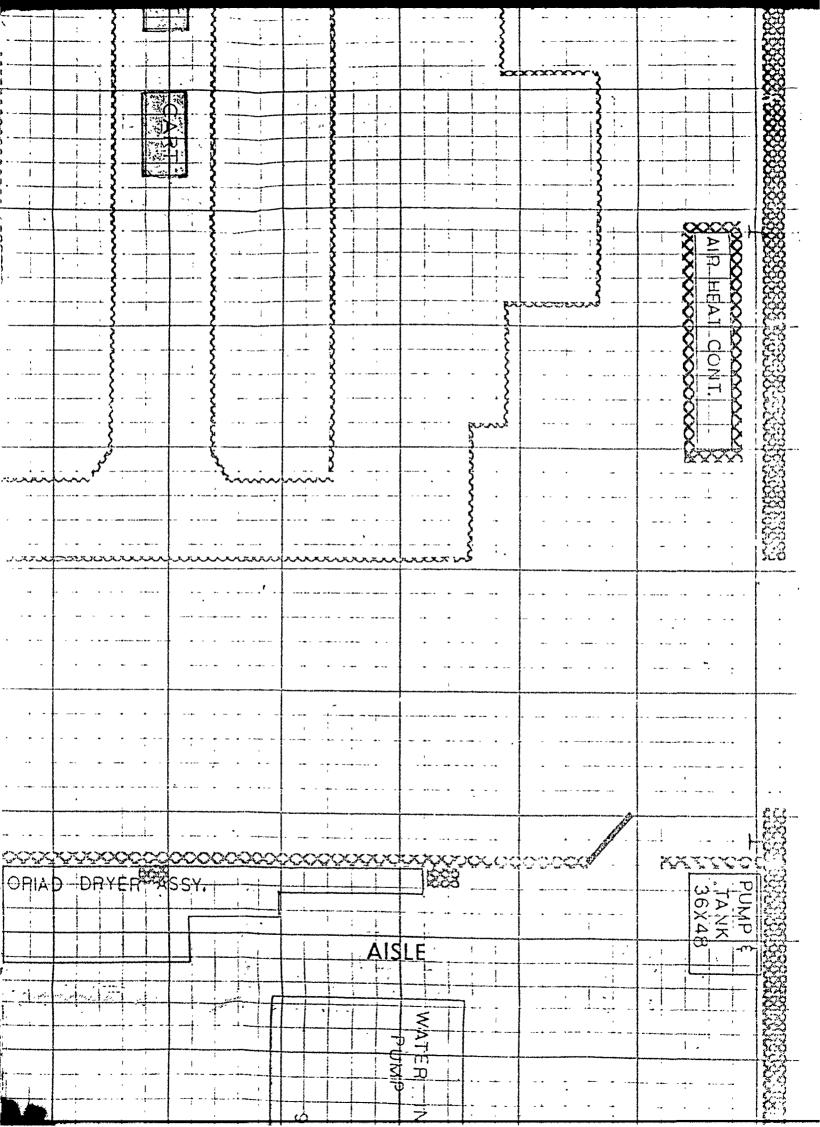


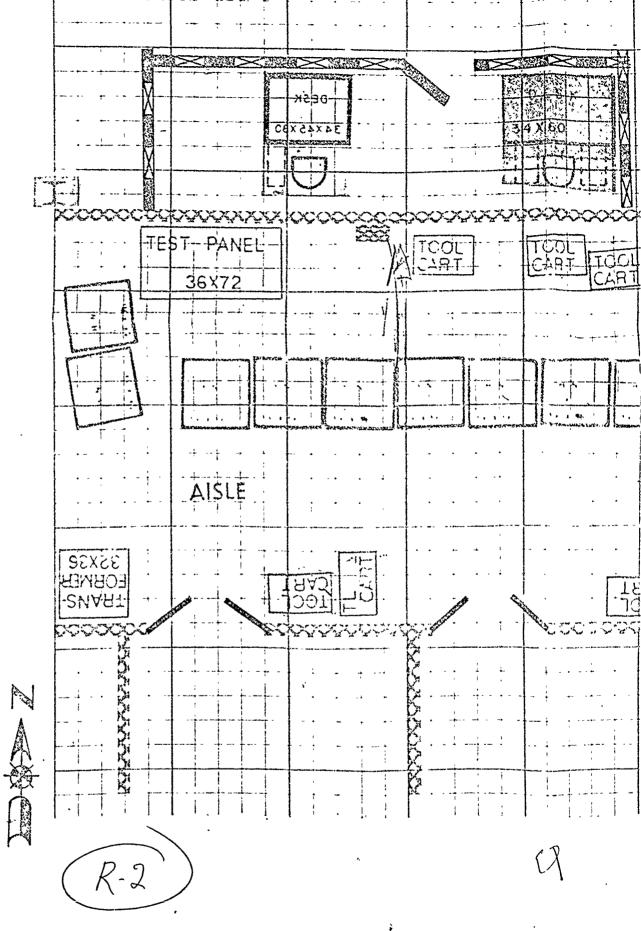




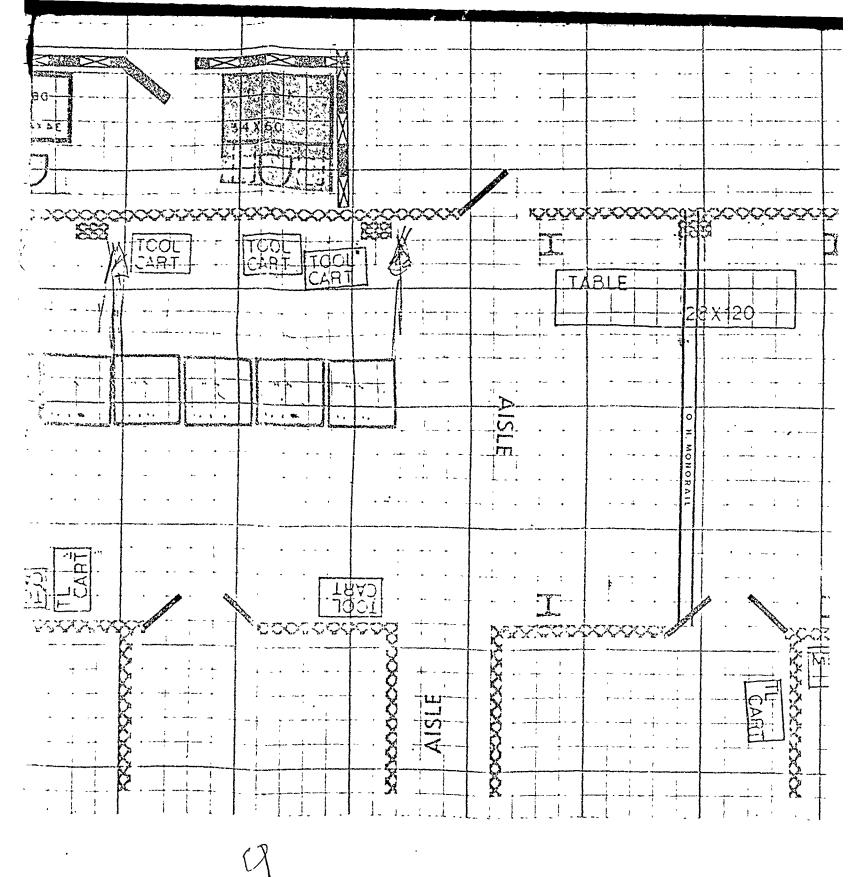




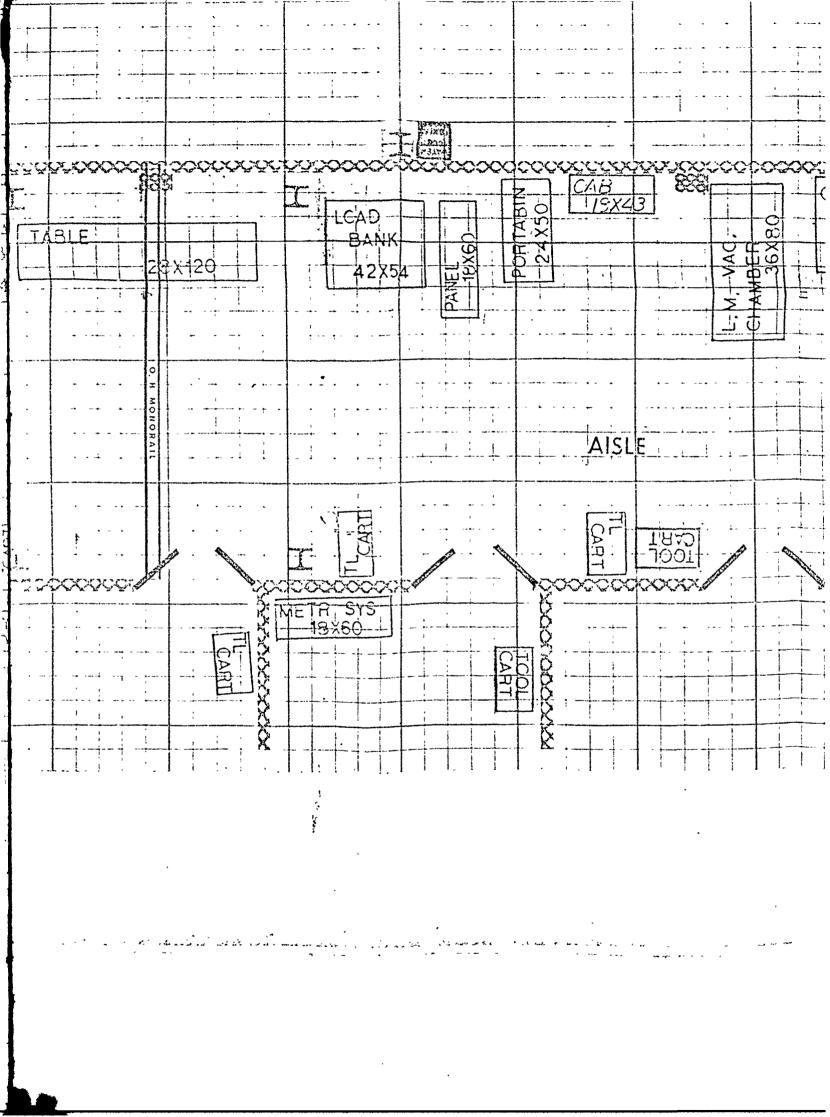


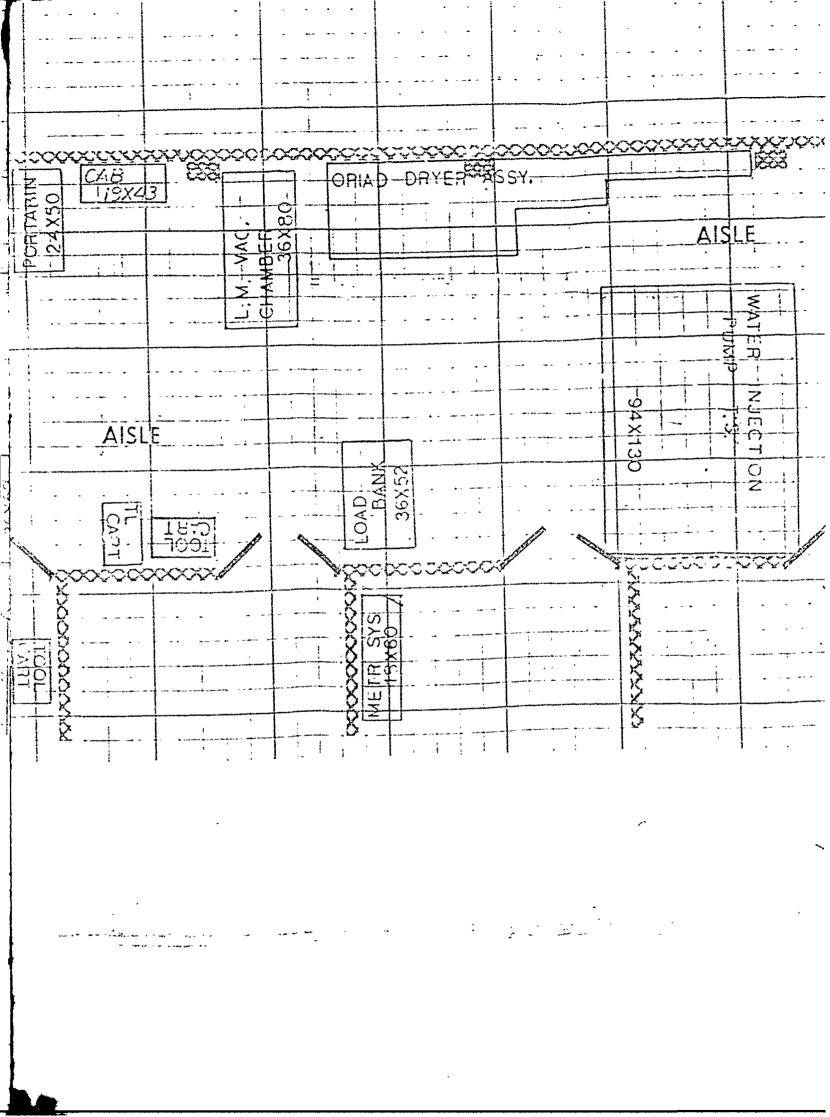


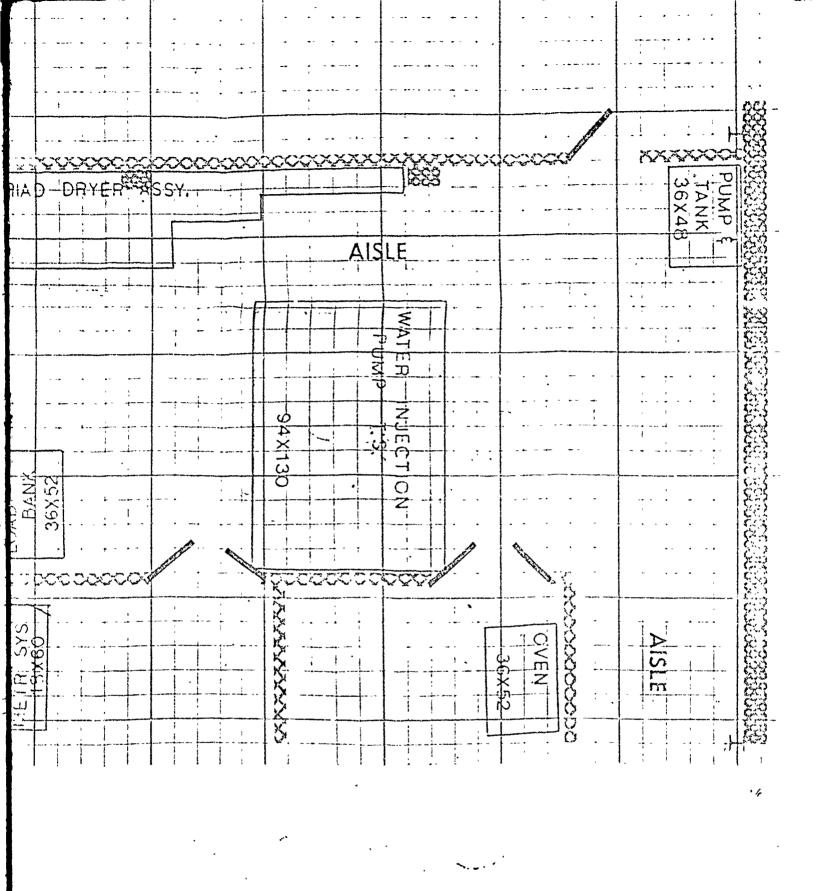
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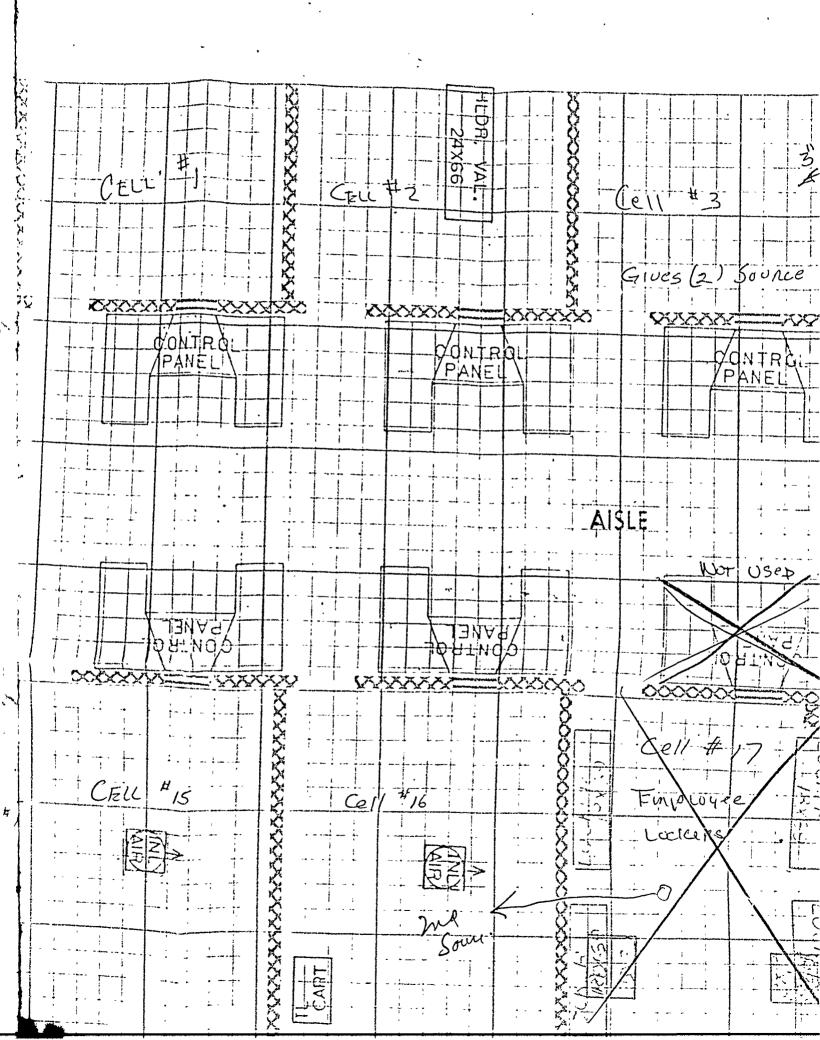
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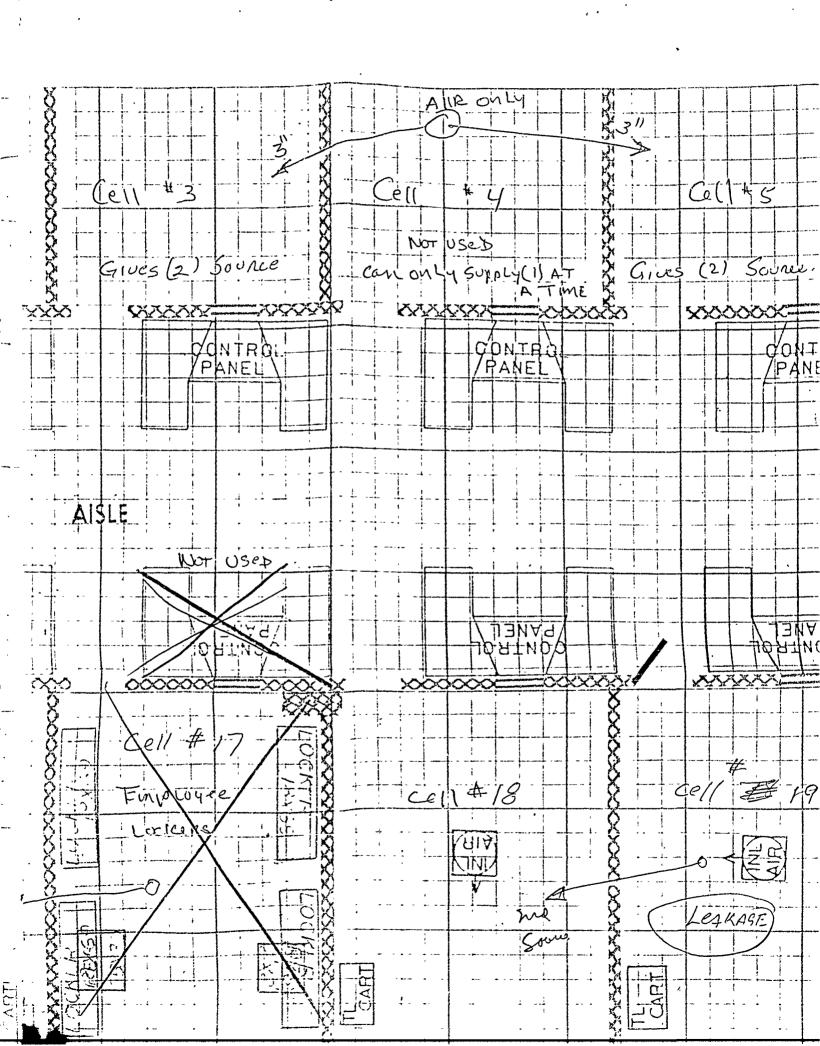




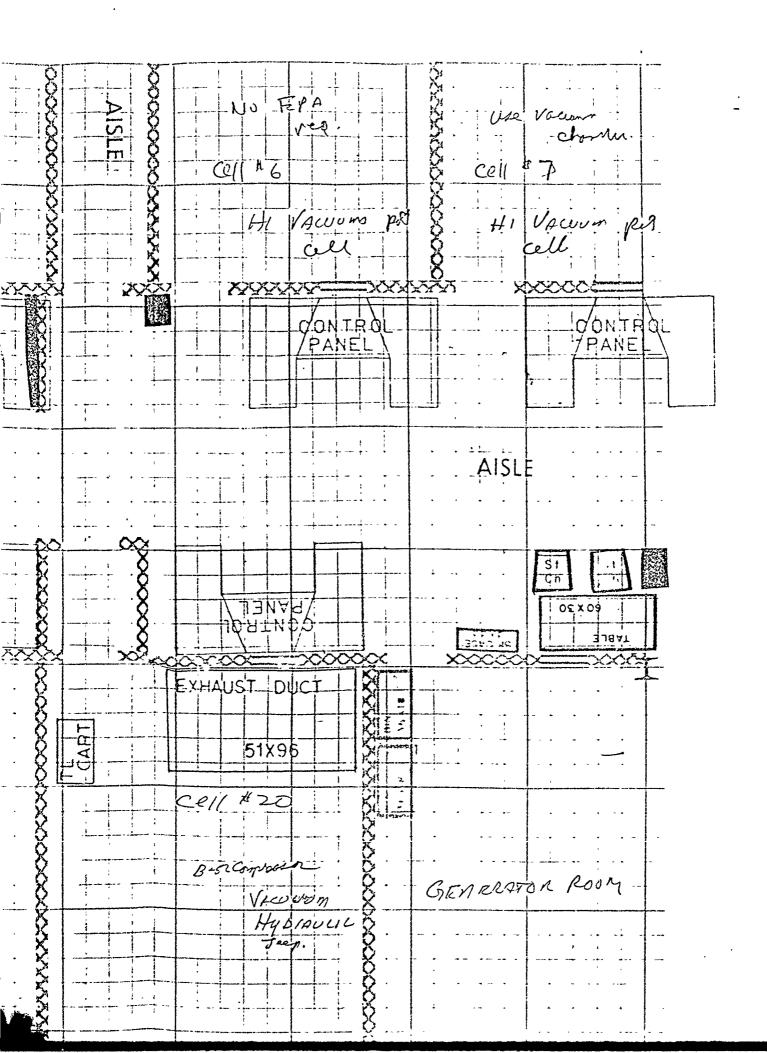


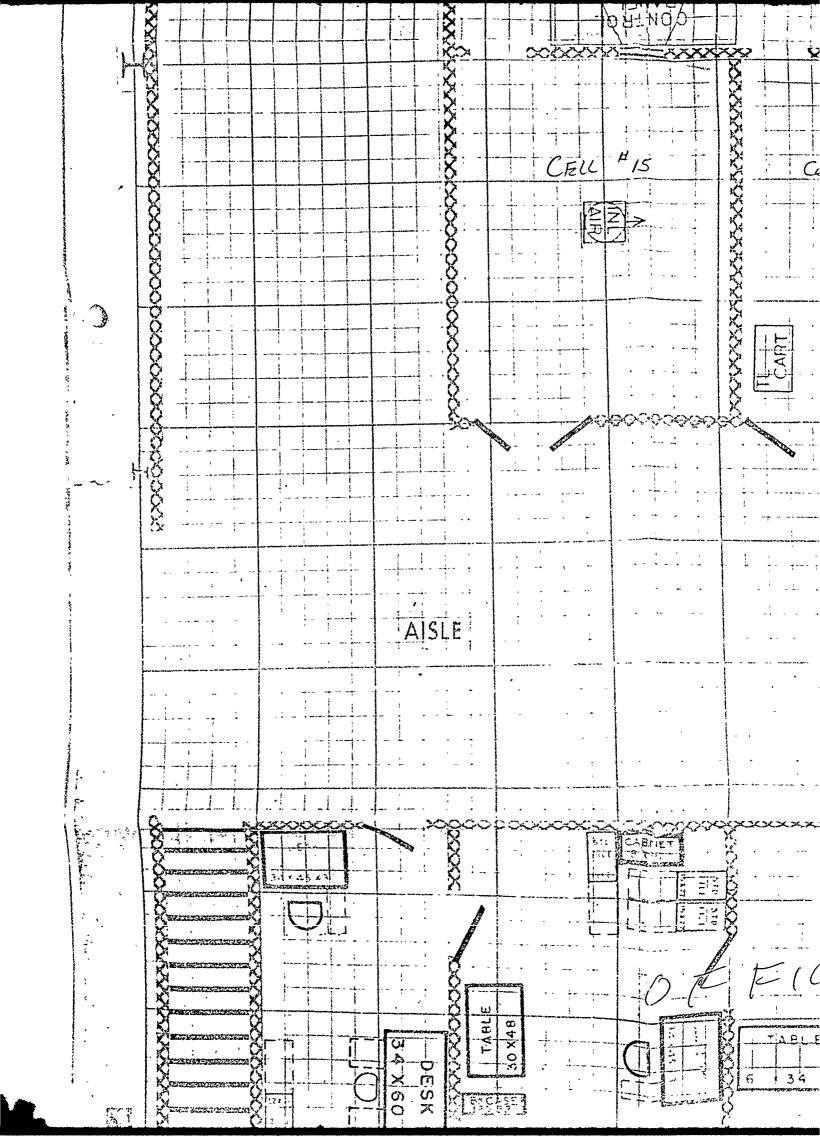
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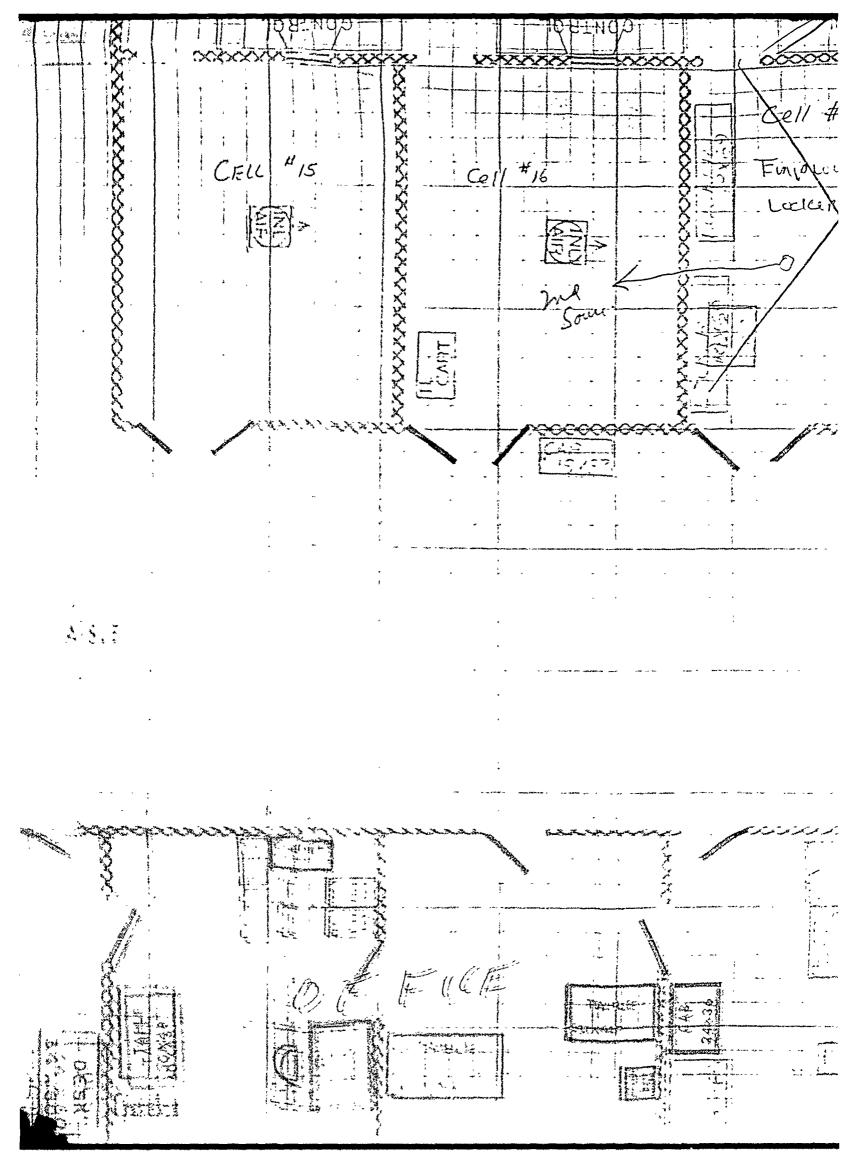


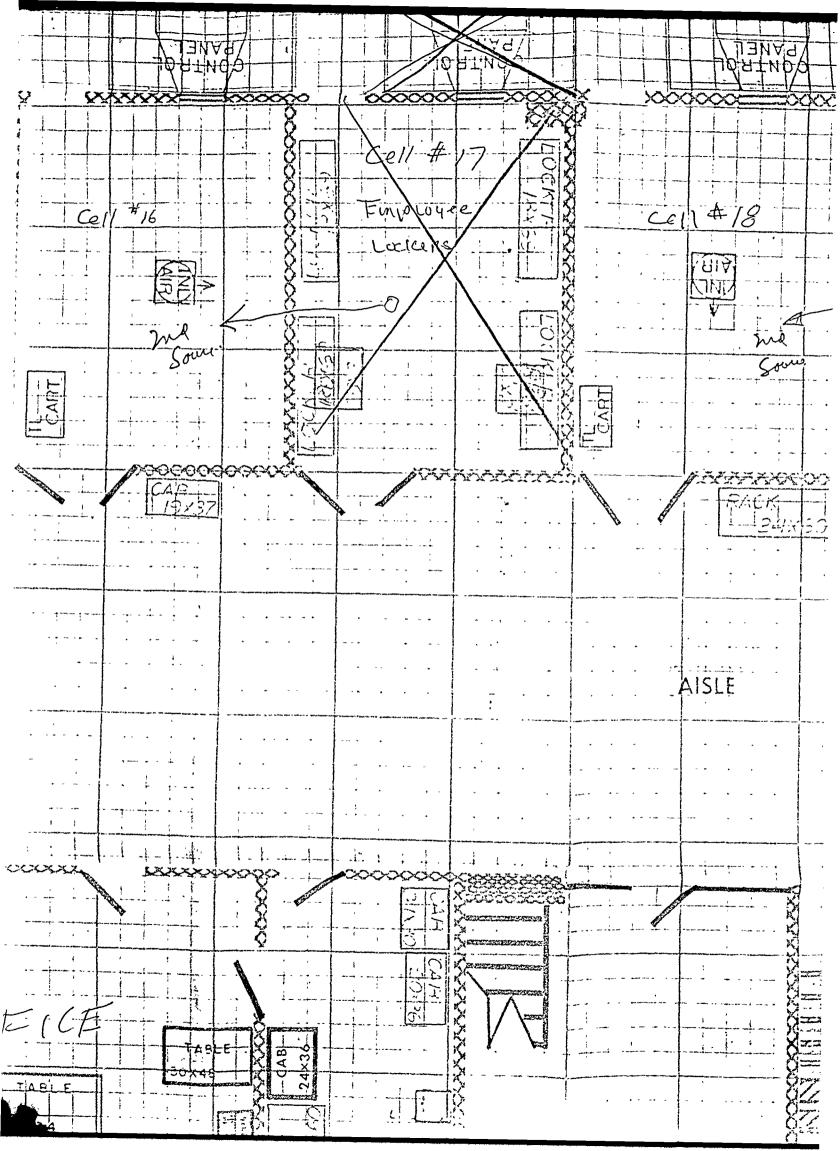


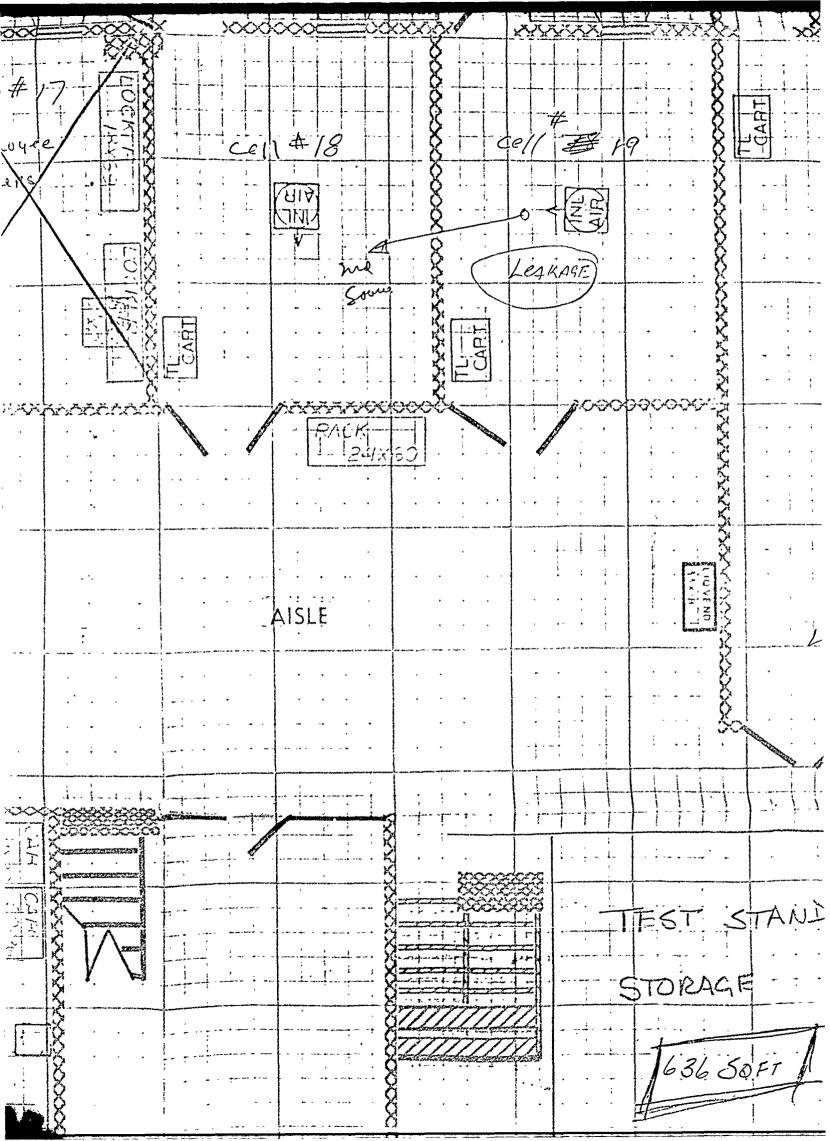
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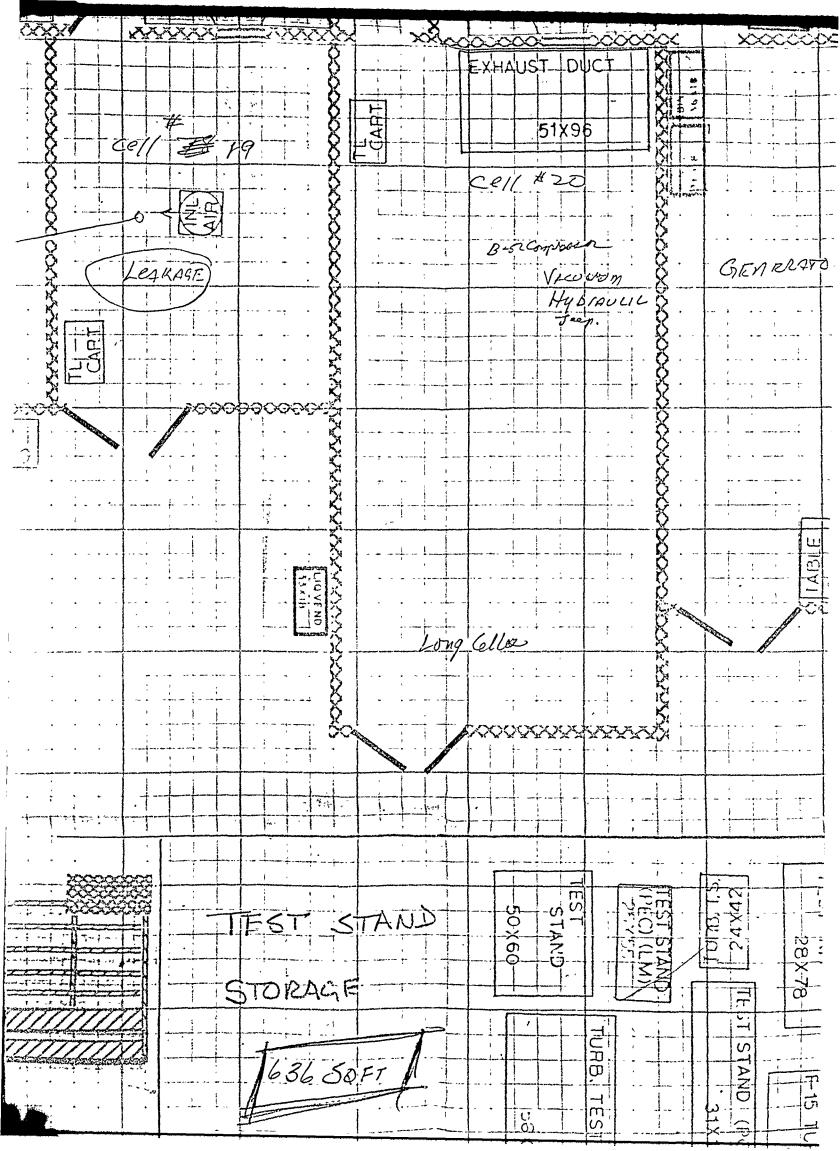


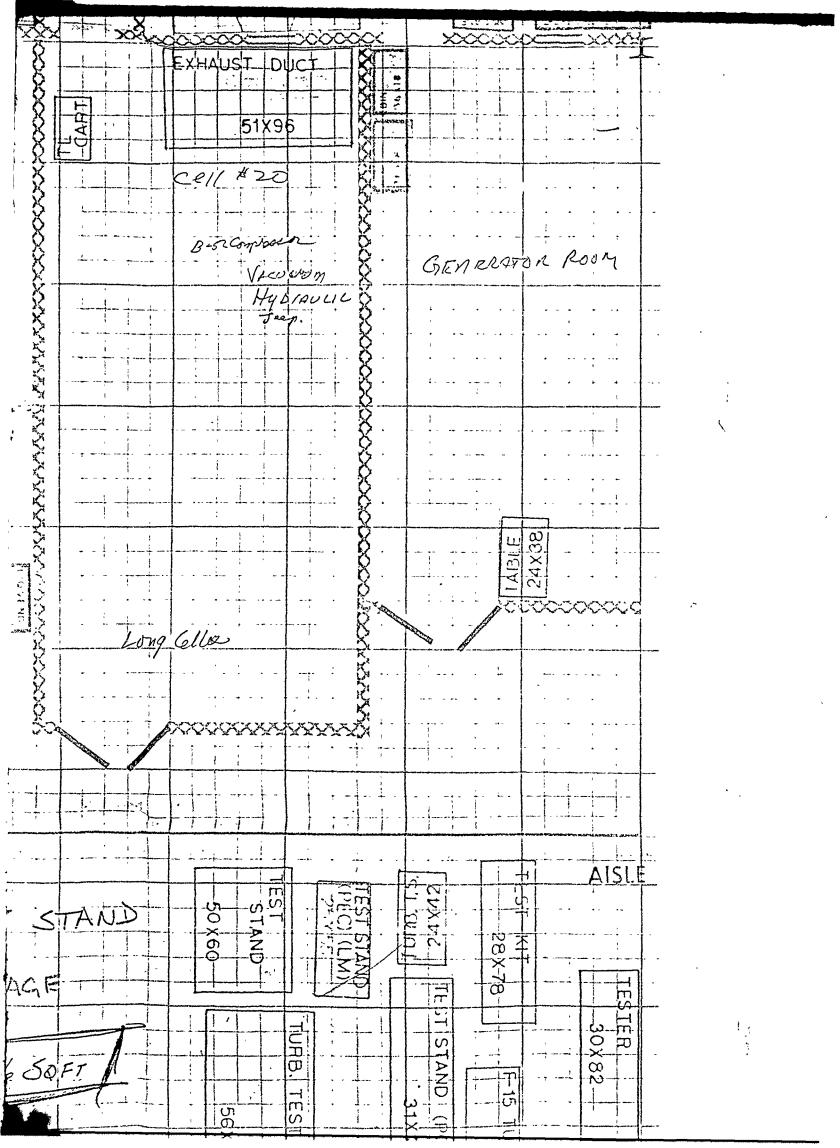


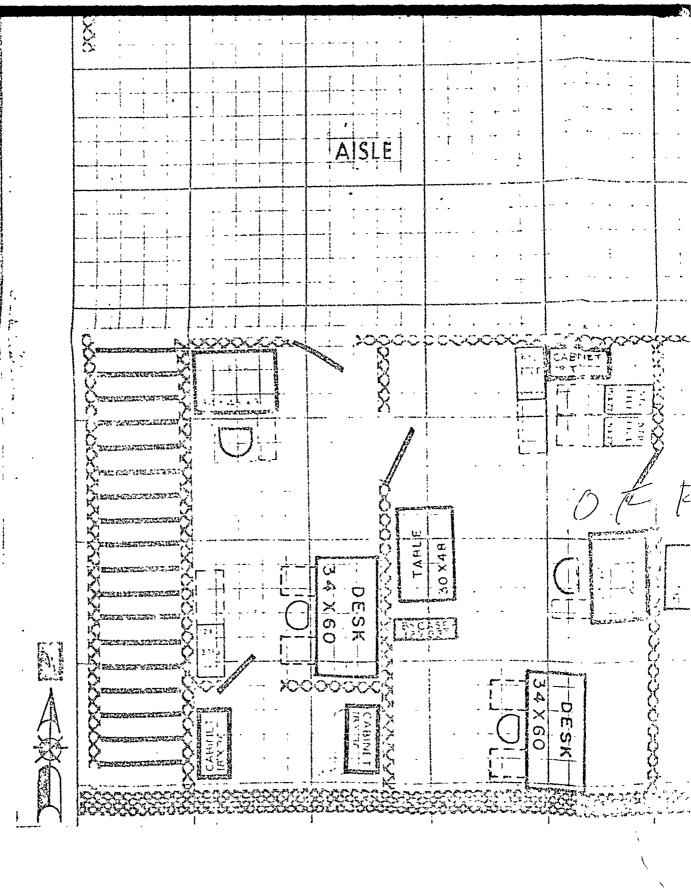




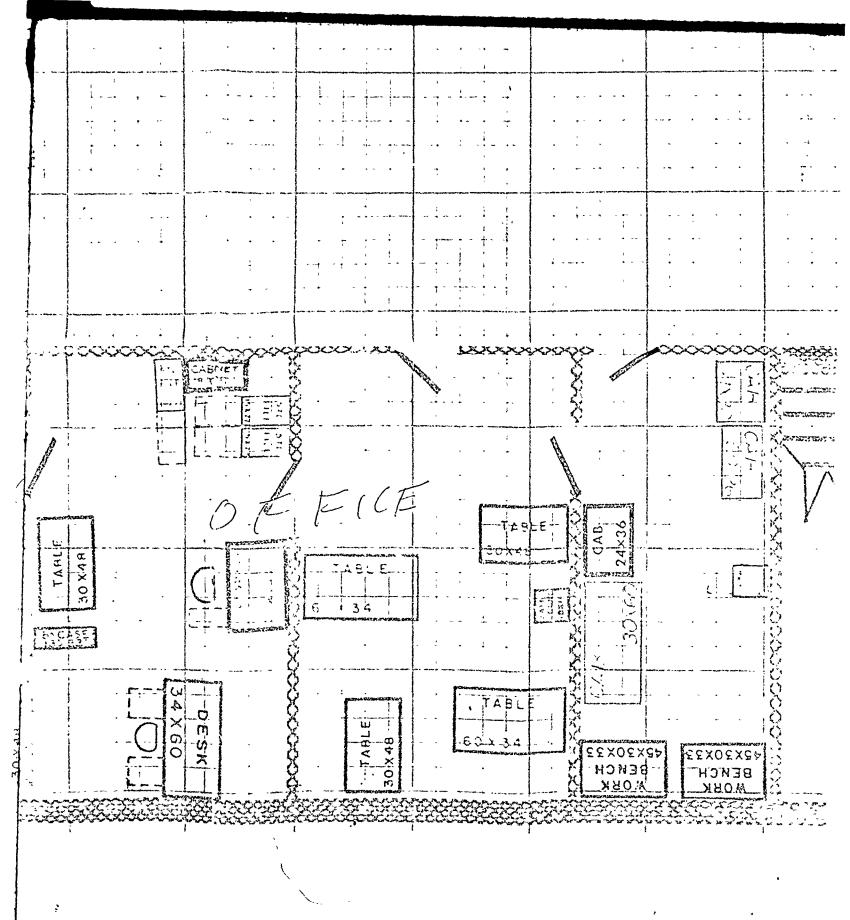




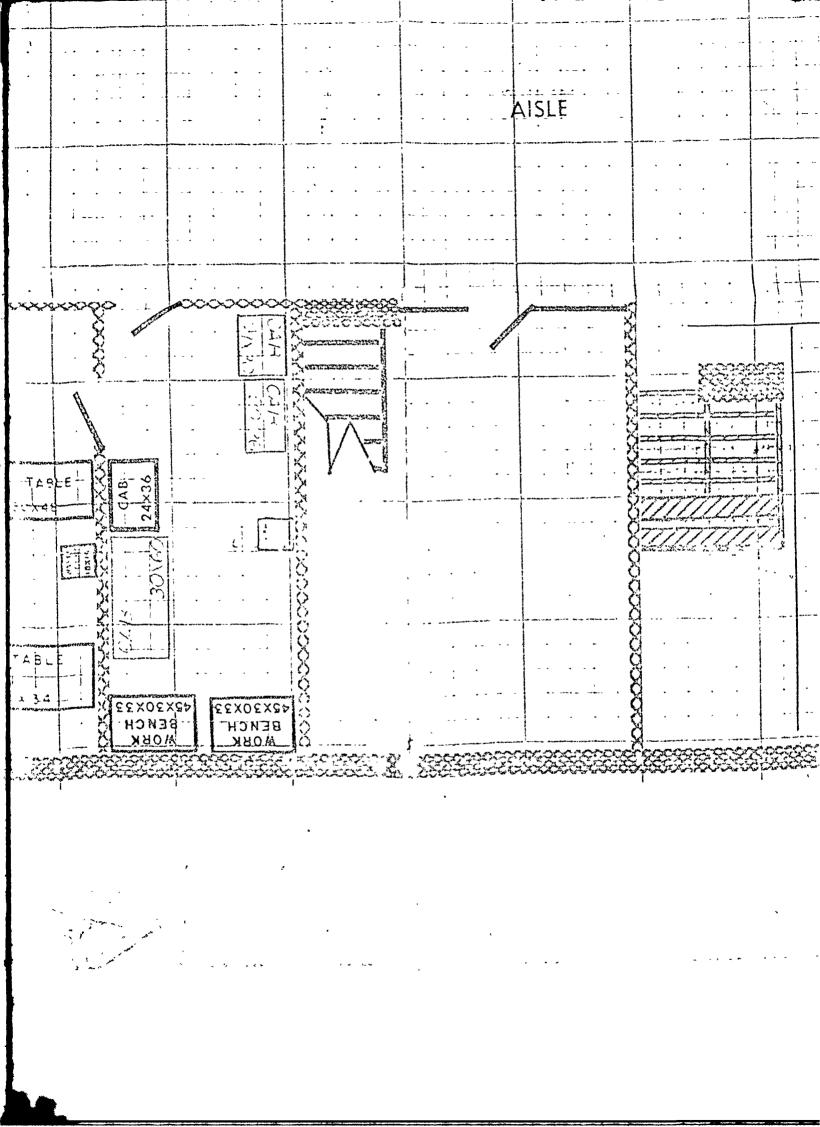




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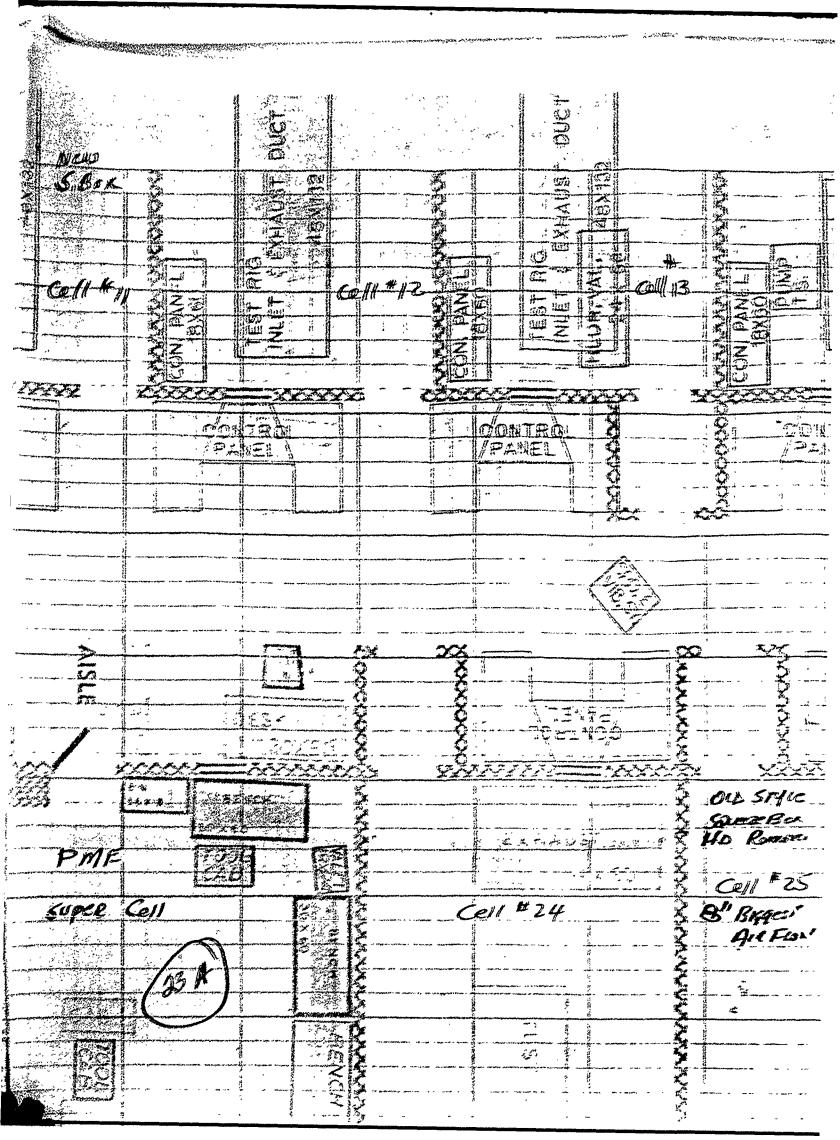
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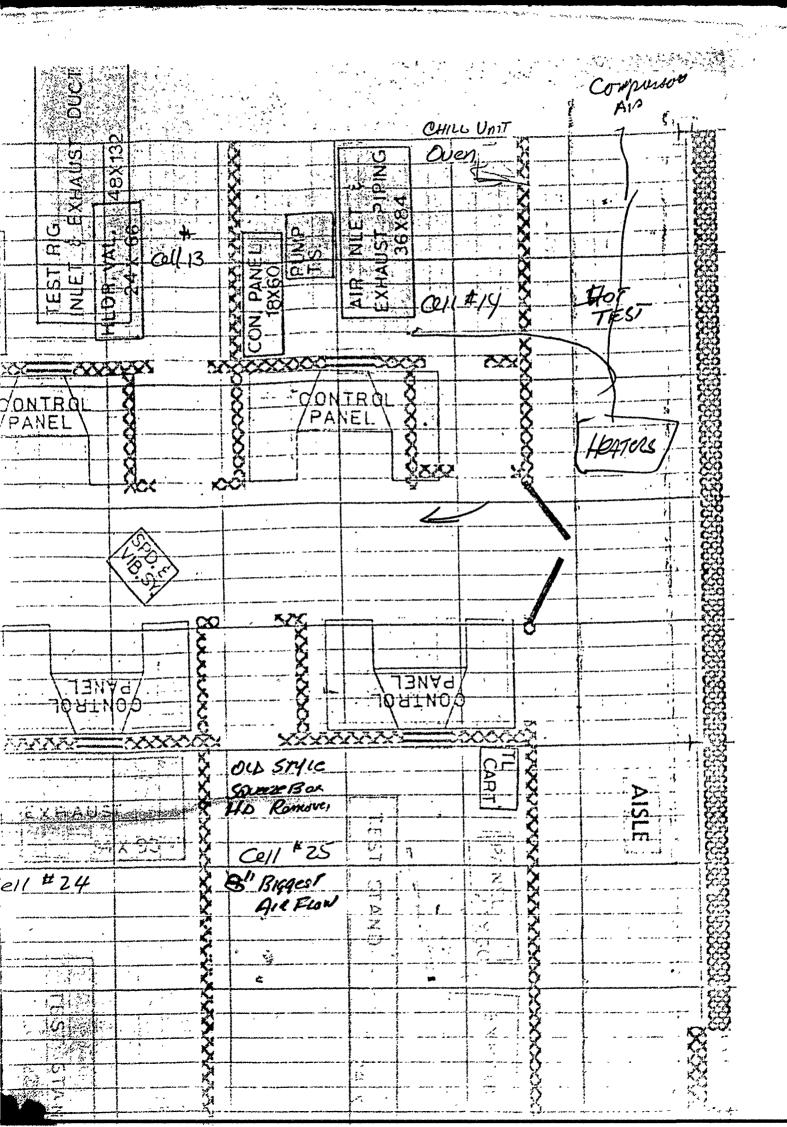
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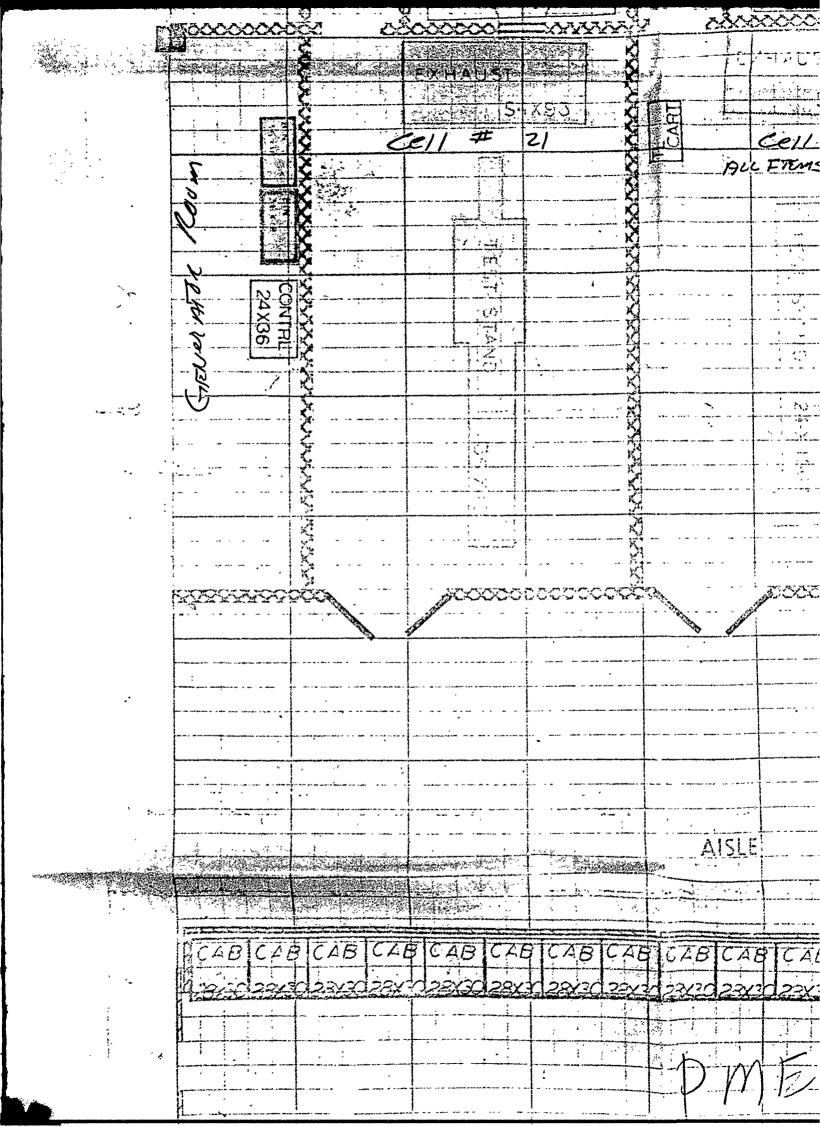
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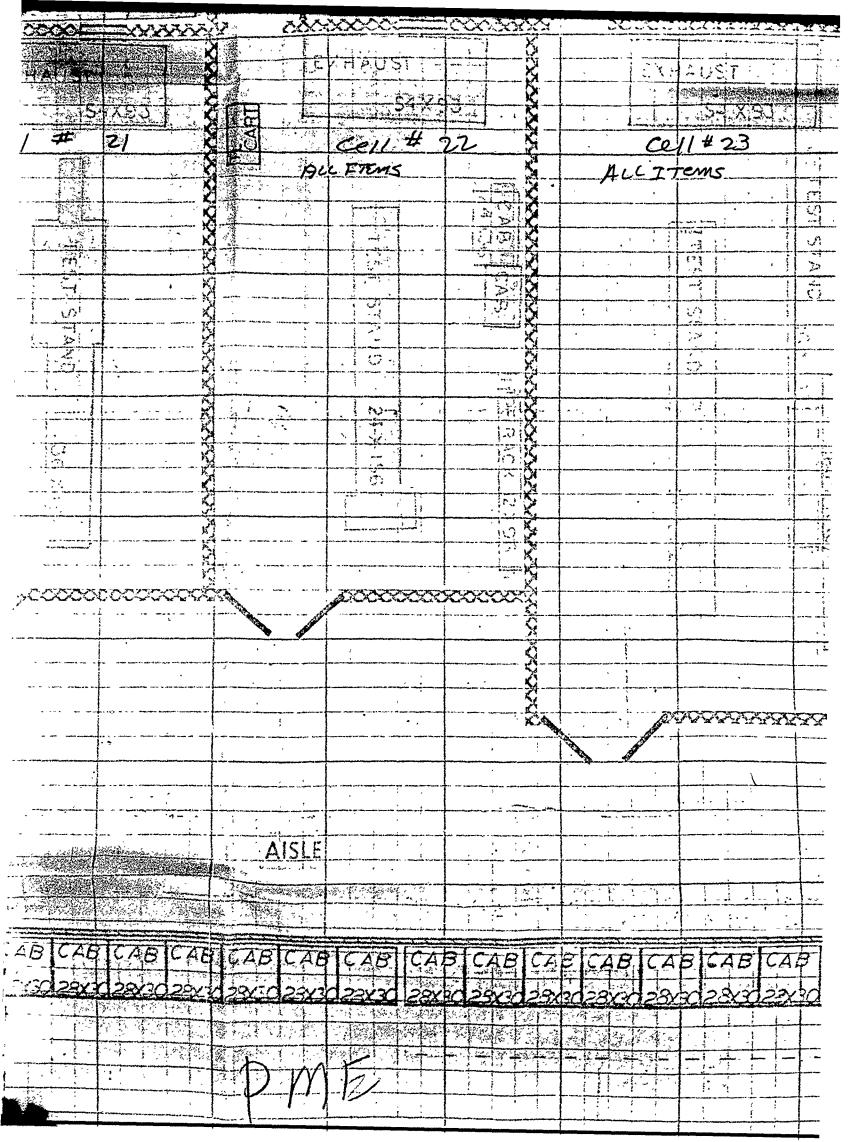
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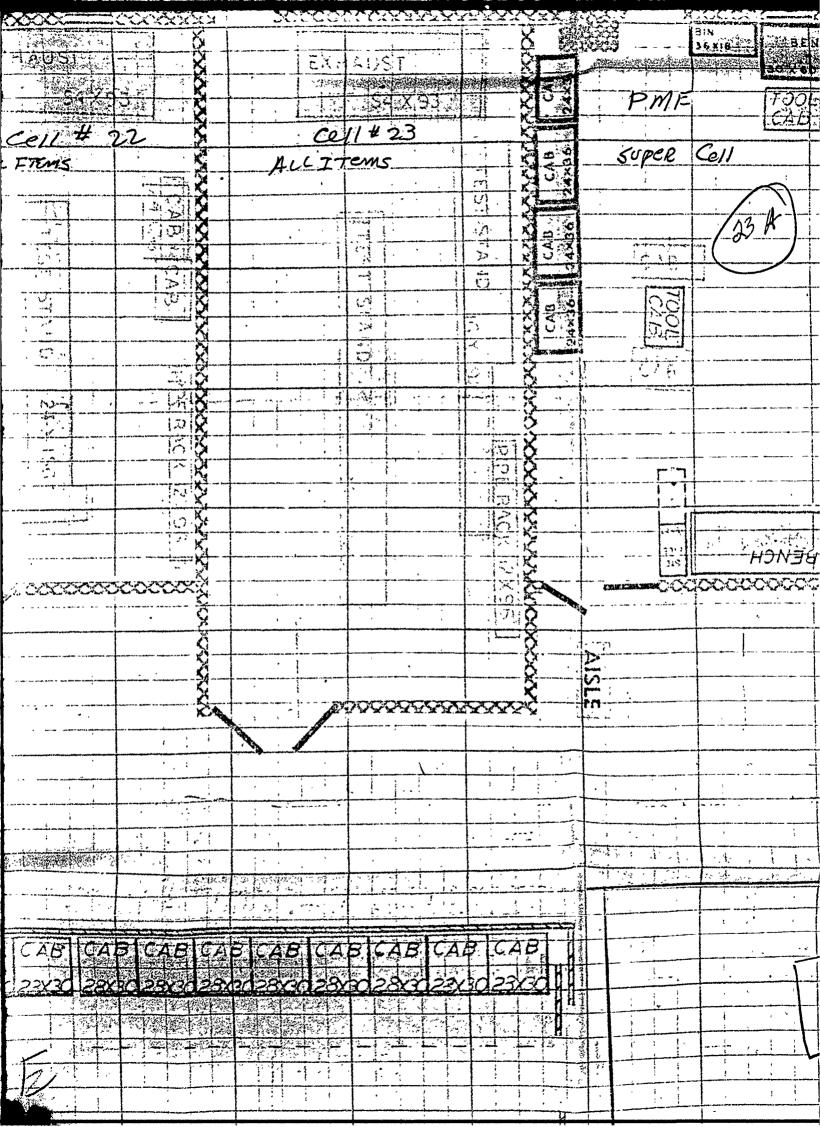


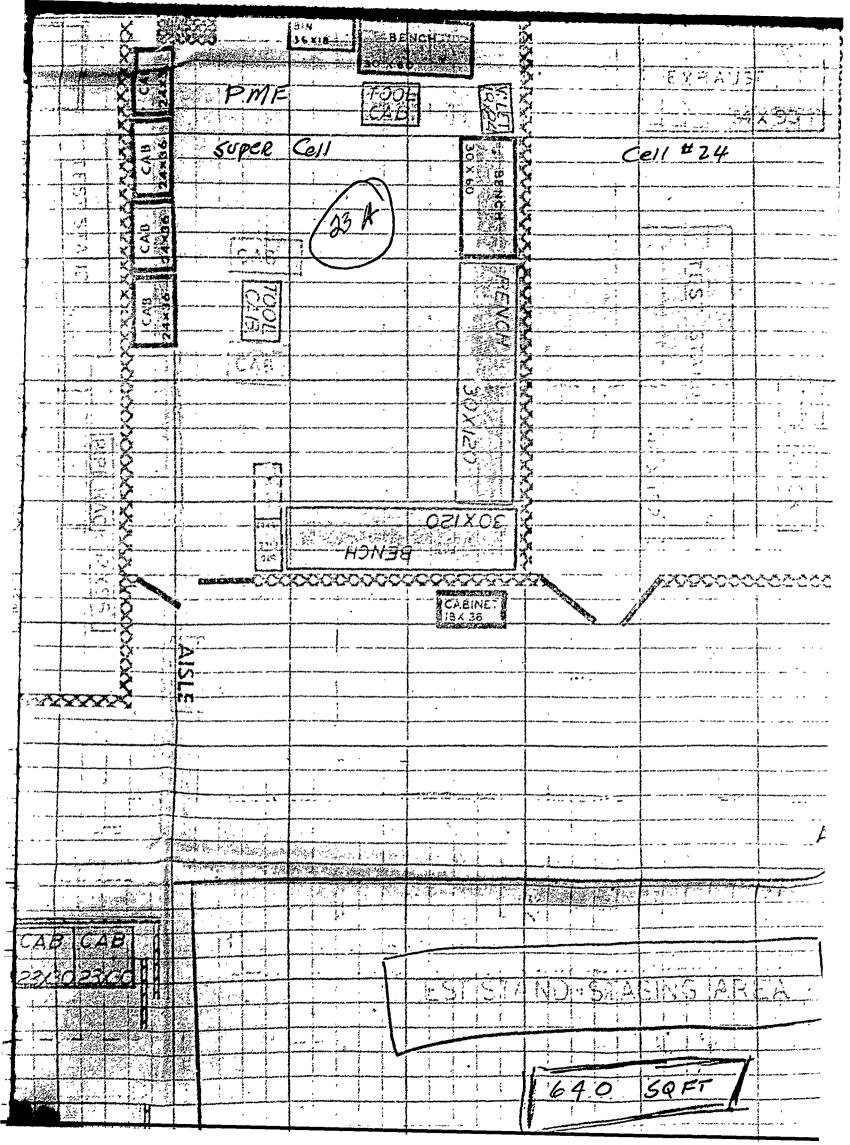


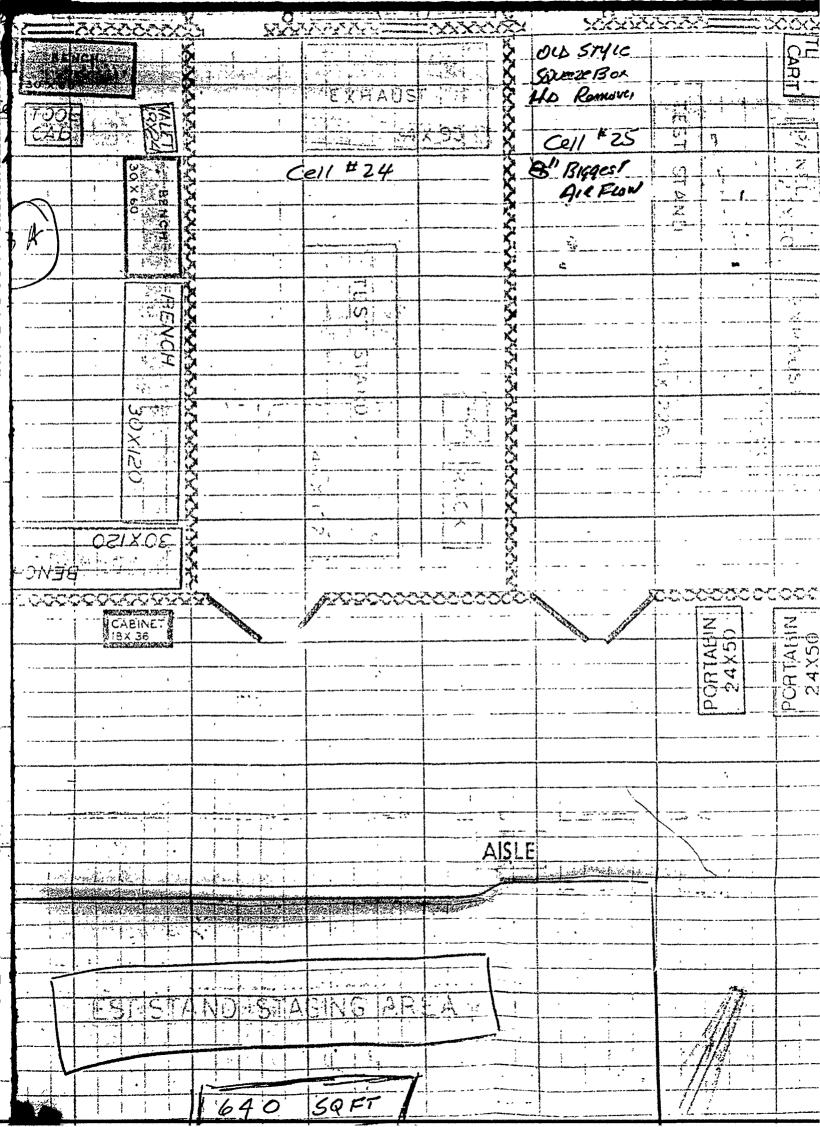
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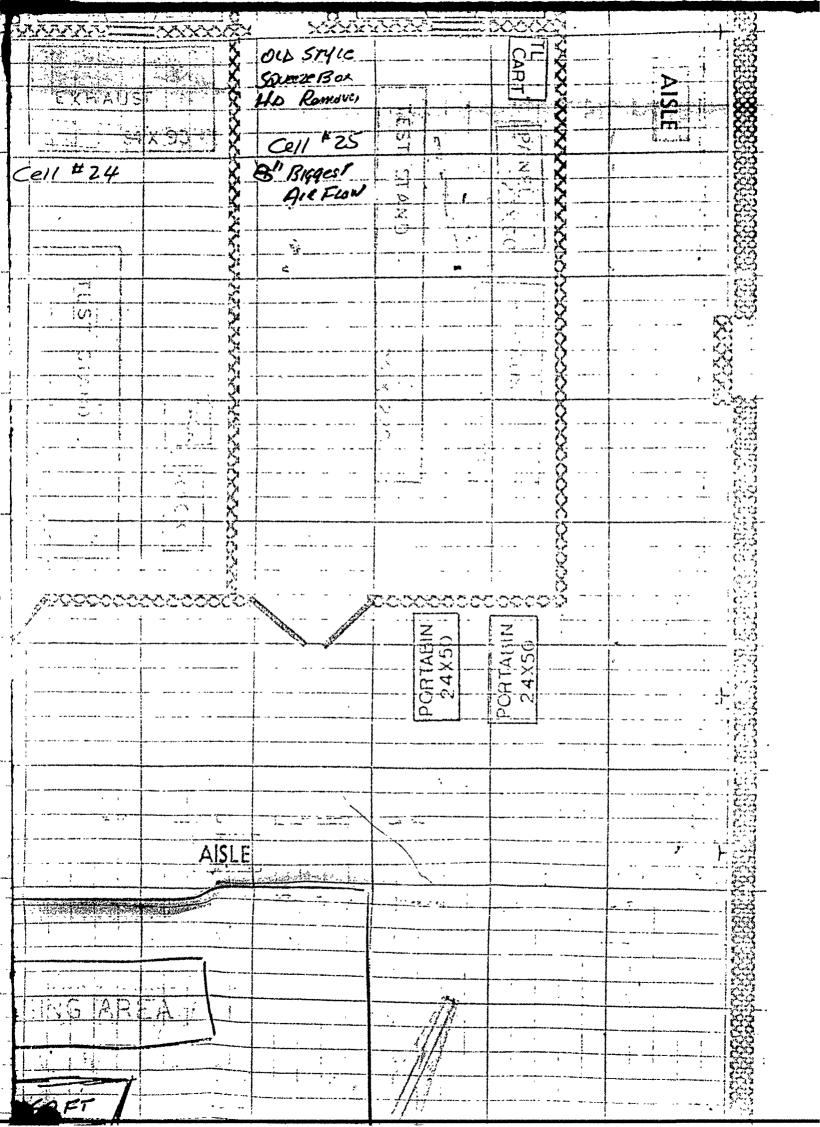








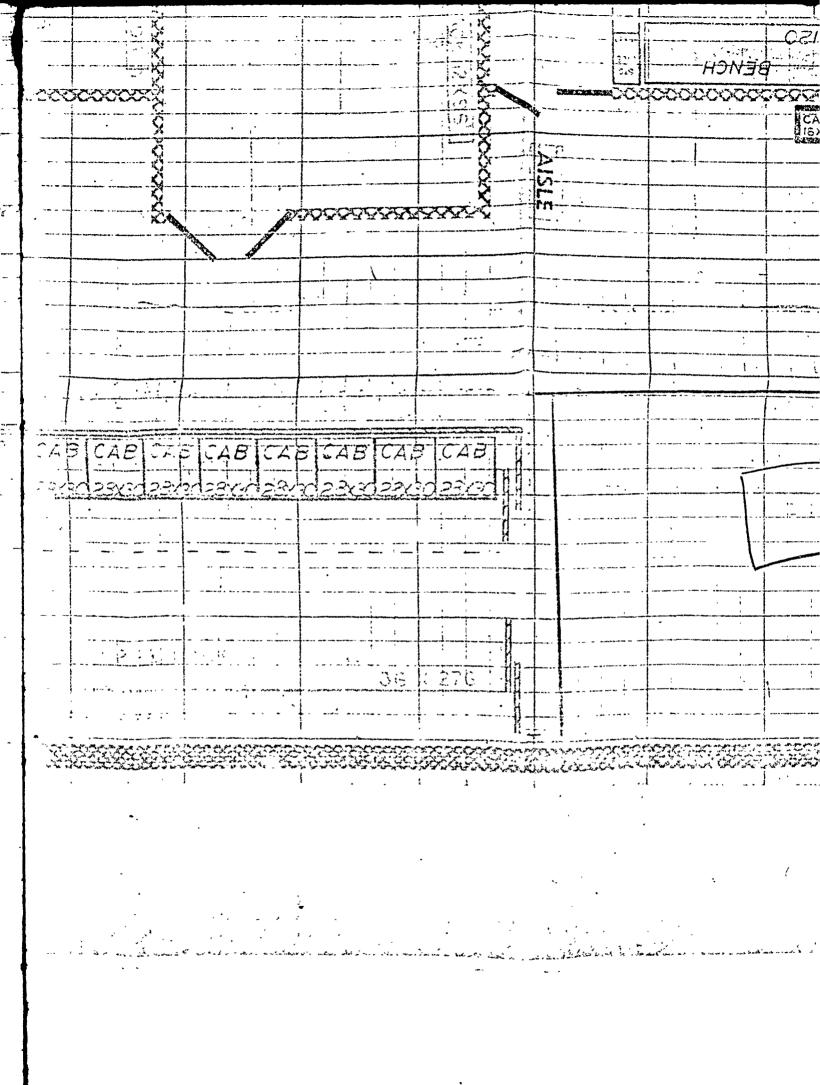


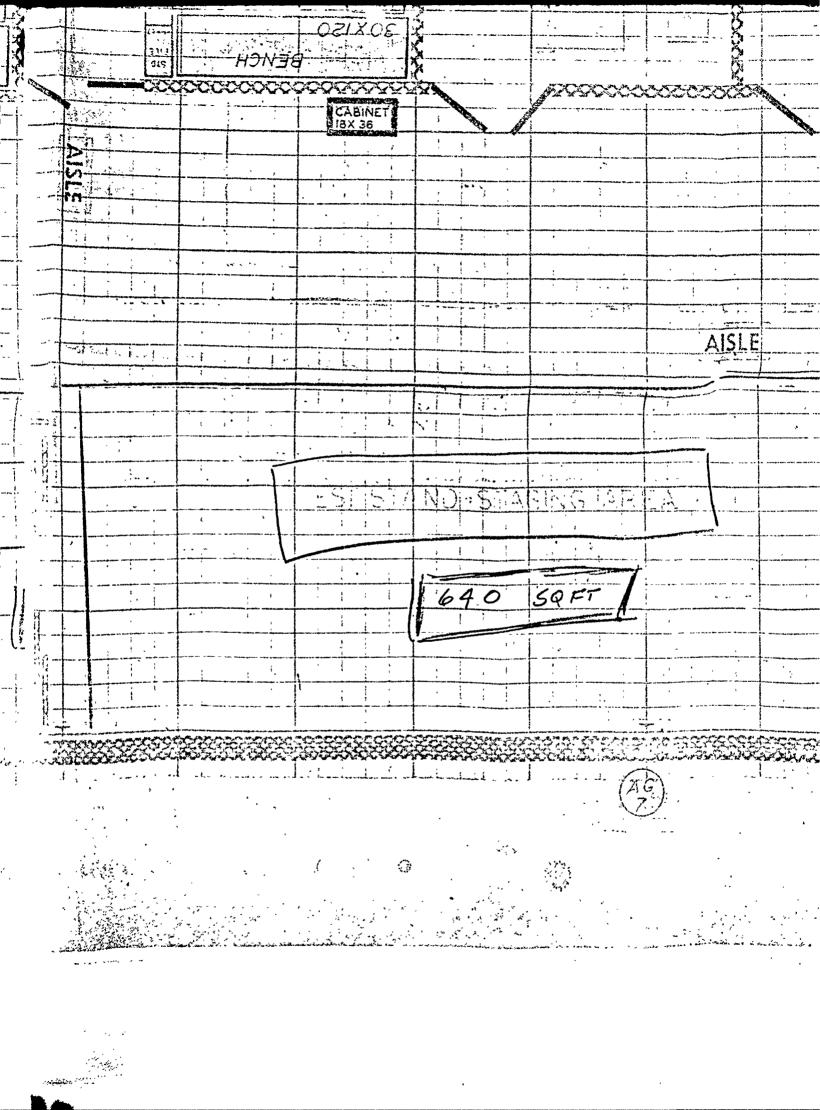


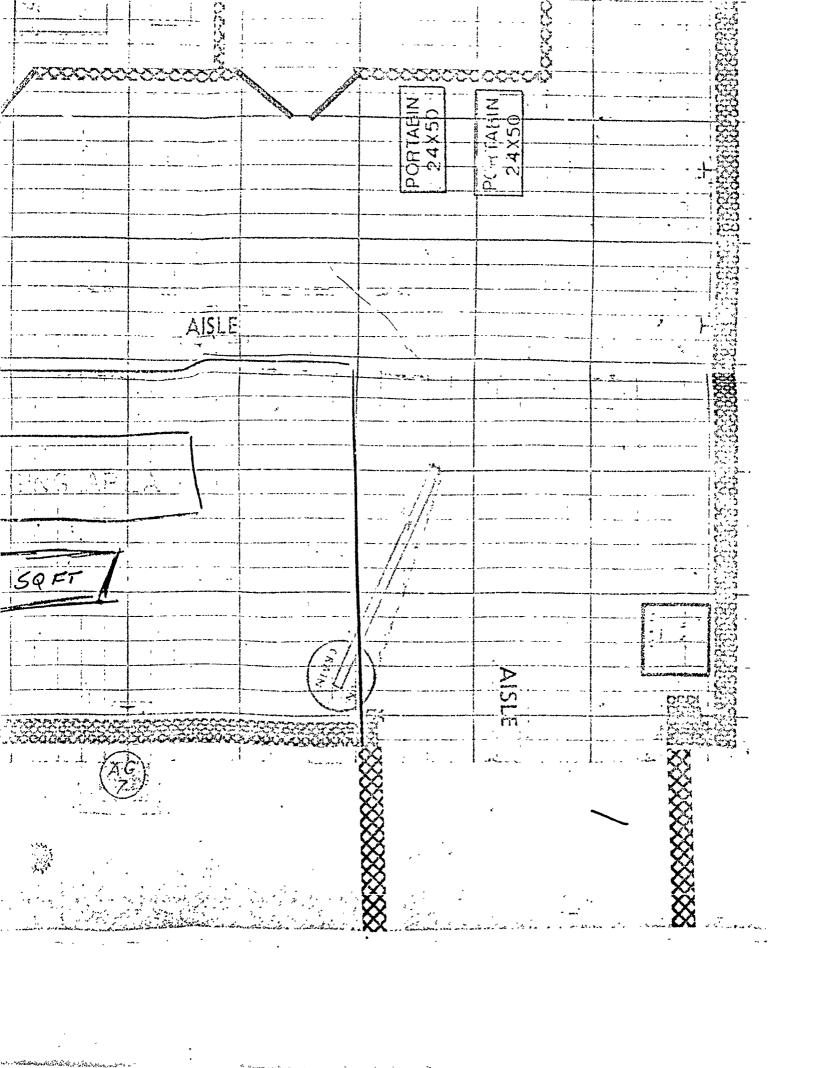
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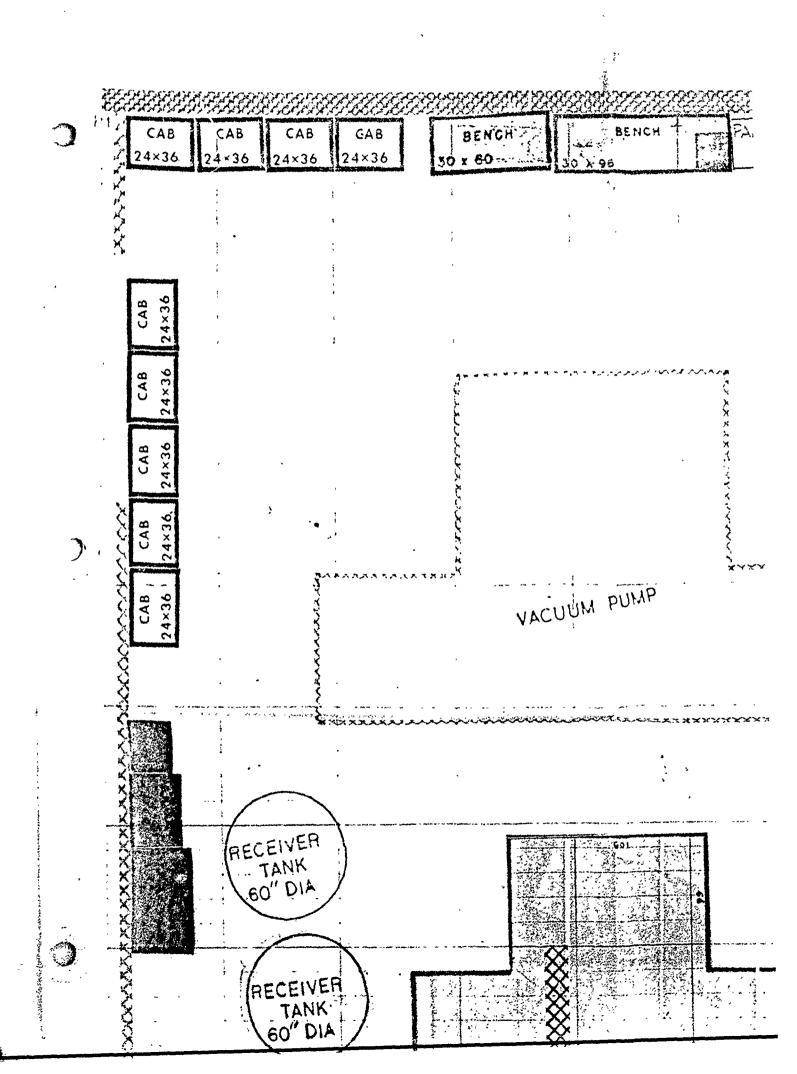
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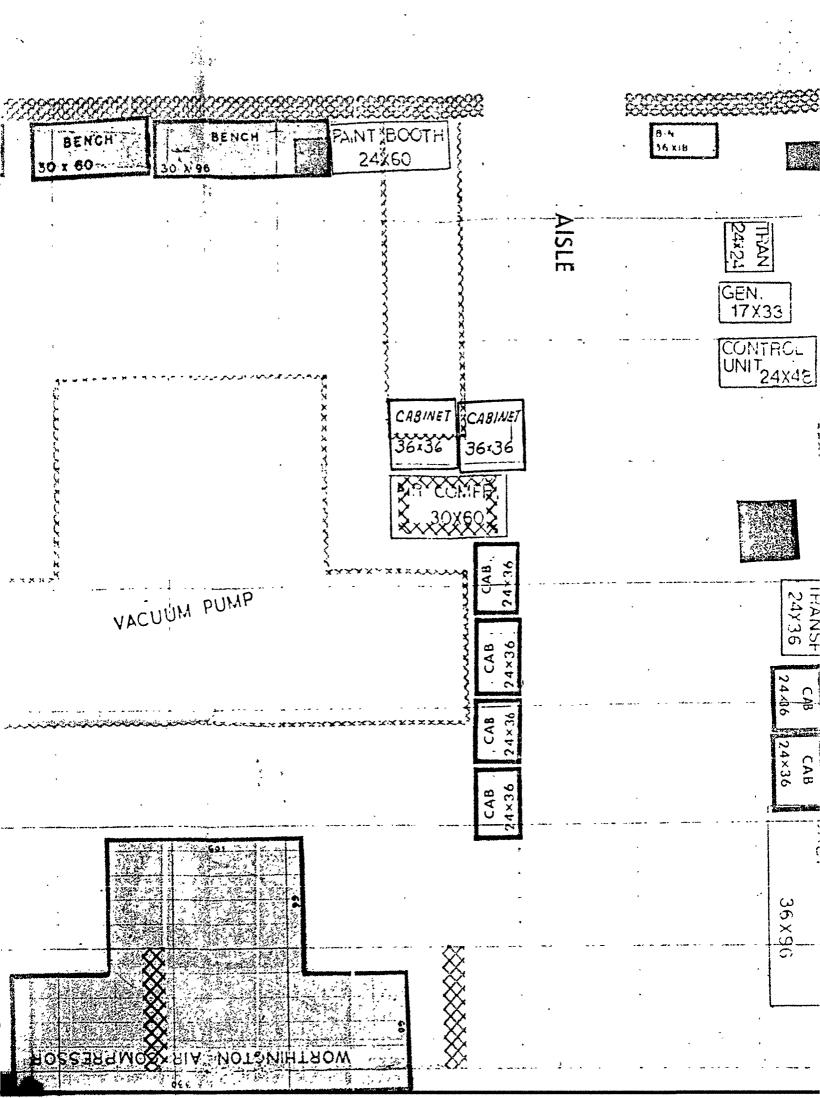
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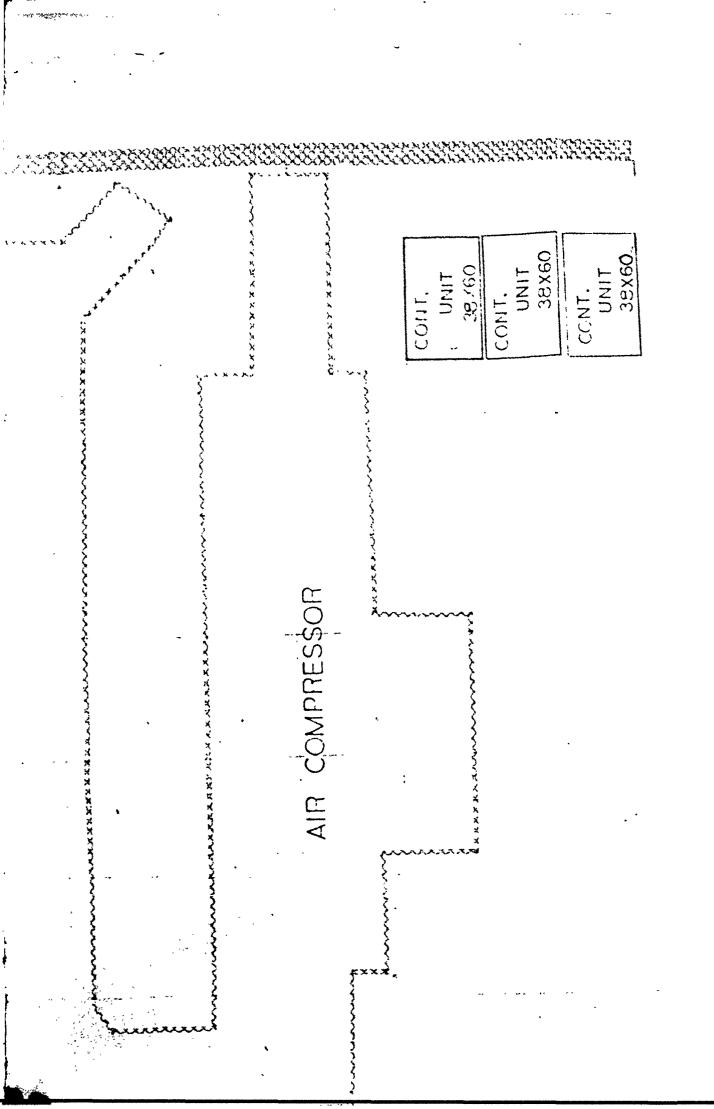


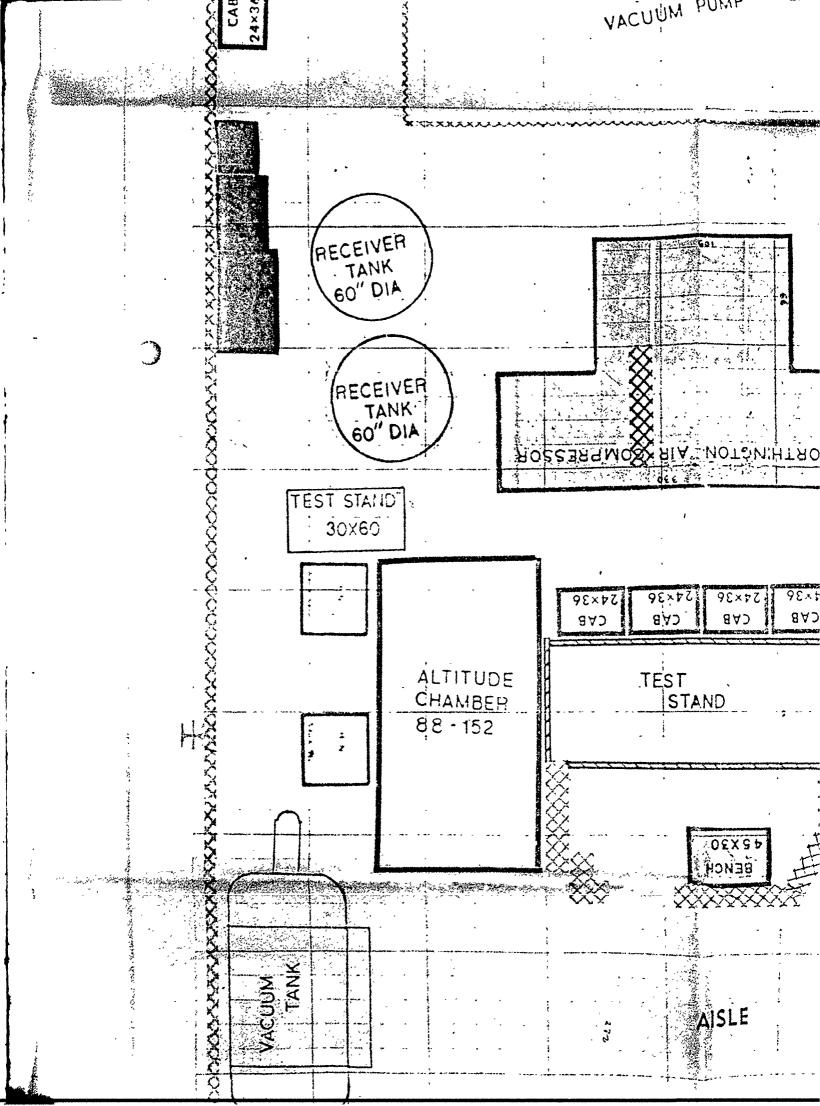


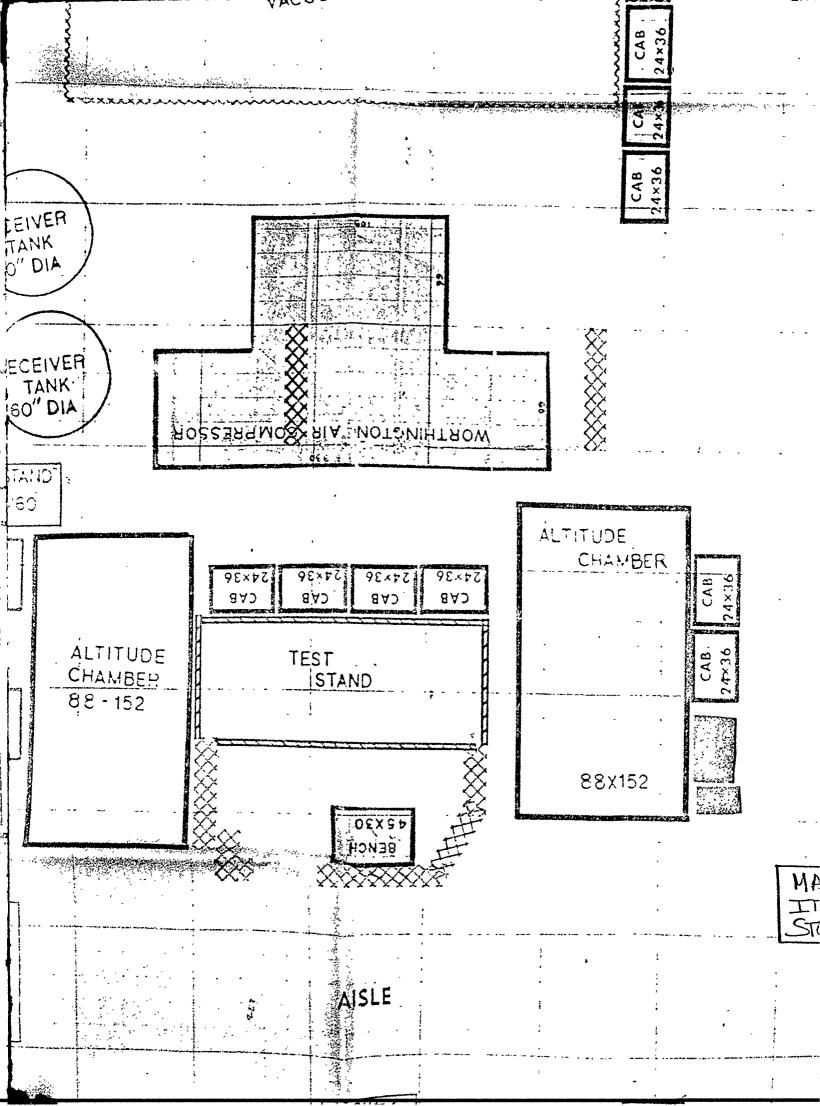


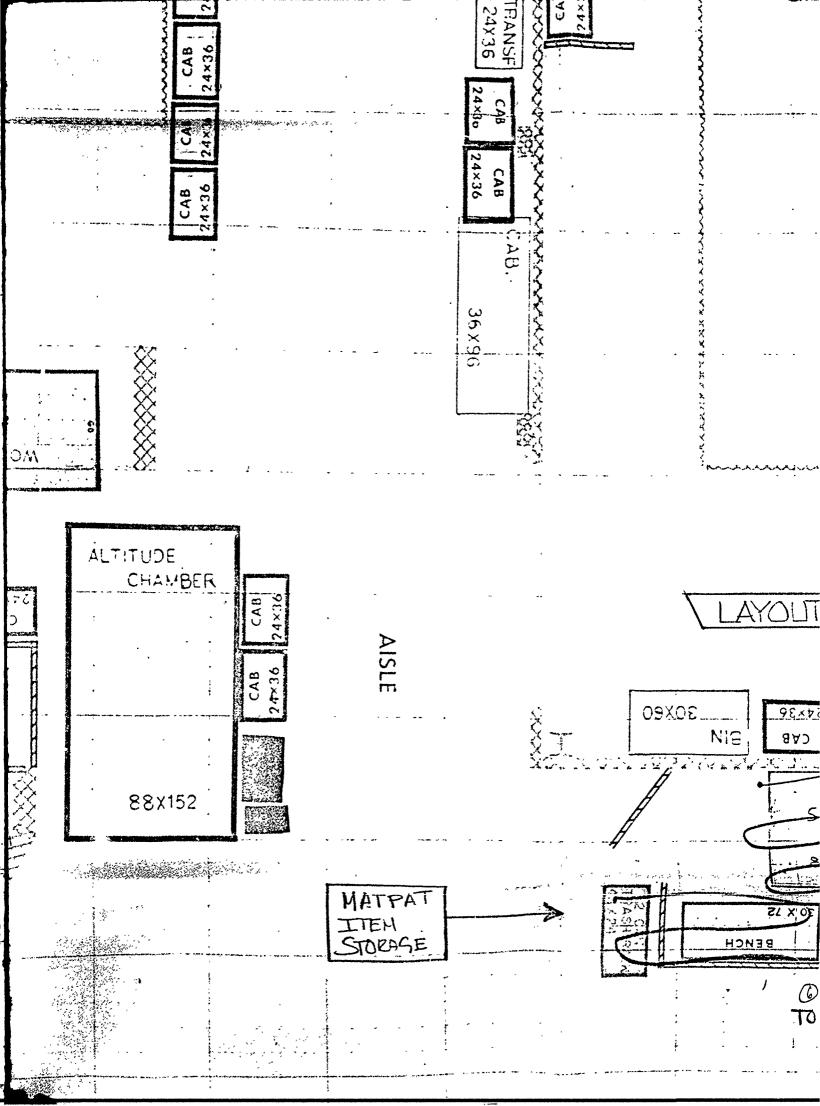


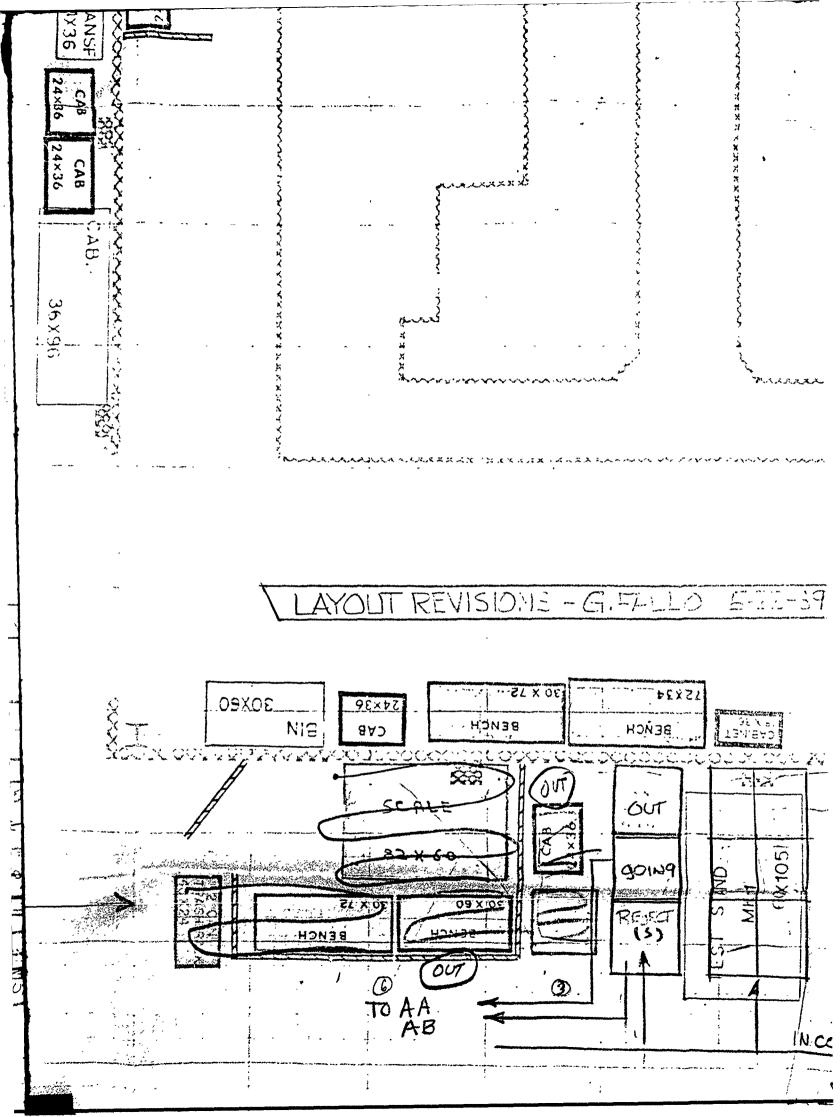
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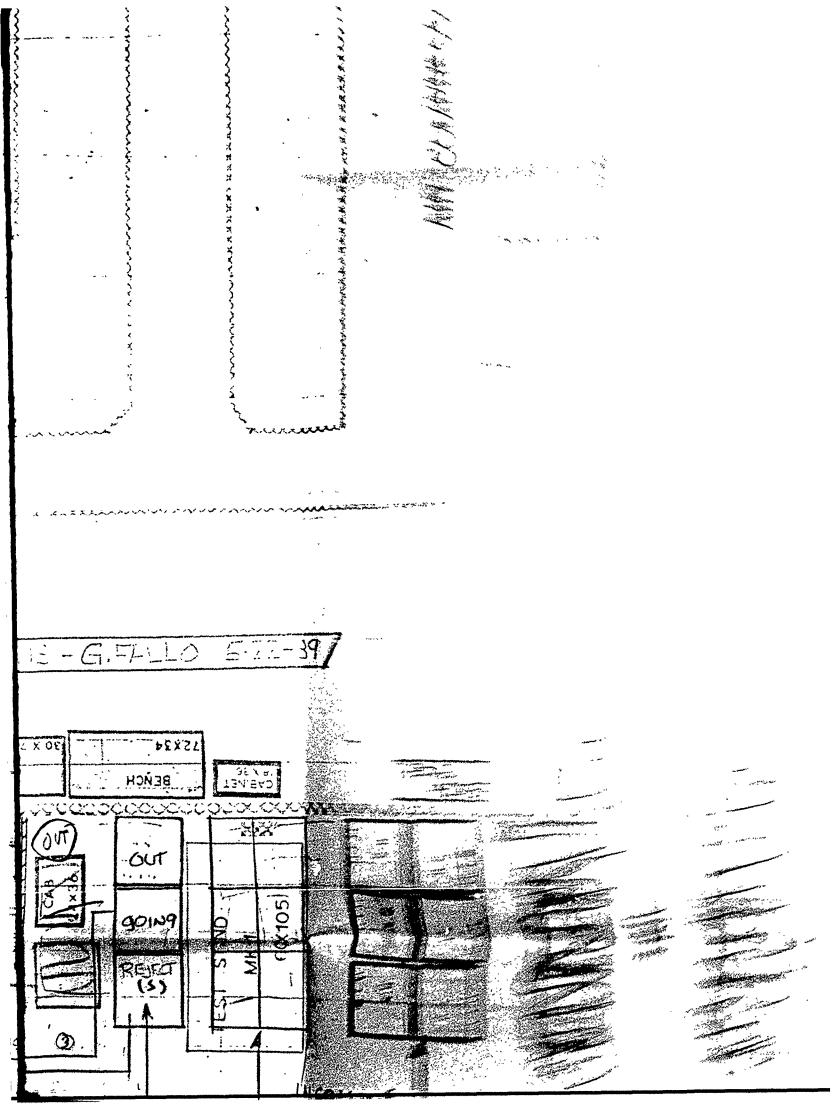


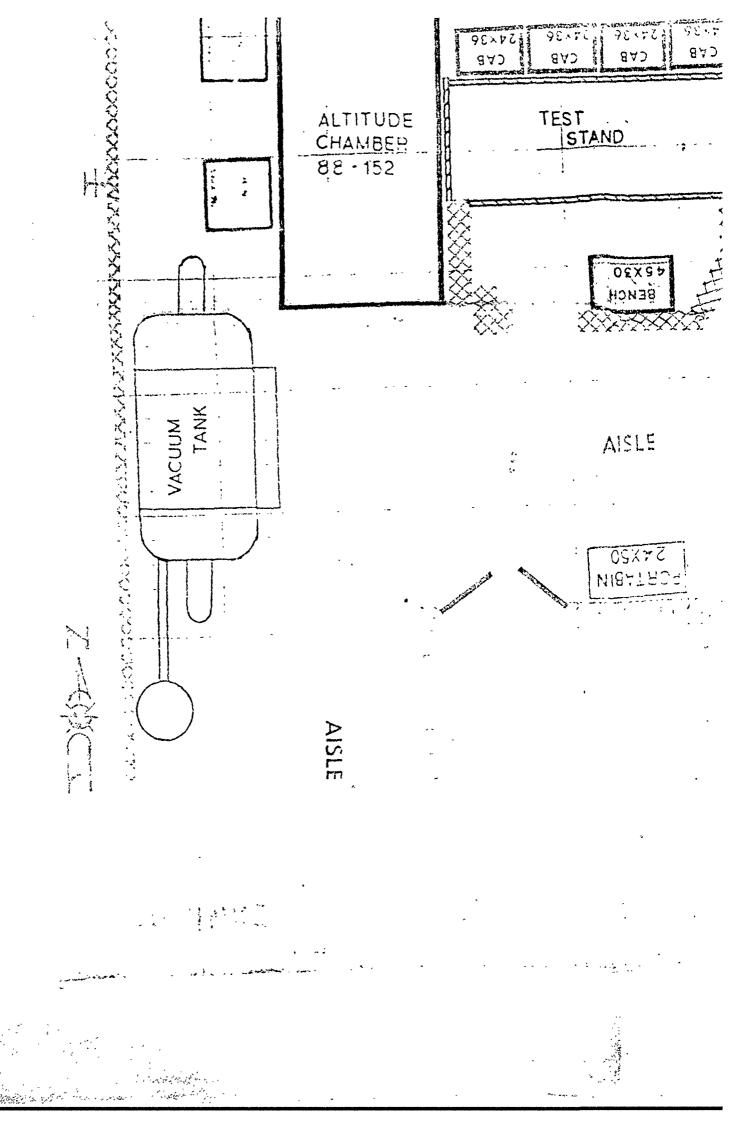


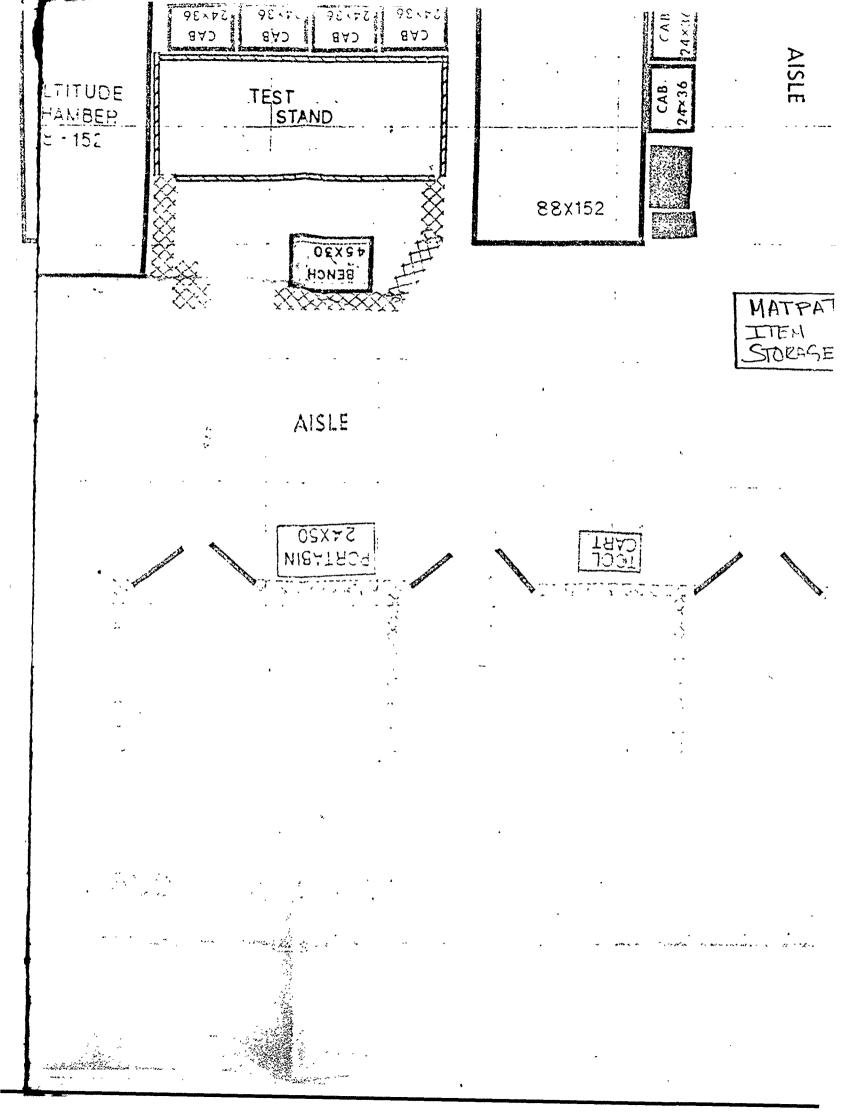


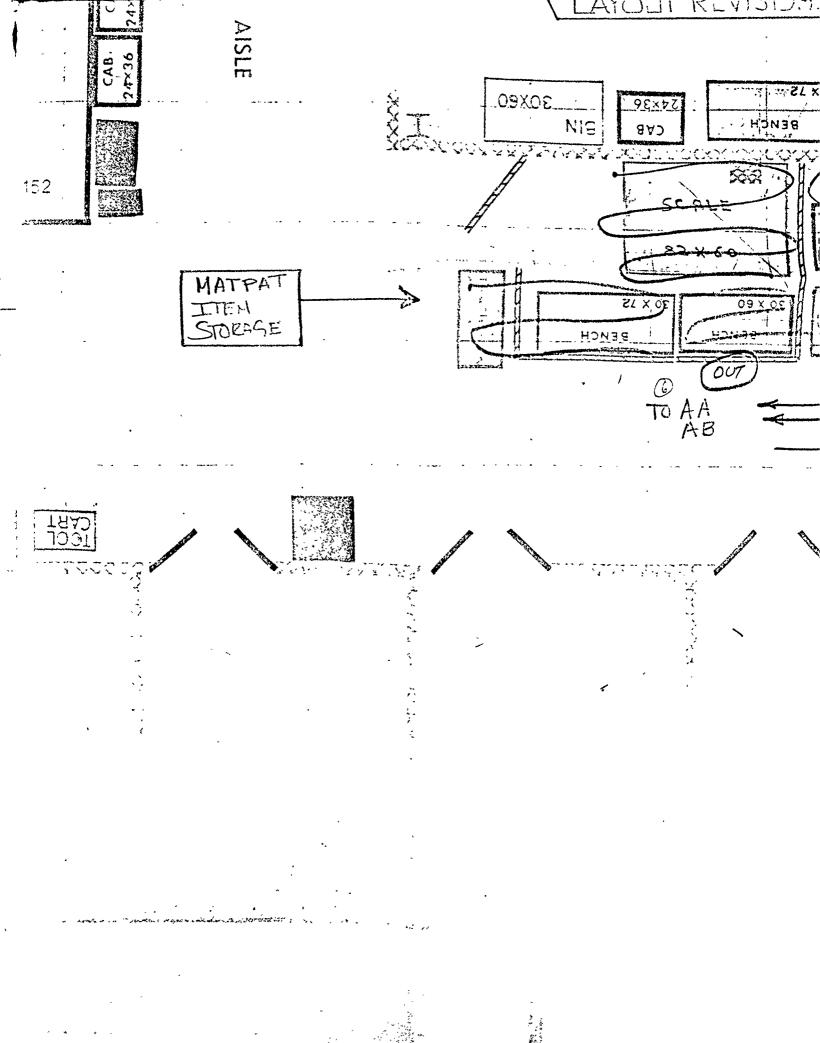




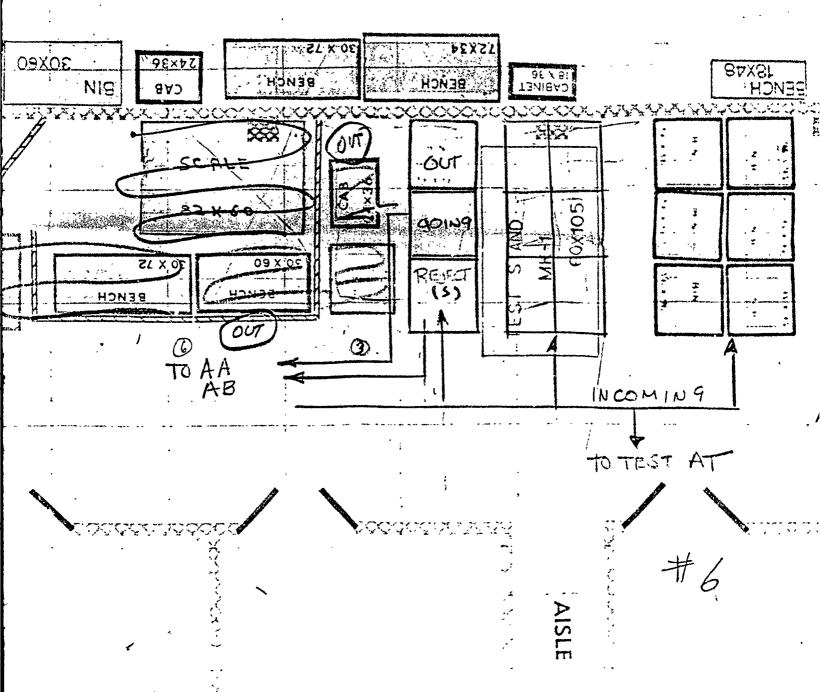








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